

Product News No. 1

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Energy-Saving Type Solenoid Operated Directional Valves

HE-DSG-01-***-D24-70

Release of New Products

We are pleased to announce the release of "energy-saving type solenoid operated directional valves" with high pressure/flow and reduced holding power as an addition to our highly reputable solenoid operated directional valve series.

■ Features

Energy Saving

The valves have a power consumption of 6 W, about one fifth that of the DSG-01 series (29 W), and significantly reduce running costs.

High Pressure and High Flow

With a maximum operating pressure of 35 MPa and a maximum flow of 100 L/min, which are identical to those of the DSG-01 series, the valves provide high pressure and high flow.



Specifications

Model Numbers	Max. Flow (L/min)	Max. Operating Pressure (MPa)	Max. T-Line Back Pressure (MPa)	Max. Changeover Frequency (min ⁻¹)	Mass (kg)
HE-DSG-01-3C*-D24-70					2.1
HE-DSG-01-2D2-D24-70	100★	35	21	60	2.1
HE-DSG-01-2B*-D24-70					1.5

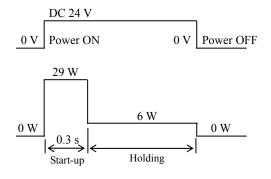
[★] The maximum flow differs according to the spool type and operating conditions. For details, please refer to the List of Standard Models on page 3.

■ Solenoid Ratings

Electric Source	Coil Type	Volta	ige (V)	Cur	Current & Power at Rated Voltage						
D.C.	D24	Source Rating	Serviceable	Start-up Current (A)	Holding Current (A)	Start-up Power (W)	Holing Power (W)	Time (s)			
DC	D24	24	21.6 - 26.4	1.25	0.25	29	6	0.3			

Power consumption change

For the valves, the power consumption changes to 6 W in about 0.3 second after solenoid energization. For the power consumption change, see the following diagram.





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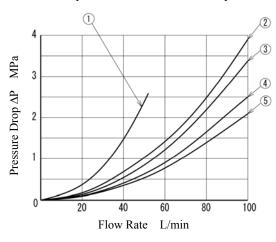
■ Model Number Designation

HE-	DSG	-01	-2	В	2	A	-D24	-70	-L
Туре	Series Number	Valve Size	Number of Valve Positions	Spool-Spring Arrangement	Spool Type	Special Two Position Valve (Omit if not required)	Coil Type	Design Number *4	Models with Reverse Mtg. of Solenoid
			3	C: Spring Centred $\begin{bmatrix} 2, 3 \\ 4, 40 \\ 60, 9 \\ \hline{10}, \boxed{11} \\ \hline{12}^{*2} \end{bmatrix}$	4, 40 60, 9				-
HE: Energy-	DSG: Solenoid Operated Directional	noid ated	2	D: No-Spring Detented	2	A: Neutral and SOL a Energized Positions	(DC)	70	
Saving Type ^{★1} Di Va (Si	Valve (Sub-plate Mounting)			B: Spring Offset	2, 3, 8	A: Neutral and SOL a Energized Positions B: Neutral and SOL b Energized Positions	D24		L: Omit if not required

^{★1.} Phosphate ester type fluids are also supported. When phosphate ester type fluids are used, prefix "F-" to the model number because the special seals (fluororubber) are required to be used.

■ Pressure Drop

Pressure drop curves based on a viscosity of 35 mm²/s and a specific gravity of 0.850



Model Numbers		Pressure	Drop Curve	Number	
Wiodel Numbers	P→A	$B \rightarrow T$	P→B	$A \rightarrow T$	P→T
HE-DSG-01-3C2	4	4	4	4	-
HE-DSG-01-3C3	5	5	5	5	2
HE-DSG-01-3C4	4	4	4	4	-
HE-DSG-01-3C40	4	4	4	4	-
HE-DSG-01-3C60	1	1	1	1	2
HE-DSG-01-3C9	5	3	5	3	-
HE-DSG-01-3C10	4	5	4	4	-
HE-DSG-01-3C11	4	4	4	4	-
HE-DSG-01-3C12	4	4	4	5	-
HE-DSG-01-2D2	5	4	(5)	4	-
HE-DSG-01-2B2	5	4	5	4	-
HE-DSG-01-2B3	5	5	5	5	-
HE-DSG-01-2B8	5	-	4	-	-

For any other viscosity, multiply the factors in the table below.

Vigogaita	mm ² /s	15	20	30	40	50	60	70	80	90	100
Viscosity	SSU	77	98	141	186	232	278	324	371	417	464
Factor		0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

For any other specific gravity (G'), the pressure drop (ΔP ') may be obtained from the formula below. $\Delta P' = \Delta P(G'/0.850)$



^{★2.} In the table above, the enclosed numbers represent optional extras; the valves with such optional extras are handled as options.

^{★3.} For details of the special two position valve, please refer to the installation drawing (1790S-VA330668-5).

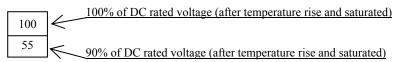
^{★4.} The design number is subject to change without notice as improvements are made to the product. However, a change only in the last digit of the design number means that the installation dimensions and performance specifications remain unchanged.

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■ List of Standard Models

SI								Max. Flow L/min										
itior	ಬ =	Model		P→A	$(B) \rightarrow B$	A) →T		P→A					P→B					
No. of Valve Positions	Symbols Arrangement Arrangement Symbols Symbols Symbols		A 6 P 1 T						A B 8					A — B B				
Jo. 0				Vorking P				Wo	orking Pre		MPa		V	orking P	ressure	MPa		
_			10	16	25	31.5	35	10	16	25	31.5	35	10	16	25	31.5	35	
		HE-0SG-01-3C2 a 1 b	100	100	100	100	100	100 55	45 35	28	25 19	22 17	100 55	45 35	28	25 19	22 17	
		HE-DSG-01-3C3	80	80	80	80	80	63	63	63	63	63	63	63	63	63	63	
		a 🗷 🖟 b	63	63	63	63	63	56	56	56	56	56	56	56	56	56	56	
		HE DOC 01 204		90	30	20	18	55	35	20	18	16	55	35	20	18	16	
		a b b	90	40	20	15	14	40	25	15	13	12	40	25	15	13	12	
		HE-DSG-01-3C40			55	50	25	75	40	25	20	18	75	40	25	20	18	
Three Positions	red	a h	85	85	32	30	19	45	30	18	15	14	45	30	18	15	14	
itisc	HE-DSG-01-3060	HE-DSG-01-3C60	40	40	40	40	40	52	52	52	52	52	52	52	52	52	52	
e P	Spring Centred	a	32	32	32	32	32	46	46	46	46	46	46	46	46	46	46	
Thre	Spri	HE-DSG-01-3C9	100	100	100	100	100	20	15	10	10	8	20	15	10	10	8	
		HE-DSG-01-3C10 a	85	30	20	18	55	35	20	18	16	55	35	20	18	16		
			85	40	20	15	14	40	25	15	13	12	40	25	15	13	12	
		HE-DSG-01-3C11	400	400	400	400	400				40	_	55	35	20	18	16	
		HE-DSG-01-3C11 a b b	100	100	100	100	100	23	20	13	10	5	40	25	15	13	12	
		HE-DSG-01-3C12	85	85	30	20	18	55	35	20	18	16	55	35	20	18	16	
		a h	00	40	20	15	14	40	25	15	13	12	40	25	15	13	12	
_	pring nted	HE-DSG-01-2D2 a	68	68	68	68	68	45	45	40	30	27	50	50	50	45	45	
	No-Spring Detented	a Z	63	63	63	63	63	40	40	30	25	22	50	45	42	40	40	
suc	-	HE-DSG-01-2B2	00	00	00	00	00	20	10	16	15	10	45	28	18	15	12	
Two Positions	set	√	80	80	80	80	80	20	16	16	15	13	30	20	10	9	8	
э Ро	JJO	HE-DSG-01-2B3	70	70	70	70	70	50	50	50	50	50	75	75	75	75	75	
\overline{X}	Spring Offset	Maria de la companya											65	65	65	65	65	
	Spi	HE-DSG-01-2B8	_	_	_	_	_	26	17	13	11	10	45	28	18	15	12	
_		w∰r i∏ b						20	17	10		10	30	20	10	9	8	

(1) Each cell with two rows in the table above indicates that the maximum flow varies depending on the voltage. The upper row shows the value at the rated voltage, while the lower row shows the value at the minimum serviceable voltage.



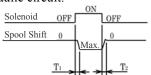
(2) In the valve type 3C60, if the actuator is placed between the cylinder ports A and B as illustrated below, the actuator moves and suspends at its stroke end, and the valve is then shifted to the neutral position with the actuator suspended, the maximum flow rates available are those shown below regardless of the voltage in the serviceable voltage range.

Model Number	Cranhia Symbol		M	ax. Flow	L/min	
Model Number	Graphic Symbol	10 MPa	16 MPa	25 MPa	31.5 MPa	35 MPa
HE-DSG-01-3C60-D24	a A B b	55	44	30	26	22
						_

■ Changeover Time

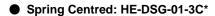
Changeover time varies according to the oil viscosity, spool type, and hydraulic circuit.

Model Number	T ₁ ms	T ₂ ms
HE-DSG-01-***-D24	30 - 45	20 - 30

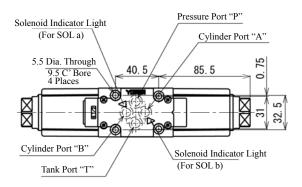


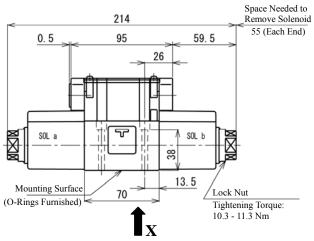


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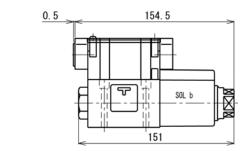


● No-Spring Detented: HE-DSG-01-2D**



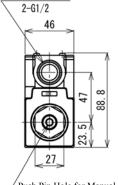


Spring Offset: HE-DSG-01-2B*

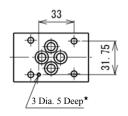


- For other dimensions, refer to the left figure.
- A model with the solenoid mounted on the SOL a side (reverse mounting) is also available.

Electrical Conduit Connection



★ A locating pin can be fitted to this hole to conform with ISO 4401-03-02-0-94. However, no locating pin is provided to a standard design valve. When ordering a valve with a locating pin, consult Yuken.

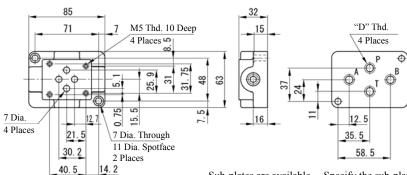


Push Pin Hole for Manual Actuator 6 Dia. (Both Ends)

VIEW ARROW X

Sub-plate

DSGM-01, 01X, 01Y Mounting surface: ISO4401-AB-03-4-A



Sub-plate Model Numbers	D
DSGM-01-31	1/8
DSGM-01X-31	1/4
DSGM-01Y-31	3/8

Sub-plates are available. Specify the sub-plate model number from the left table. When sub-plates are not used, the mounting surface should have a good machined finish (e.g. surface roughness of 6-S).

■ Product Release

We will start accepting orders for the products in May 2013.

■ Application

Machine tools and general industrial machinery

