M8/M12 Connector

PCA/EX9/EX500 Series

Fieldwireable Connectors

Reduction in wiring time

The man-hours can be decreased because no exclusive tools (such as solder, crimped terminal) are required. Also, the wire length can be adjusted at the site.





Piercecon[®]







oIP67 (IEC60529)







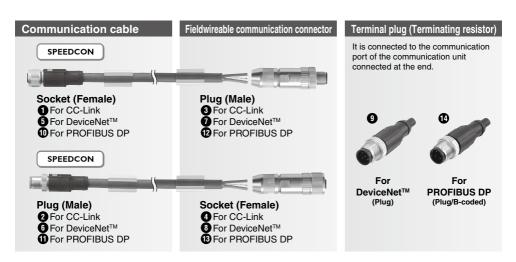
It provides the Fieldbus communication unit and input device applicable to

O Communication Cable/Connector ▶ P. 912 to P. 915

It has a product lineup applicable to any communication standards.

The SMC Fieldbus (SI) Unit can be connected to the PLC (controller) and communication units of other manufacturers with cables with connectors and fieldwireable connectors (with shield) applicable to the standards of CC-Link, DeviceNet™, and PROFIBUS DP.





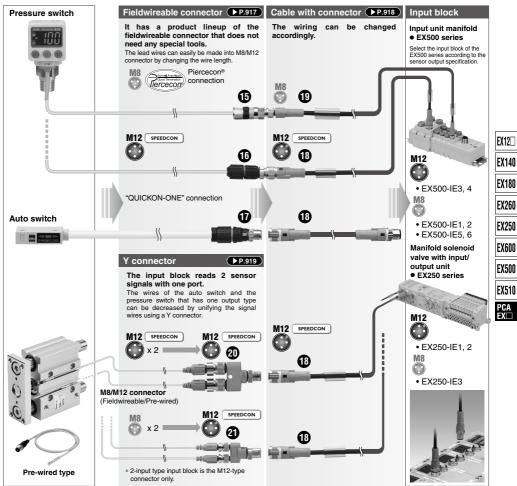
Product Table

Description	Application	No.	SMC part no.	Name				
	For Fieldbus communication	0	PCA-1567720	Communication cable for CC-Link (Socket)				
		2	PCA-1567717	Communication cable for CC-Link (Plug)				
Cable with		6	PCA-1557633	Communication cable for DeviceNet [™] (Socket)				
connector	637	6	PCA-1557646	Communication cable for DeviceNet [™] (Plug)				
		•	PCA-1557688	Communication cable for PROFIBUS DP (Socket/B-coded)				
		0	PCA-1557691	Communication cable for PROFIBUS DP (Plug/B-coded)				
	For Fieldbus communication	3	PCA-1557617	Fieldwireable connector for CC-Link (Plug/Spring-caged)				
		4	PCA-1557620	Fieldwireable connector for CC-Link (Socket/Spring-caged)				
Fieldwire-		0	PCA-1557659	Fieldwireable connector for DeviceNet™ (Plug/Spring-caged)				
connector		8	PCA-1557662	Fieldwireable connector for DeviceNet™ (Socket/Spring-caged)				
		Ø	PCA-1557701	Fieldwireable connector for PROFIBUS DP (Plug/B-coded/Spring-caged)				
		®	PCA-1557714	Fieldwireable connector for PROFIBUS DP (Socket/B-coded/Spring-caged)				
Terminal	For Fieldbus	9	PCA-1557675	Terminating resistor for DeviceNet™ (M12)				
plug	communication	•	PCA-1557727	Terminating resistor for PROFIBUS DP (M12/B-coded)				

M8/M12 connector and the sensor/switch connected to them as a total system.

O Between Sensor/Switch and Input Device ▶P. 916 to P. 919

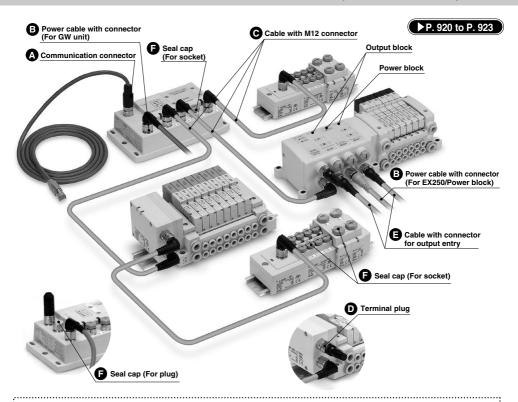
Connection between connectors and products



Product Table

Description	Application	No.	SMC part no.	Name
Cable with	For	13	PCA-1557769	Cable with M12 connector (4 pins/3 m)
connector	sensor	1	PCA-1557772	Cable with M8 connector (3 pins/3 m)
Fieldwire-		(PCA-1557730	Fieldwireable connector (M8/3 pins/Plug/Piercecon® connection)
able	For sensor	(PCA-1557743	Fieldwireable connector
connector	9	Ð	PCA-1557756	(M12/4 pins/Plug/QUICKON-ONE connection/SPEEDCON)
V	For S	a	PCA-1557785	Y connector (2 x M12 (5 pins)-M12 (5 pins)/SPEEDCON)
Y connector	sensor	4	PCA-1557798	Y connector (2 x M8 (3 pins)-M12 (4 pins)/SPEEDCON)

Other M8/M12 Connector Accessories (EX500/EX250/EX9)



- A Communication connector

 - For DeviceNet[™] (With cable)
 For EtherNet/IP[™] or EtherCAT (RJ45-M12, with cable)
- Power cable with connector
- For GW unit (A-coded)
 For EX250/Power block (B-coded)
- Cable with M12 connector (For EX500)
- Terminal plug (For EX500)
- Cable with connector for output entry
- Seal cap
 - For plug For socket

Other M8/M12 Connector Accessories (EX500/EX250/EX9)

Description	Application	No.	SMC part no.	Name	
	For Fieldbus		EX500-AC□□□-DN	Communication cable for DeviceNet [™] (Socket)	
	communication	Ø	EX9-AC020EN-PSRJ	Communication cable for EtherNet/IP [™] or EtherCAT (M12 plug/D-coded-RJ45)	
			EX500-AP□□□-S	Power cable with connector (Socket/A-coded)	
Cable with connector	For power supply	₿	EX500-AP	Fower cable with connector (Socket/A-coded)	
			EX9-AC□□□-1	Power cable with connector (Socket/B-coded)	
	For EX500	Θ	EX500-AC□□□-SSPS Cable with M12 connector (8 pins/Both straig		
	FOI EXOUU	G	EX500-AC□□□-SAPA	Cable with M12 connector (8 pins/Both angle)	
	For output entry	•	EX9-AC□□□-7	Cable with M12 connector (Plug/A-coded)	
Terminal plug	For EX500	0	EX500-AC000-S	Terminal plug (M12/8 pins)	
			EX500-AWTP	Seal cap (M12/For plug)	
Seal cap	For plug	ø	EX9-AWES	Seal cap (M8/For socket)	
			EX9-AWTS	Seal cap (M12/For socket)	



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EX12□

EX140 EX180

EX260

EX250

EX600 EX500

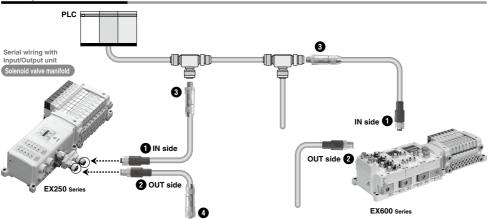
EX510

PCA EX□

Communication Cable/Connector Connection CC-Link



Example of Connection



Specifications

De	scriptio	n	Communication cable (\	With one side connector)		Fieldwireat	ole connector		
Part no.			PCA-1567720	PCA-1567717	PC/	A-1557617	PCA-1557620		
Product ima	ge		1 SPEEDCON Socket	2 SPEEDCON Plug	6	Plug	Socket		
Number of f	unctiona	l poles			4 poles				
Key type				A-coded (N	Normal key)				
Pin assignm	ent		_	, A-coded Socket, A		1: SLD (SI 2: DB (W 3: DG (YO 4: DA (B	hite) ellow)		
Fixed ca	ble leng	th	,	m	Jide)		_		
€ Cable O	D.		7.7 ±0).3 mm	Applicable 4.0 to 8.0 mm				
Cable O Wire gauge Wire outer diar	Stranded win	re cross section)	0.5 mm ²	P/AWG20	cable	0.14 to 0	0.5 mm ² /AWG26 to 20		
Wire outer diar	eter (Including	insulating material)	2.55 ±0	0.07 mm			_		
Connec	ion type		-	_		Spring-cag	e connection		
Rated co	ırrent			4	- A				
Rated vo	ltage		25	0 V		4	8 V		
ဗ္ဗ Contact	resistan	ce	≤5 mΩ						
្ត Insulatio			≥100 MΩ						
Withsta									
Contact Insulation Withstal Ambient temperature				90°C		-40 1	to 85°C		
tempera	Cable	Operating		0 60°C	_				
ture		Fixed	–20 to	60°C		_			
Fiolecti				IP67 (Only with		ened)			
		tion/withdrawal		=	00				
Cable re		orce		15 sec.					
Material			Zinc d	ie-cast		Brass			
		treatment)		, ,	ting (Ni plating))				
			· · · · · · · · · · · · · · · · · · ·	olyurethane (TPU)	Polyamide (PA6.6)				
Material	of sheat	h		loride (PVC)			_		
Weight			Approx. 306 g	Approx. 308 g	Ap	prox. 48 g	Approx. 53 g		

Communication Cable/Connector



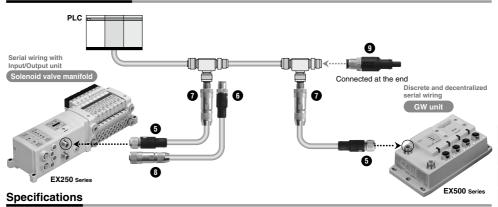
EX12 EX140

EX180

EX260 EX250 EX600 EX500

Example of Connection





	Des	criptio	n	Communication cable (With one side connector)		Fieldwireab	le connector	Terminal plug					
Pa	rt no.			PCA-1557633	PCA-1557646	PCA-1	1557659	PCA-1557662	PCA-1557675					
Pro	oduct image	ct image		duct image		5 SPEEDCON		3//	6 SPEEDCON	0		8	9 For DeviceNet™	
				Socket	Plug		lug	Socket	(Plug, A-coded)					
	mber of fur v type	nctiona	il poles				5 poles Normal key)							
	n assignme	nt		5 4 0 0 3 1 0 0 2 Plug, A-coded (Viewed from t	5 3 0 0 4 2 0 0 1 Socket, A-codec	Dev 1: I 2: \ 3: \ d 4: (viceNet™ / 0 DRAIN /+ (Red)	1: — 2: — k) 3: CAN GND e) 4: CAN H	4: CAN Η Ο 121Ω 1					
	Fixed cab	le leng	th	5	m		,	_						
_	Cable O.D			6.70 ±0).3 mm	A !! !-! -	4	.0 to 8.0 mm	_					
Wiring Note)	Wire gauge (Stranded	e	Power pair	0.33 mm ²	² /AWG22	Applicable cable	0.14 to 0	.5 mm ² /AWG26 to 20						
ng	cross sect		Data pair	0.2 mm ²	/AWG24	Cabio	0.14100	.5 11111-7AVVG20 to 20						
ž	Wire outer di (Including ins		Power pair	1.4 ±0.	05 mm			_						
	material)	Julaung	Data pair	2.05 ±0	.10 mm									
	Connection)	-	-		Spring-cage	connection	_					
	Rated cur	rent			4	Α			_					
	Rated volt						8 V							
e	Contact re					≤5 0 MΩ	mΩ							
nar	Insulation					_								
for	Withstand	`) kV								
Rating/Performance	Ambient	Conn		-25 to			-40 to	−25 to 90°C						
ng/	tempera- ture	Cable	Operating	-20 to		_								
Rat	Protection	ologo		-40 to		7 (Only with a second tight a second tight as a still								
			rtion/withdrawal		IP67 (Only with screw tightened) 200									
	Cable reta			150 N/	15 sec	1								
	Material o			Zinc di			Br	Zinc die-cast						
ria E			treatment)			JSn (Au pla	ting (Ni platir							
Material	Insulating			Thermoplastic po		, . ,	Polyamic	Thermoplastic polyurethane (TPU						
Σ	Material o			Polyuretha			. ,		1					
We	ight			Approx. 308 g	Approx. 306 g	Appro	ox. 47 g	Approx. 53 q	Approx. 12 q					

Note) The shaded parts show the specifications for the applicable cable. Adaptation for the connector may vary on account of the conductor construction of the electric wire.

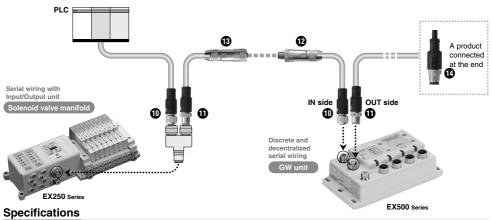


Communication Cable/Connector



Example of Connection



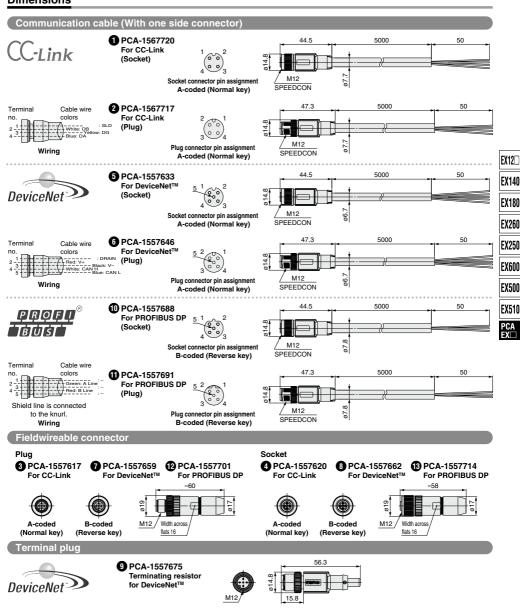


Description					munication cable (With one side co	nnector)	Fi	ieldwireab	le connector	Terminal plug
Pa	rt no.			P	CA-1557688	PCA-155	7691	PCA-1557701		PCA-1557714	PCA-1557727
Pro	oduct image	е		Speedcon Speedcon Socket Plug		Plug		Socket	For PROFIBUS DP (Plug, B-coded)		
Nu	mber of fur	nctiona	poles		M12:	2 poles			M12: 3	3 poles	M12: 4 poles
Ke	y type							B-coded (Re	everse key)		
Pir	Pin assignment					B-coded		ig, B-coded	2: 3: 4:	— A Line (Green) — B Line (Red) —	1: VP 0-3902 4: B Line 2202 2: A Line 39002 3: DGND 39002
	Fixed cab	le lengt	h			m	1 5				
Note)	Cable O.D				7.80 ±	0.2 mm		Applicable		4.0 to 8.0 mm	_
-gu	Wire gauge (St	randed wir	e cross section)		0.34 mm	²/AWG22		cable	0.14 to 0	0.5 mm ² /AWG26 to 20	_
Wiring	Wire outer diamete	er (Including	nsulating material)		2.55 ±0	0.07 mm				_	
	Connection	n type			-	_			Spring-cage	connection	_
	Rated cur						4	Α		_	
	Rated vol				60) V				3 V	60 V
Se	Contact re							≤5 n	nΩ		
nar	Insulation							ΩΜΩ			
for	Withstand			-			1.4	kV		-	
Per	Ambient tempera-	Conne	Operating			90°C 80°C			–40 to	9 85°C —	−25 to 90°C
Rating/Performance	ture	Cable	Fixed			85°C					
Bat	Protection	l class	TIACU		40 10	0000	IP6	/ 7 (Only with s	crew tighte	ned)	
			tion/withdrawal					20		nou)	
	Cable reta				150 N/	15 sec.				_	
	Material o				Zinc d	ie-cast			Br	ass	Zinc die-cast
Material	Contact (Surface treatment)						Cı	Sn (Au plating (Ni plating))			
late	Insulating	materi	al				Polyamic	le (PA6.6)		Thermoplastic polyurethane (TPU)	
2	Material o	f sheat	h		Polyureth	ane (PUR)		_			
We	eight			A	Approx. 343 g	Approx. 3	Approx. 356 g		. 48 g	Approx. 54 g	Approx. 12 g

Note) The shaded parts show the specifications for the applicable cable. Adaptation for the connector may vary on account of the conductor construction of the electric wire.

Communication Cable/Connector

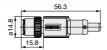
Dimensions



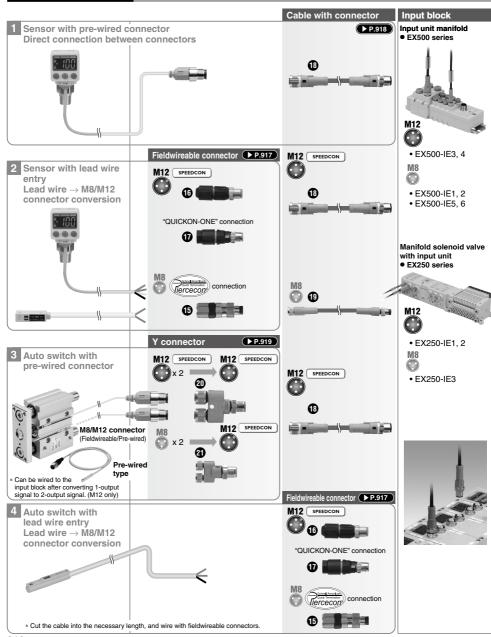


14 PCA-1557727
Terminating resistor for PROFIBUS DP





Example of Connection



Fieldwireable Connector

EX12 EX140 EX180 EX260 EX250 EX600 EX500 EX510

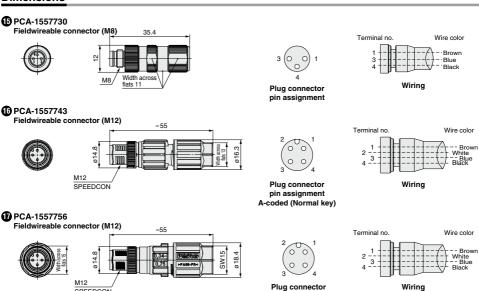
Specifications

Pa	rt n	0.	PCA-1557730	PCA-1557743	PCA-1557756							
Pro	odu	ct image/Pin assignment	(5) M8 (10° 0°)3 Plug	M12 SPEEDCON 4 0 0 3 1 0 0 2 Plug	M12 SPEEDCON 4 0 0 3 1 0 0 2 Plug							
Nu	mb	er of functional poles	M8: 3 poles	M12: 4	1 poles							
Ke	y ty	pe	_	A-coded (N	lormal key)							
	caple	Cable O.D.	3.0 to 5.0 mm	3.5 to 6.0 mm	4.0 to 8.0 mm							
Wiring Note)	Applicable cat	Wire gauge (Stranded wire cross section)	0.14 to 0.25 mm²/AWG26 to 24 0.25 to 0.34 mm²/AWG24 to 22	0.14 to 0.34 mm ² /AWG26 to 22	0.34 to 0.75 mm ² /AWG22 to 18							
N ii	Ą	Core wire diameter (Including insulating material)	1.0 to 1.6 mm	0.7 to 1.3 mm	1.3 to 2.5 mm							
	Co	nnection type	Piercecon® connection	QUICKON-ON	NE connection							
	Ra	ted current		4 A								
e	Ra	ted voltage	60 V	250 V								
ā	Co	ntact resistance		≤5 mΩ								
Ē	Ins	sulation resistance		≥100 MΩ								
ē	Wi	thstand voltage	1.0 kV	1.4 kV								
Rating/Performance	An	nbient temperature	-40 to 85°C	−25 to 80°C								
뜵	Pr	otection class		IP67 (Only with screw tightened)								
æ		wable repeated insertion/withdrawal	100	200								
	Allo	wable number of repeated connection yeen conductors of the same cross section		10	·							
<u>=</u>	Ma	terial of knurl	Brass	Zinc d	ie-cast							
Material	Co	ntact (Surface treatment)		CuZn (Au plating (Ni plating))								
Š	Ins	sulating material		Polyamide (PA6.6)	·							
We	eigh	t	Approx. 14 g	Approx. 13 g	Approx. 15 g							

Note) The shaded parts show the specifications for the applicable cable. Adaptation for the connector may vary on account of the conductor construction of the electric wire.

Dimensions

SPEEDCON



pin assignment A-coded (Normal key)

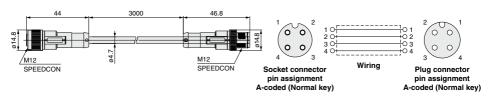
Cable with Connector

Specifications

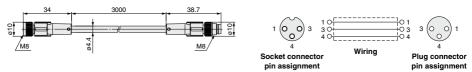
Pa	rt no.			PCA-1557769	PCA-1557772				
Pro	oduct image	е		® M12 SPEEDCON	® M8				
Nu	mber of fur	nctional	poles	M12: 4 poles	M8: 3 poles				
Ke	y type			A-coded (Normal key)	_				
ō	Fixed cabl	e lengt	h	3	m				
Wiring	Cable O.D.	•		4.7 ±0.15 mm	4.4 ±0.15 mm				
>	Wire gauge (St	randed wire	cross section)	0.34 mm ² /AWG22	0.25 mm ² /AWG24				
	Rated curi	rent		4	A				
	Rated volt			250 V	60 V				
8	Contact re	sistano	e	≤5	mΩ				
Rating/Performance	Insulation	resista	nce	≥100 MΩ					
- E	Withstand	voltage	9	1.4 kV	1.0 kV				
ert	Ambient	Conne		-25 to					
Ę.	tempera-	Cable	Operating	-5 to	80°C				
atin	ture		Fixed	−40 to 80°C					
œ	Protection	class		IP67 (Only with	screw tightened)				
	Allowable repe	ated insert	ion/withdrawal	20	00				
	Cable reta	ining fo	rce	150 N/15 sec.	250 N/15 sec.				
_	Material o	f knurl		Zinc d	ie-cast				
Material	Contact (S				ng (Ni plating))				
Nat	Insulating	materia	al	Thermoplastic po	lyurethane (TPU)				
_	Material o	f sheath	1	Polyurethane Bl	lack (PUR Black)				
We	eight			Approx. 111 g	Approx. 80 g				

Dimensions

18 PCA-1557769 Cable with M12 connector (4 poles)



PCA-1557772
Cable with M8 connector (3 poles)



Y Connector

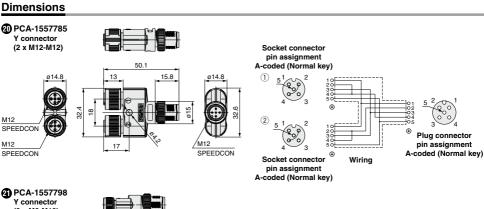
EX12D EX140 EX180 EX260 EX250

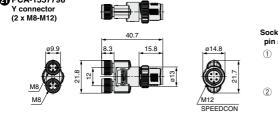
EX500

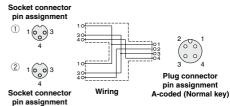
EX510

Specifications

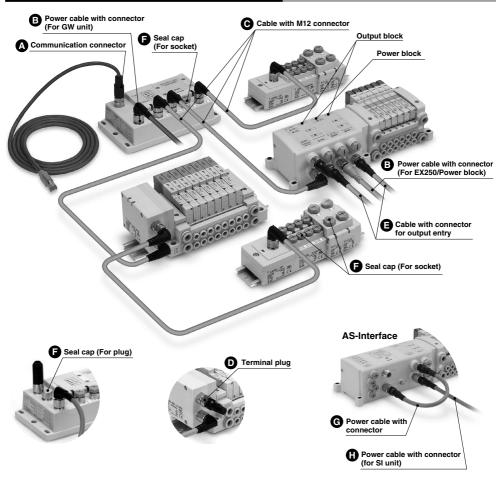
Pa	rt no.	PCA-1557785	PCA-1557798					
Pro	oduct image	M12 SPEEDCON M12 M12 M12 M12	SPEEDCON M8 M12 M8 M8 M12					
Nu	mber of functional poles	2 x M12: 5 poles – M12: 5 poles	2 x M8: 3 poles - M12: 4 poles					
Ke	y type	A-coded (N	lormal key)					
•	Rated current	4.	4 A					
ü	Rated voltage	60 V						
ma	Contact resistance	≤5 r	mΩ					
후	Insulation resistance	≥100) ΜΩ					
Pe	Withstand voltage	1.0	kV					
Rating/Performance	Ambient temperature	-25 to	90°C					
Rati	Protection class	Intege 60 V resistance ≤ 5 mΩ in resistance ≥ 100 MΩ id voltage 1.0 kV temperature -25 to 90°C on class IP67 (Only with screw tightened) peated insertion/withdrawal 200 of knurl Zinc die-cast						
_	Allowable repeated insertion/withdrawal	20	00					
<u>a</u>	Material of knurl	Zinc di	e-cast					
Material	Contact (Surface treatment)	CuZn (Au platir	ng (Ni plating))					
Σ	Insulating material	Thermoplastic pol	lyurethane (TPU)					
We	eight	Approx. 29 g	Approx. 13 g					







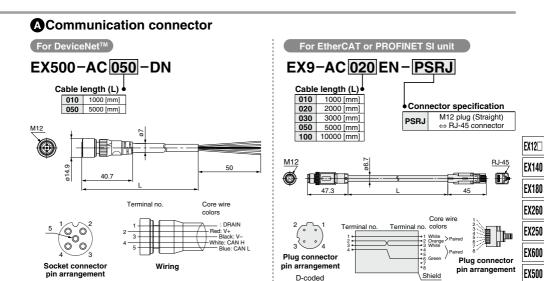
M8/M12 Connector Accessories (EX500/EX250/EX9)



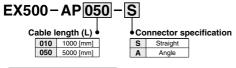
- A Communication connector
 - For DeviceNetTM (with cable)
 - For EtherNet/IP™ or EtherCAT (RJ45-M12, with cable)
- B Power cable with connector
 - For GW unit (A-coded)
 - For EX250/Power block (B-coded)
- Cable with M12 connector (For EX500)

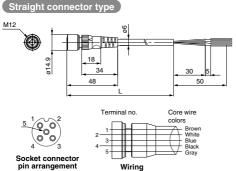
- Terminal plug (For EX500)
- Cable with connector for output entry
- Seal cap

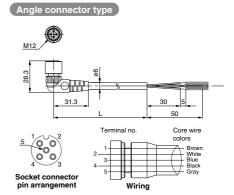
- G Power cable with connector
- Power cable (for SI unit)



Power cable with connector (For GW unit, SI unit (A-coded))





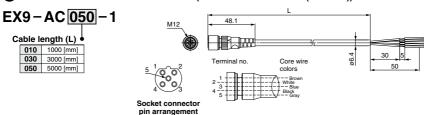


Wiring (Straight cable)

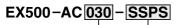
EX510

M8/M12 Connector Accessories (EX500/EX250/EX9)

B Power cable with connector (For EX250/Power block (B-coded))



GCable with M12 connector

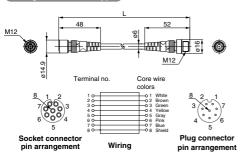




Connector specification

SSPS	Socket side: Straight, Plug side: Straight
SAPA	Socket side: Angle, Plug side: Angle

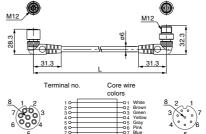






Socket connector

pin arrangement



Wiring

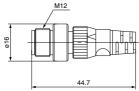
Plug connector pin arrangement

Terminal plug

This is used where an input unit manifold (input unit/input block) is not being used. (If a terminal plug is not used, the GW unit's COM LED will not light up.)

EX500-AC000-S

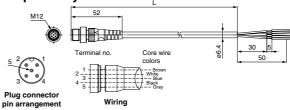




GCable with connector for output entry







Seal cap: M12 connector (For plug)

Use this on ports that are not being used for a M12 connector (plug). Use of this waterproof cap maintains the integrity of the enclosure. Note) Tighten the waterproof cap with the prescribed tightening torque. (For M12: 0.1 N·m)

EX500-AWTP

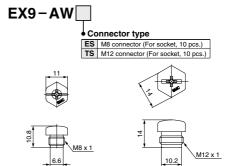


Seal cap: M8, M12 connector (For socket)/Accessories

Use this on ports that are not being used for a M8, M12 connector (socket).

Use of this waterproof cap maintains the integrity of the enclosure. (Waterproof cap is packed together with each unit.)

Note) Tighten the waterproof cap with the prescribed tightening torque. (For M8: 0.05 N·m, For M12: 0.1 N·m)



M8 connector (For socket) M12 connector (For socket)

EX12□

EX140

EX180

EX260

EX250

EX600

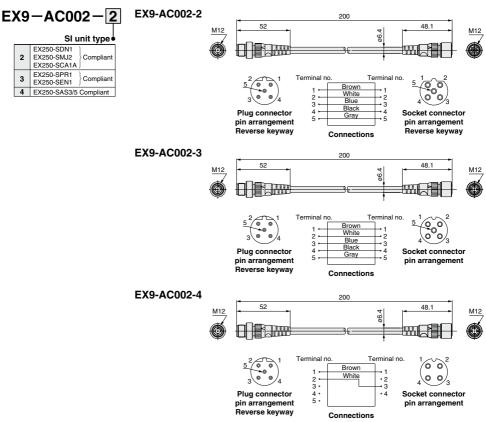
EX500

EX510

M8/M12 Connector Accessories (EX500/EX250/EX9)

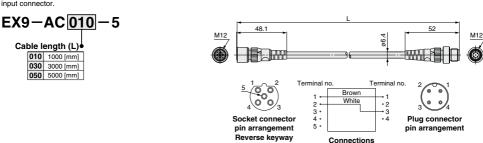
GPower cable with connector

Connects between the power supply connector for the power block and the SI unit power supply connector, bridging the external power supply, which is supplied with the power block, to the SI unit.



(I) AS-Interface power cable

Cable connecting between AS-Interface power supply line (for external devices) branch connector (M12) and the power block's power supply input connector.





Compatibility between Sensors and Fieldwireable Connectors

Applicable

▲: Applicable, but number of electric wire cores is limited.

(Number of sensor lead wire cores is larger than the number of connector pins.)

\(\triangle \): Connectable, but may not correspond to IP65/67 depending on installation method.

X: Non-conformance

I lessure Sw	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Z. Connectable, but may not correspond to it of or depending on installation method.								omomianoc					
		5	Applic	pplicable connector		Cable specifications										
Model	Cable	Number of cores	M8	M	12	She	eath	Insu	lator		Conductor		Note			
	part no.	ş °	Œ	10	O	O.D.	Material	O.D.	Material	Nominal cross section	O.D.	Strand diameter				
Z/ISE30A-□	ZS-38-4□	4			×	ø3.5	PVC	ø1.0	PVC	0.20 mm ²	ø0.58	0.08 mm				
	ZS-38-3□	3								(AWG26)	20.00	0.00				
ISE35-□	ZS-32-A-□	3	•	•	×	ø3.4	PVC	ø1.1	PVC	0.20 mm ² (AWG25)	ø0.58	0.08 mm				
Z/ISE40A□-□	Integrated type	5	•	•	×	ø3.5	PVC	ø0.95	PVC	0.15 mm ² (AWG26)	ø0.51	0.08 mm				
ISE70/75(H)-□	ZS-31-B		4	▲ ● × ▲ ● ×	ø4.0	PVC	ø1.14	PVC	0.30 mm ²	ø0.72	0.08 mm	Straight				
	ZS-31-C	4	•		×	04.0		01.14	1 10	(AWG23)	50.72	0.00 11111	Angle			
	Integrated type 4	5	5	5	5	•	•	×								
Z/ISE80□-□		4	•	•	×	ø3.5	PVC ø0.95	ø0.95	PVC	0.15 mm ² (AWG26) Ø0.5	ø0.51	0.08 mm				
- 1.0-00-		3	•	•	×											
ISA2-□	ISA-8-A	4	×	×ו	ae 0	DVC	ø1.72	PVC	0.53 mm ² (AWG21)	ø0.9	0.18 mm	Straight				
ISA2-⊔	ISA-8-B	-	×	×	•	0.0	ø6.0 PVC					1 00	Angle			

Flow Switch

Pressure Switch

1 low Gwiton														
	Model	Cable part no.	Number of cores	Applicable connector		nnector	Cable specifications							
				M8	M12		Sheath		Insulator		Conductor			Note
				Œ	10	T)	O.D.	Material	O.D.	Material	Nominal cross section	O.D.	Strand diameter	
F	PF2A7□ PF2W7□	ZS-37-A		•	•	×	ø4.0	PVC	ø1.14	PVC	AWG23	ø0.72	0.08 mm	Straight
F		ZS-37-B	4	•	•	×								Angle
F	PFM7□	ZS-33-D	4	•	•	×	ø3.5	PVC	ø1.00	PVC	AWG26	ø0.50	0.08 mm	

Note) Information on cable specifications is based on specification sheets supplied by the manufacturer.

SMC

EX12□ EX140

EX180

EX250

EX600

EVE40

EX510

American Wire Gauge Conversion Table

This table shows to change American wire gauge (AWG) into a diameter.

The wire material is indicated as AWG (American wire gauge) in the documentations overseas. Use the following table for conversion into diameter.

Wire size (AWG)	Diameter (mm)	Cross section (mm²)
1	7.348	42.3846
2	6.543	33.6065
3	5.827	26.6538
4	5.189	21.1367
5	4.62	16.7554
6	4.115	13.2926
7	3.665	10.5443
8	3.264	8.3632
9	2.906	6.6292
10	2.588	5.2577
11	2.304	4.1671
12	2.052	3.3054
13	1.829	2.6260
14	1.628	2.0806
15	1.45	1.6505
16	1.29	1.3063

Wire size (AWG)	Diameter (mm)	Cross section (mm²)
17	1.151	1.0400
18	1.024	0.8231
19	0.912	0.6529
20	0.813	0.5189
21	0.724	0.4115
22	0.643	0.3246
23	0.574	0.2586
24	0.511	0.2050
25	0.455	0.1625
26	0.404	0.1281
27	0.361	0.1023
28	0.32	0.0804
29	0.287	0.0647
30	0.254	0.0506
31	0.226	0.0401
32	0.203	0.0323

Wire size	Diameter	Cross section
(AWG)	(mm)	(mm²)
33	0.18	0.0254
34	0.16	0.0201
35	0.142	0.0158
36	0.127	0.0127
37	0.114	0.0102
38	0.102	0.0082
39	0.089	0.0062
40	0.079	0.0049
41	0.071	0.0040
42	0.064	0.0032
43	0.056	0.0025
44	0.051	0.0020
45	0.045	0.0016
46	0.04	0.0013



Cable/Connector Accessories Precautions

Be sure to read this before handling the products.

Wiring

- Do not lay the wires while they are energized. It may give you an electric shock.
- 2. It should be cabled according to the connection diagram.
- Check if it can be connected when using a sensor or switch.
- 4. When the cable sheath is stripped, confirm the stripping direction.

(For SMC switches with oblong cables)

The insulator may be split or damaged depending on the direction.





Tightening of Screw

⚠ Caution

- It cannot maintain the enclosure (IP6○) or the screws may be loosened if they are not tightened sufficiently.
- 2. Check that they are tightened enough at appropriate intervals during the operation.

Connection and Disconnection of Connector

⚠ Caution

- Be sure to turn the power off when connecting and disconnecting the connectors.
- 2. Do not touch surface of the engagement with wet hands.
- 3. Do not pull the cable out by holding the cable.
- 4. Note the key direction.

Especially for the SPEEDCON specifications, match the protrusion of the knurl (bracket) and the mark at the mold for insertion so that the SPEEDCON function can be maintained.

When engaging the connectors, insert the connectors enough until all the engagement surfaces can be hidden and tighten the screws not to damage the thread ridges.

Handling of Cable with Connector

⚠ Caution

- Avoid repeatedly bending or stretching the cable and applying a heavy object or force to it.
- Set up the cables to the place where they cannot be stepped on in order to prevent them being broken or damage to the connectors.
 - Install a protective cover in case it is used in the place stated above
- Do not pull the connector or cable unnecessarily. It may damage the connectors or break the cables.
- Do not bend the cable at the root of the connector when installed.

Handling of Fieldwireable Connector

∧ Caution

Common Precautions

- Follow "Assembly Procedure" provided by SMC. If not, it may not maintain IP65/67.
- 2. Do not use it besides an original purpose.
- 3. This connector may only be operated when under no load.
- 4. The work by the wet hand causes the electric shock.
- 5. Never perform the repair.

Spring-cage Connection

- 1. Do not use it besides an original purpose.
- 2. This connector may only be operated when under no load.
- 3. The work by the wet hand causes the electric shock.
- 4. Never perform the repair.

QUICKON-ONE Connection

- Connection between cables (with the same material and the same cross section) is 10 times at max.
- 2. PVC or PE is suitable for sheath material, however fluoro resin is not suitable for sheath material.
- 3. Only for flexible cable, not for solid cable.
- 4. When you remove the cable, pull the cable. However, if you remove the Cable gland, cable and the Splice ring remain to the body.
 When you connect the cable again, screw the Splice ring

approx. two turns into the Cable gland before using.

5. When you connect the cable again, cut and strip the cable.

Piercecon® Connection

- Connection between cables (with the same material and the same cross section) is 10 times at max.
- 2. Only for flexible cable, not for solid cable.
- If you connect the cable again, cut and strip the cable.

Operating Environment

∧ Caution

- Do not use in the atmosphere and environment over the rated specifications.
- 2. Do not use in the environment of corrosive gas or liquid splash.
- Do not use in an environment where oil and chemicals are used.

Maintenance

∧ Caution

1. Perform periodic inspection.



EX12

EX140

EX180

EX260

EX250

EX600

EX500

EX510