

Air Management System

Sustainability – Condition Based Maintenance - Digitalization

New



RoHS



Standby regulator

Switch pressure between operation and standby

Air management hub

Flow rate, pressure, and temperature sensing

Residual pressure relief valve

Secondary air supply or exhaust (shut-off) switching

Wireless adapter (Optional Accessories)

Air consumption:
Max. 62%^{*1} reduction

p. 1

^{*1} In SMC conditions:

Maximum reduction ratio within product specifications
(at 0.7 MPa operating pressure and 0.2 MPa low pressure)

Monitors the machine standby conditions (when production stops) and automatically decreases the pressure.
Reduces unnecessary air consumption

Compatible with OPC UA p. 2

Direct connection enables data communications.

Compatible with PROFINET and EtherNet/IP

Compatible with wireless systems p. 3

- Communication cables not required
- High security thanks to unique encryption
- Communication distance: Max. 100 m



Video

AMS20/30/40/60 Series

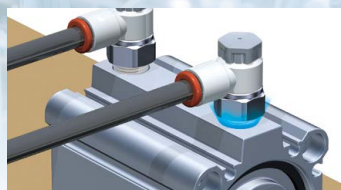
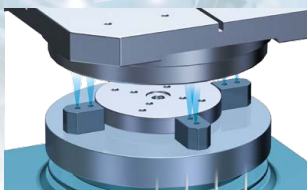


CAT.ES100-155A

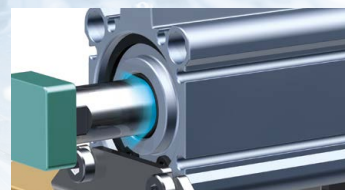
Why not reduce the wasted air generated by your factory equipment?



Blow and purge consumption required for functionality.



Leakage from piping connection due to aging



Leakage from cylinder due to worn seals

Reduced air consumption due to lower pressure during production stoppages/equipment standby **Standby mode**



Example Under equipment operating conditions: Pressure 0.5 MPa, air consumption 1800 L/min and idle air consumption 200 L/min, then Standby Mode can apply low pressure setting 0.2 MPa to equipment.

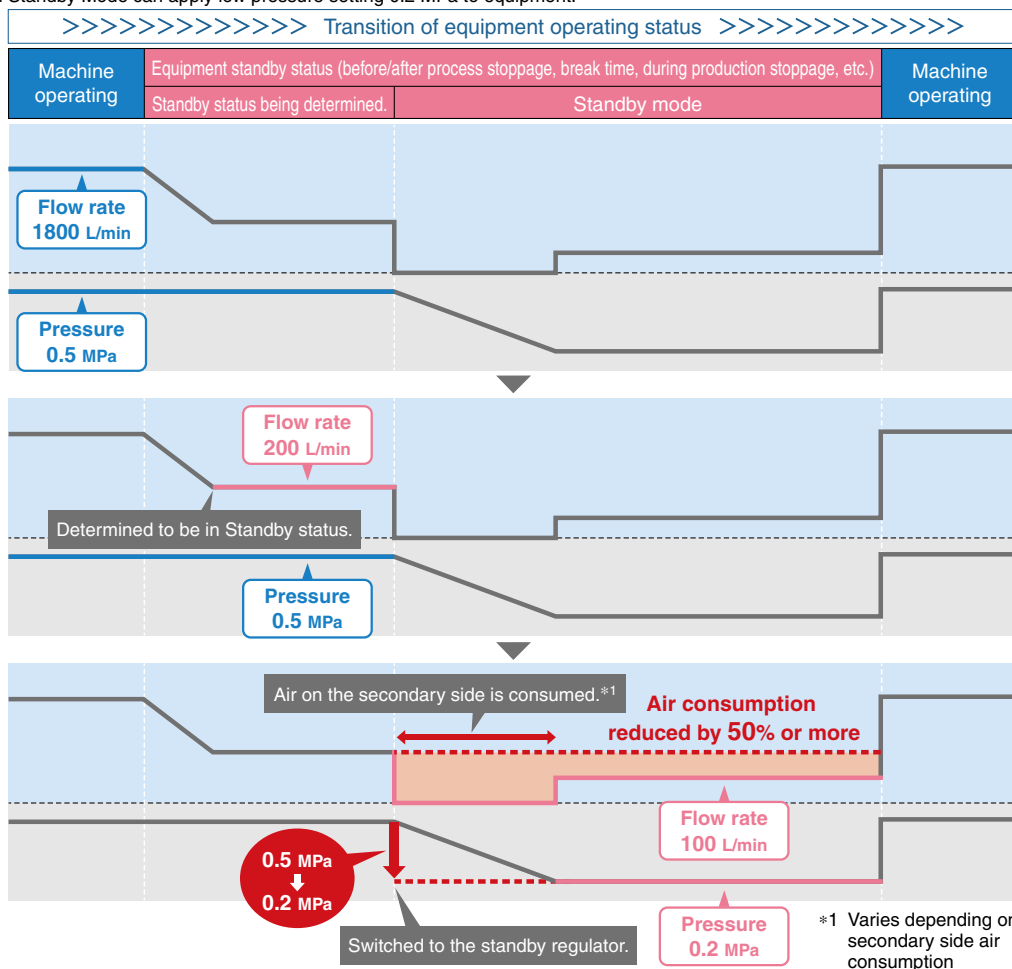
Senses changes in equipment condition



Detects decrease of flow during equipment standby.



Provides minimum required pressure during standby to reduce air consumption



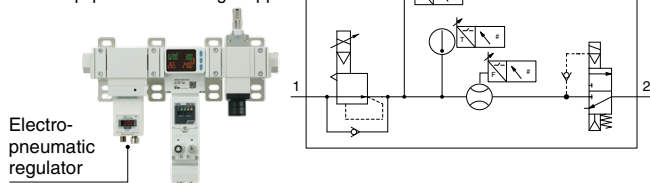
*1 Varies depending on secondary side air consumption

Two types of standby regulators available

Automatically switches to low pressure when flow rate falls below the set value.

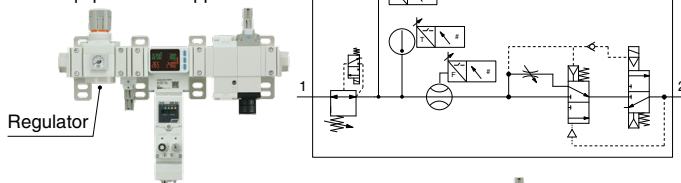
Electro-Pneumatic Regulator Type (ITV Series)/AMS20A/30A/40A/60A Series

Pressure can be set and switched when equipment is running/stopped



Regulator Type (ARS Series)/AMS20B/30B/40B/60B Series

Pressure can be set and switched when equipment is stopped



Reduce air consumption by shutting off valves depending on equipment shutdown conditions **Isolation mode**

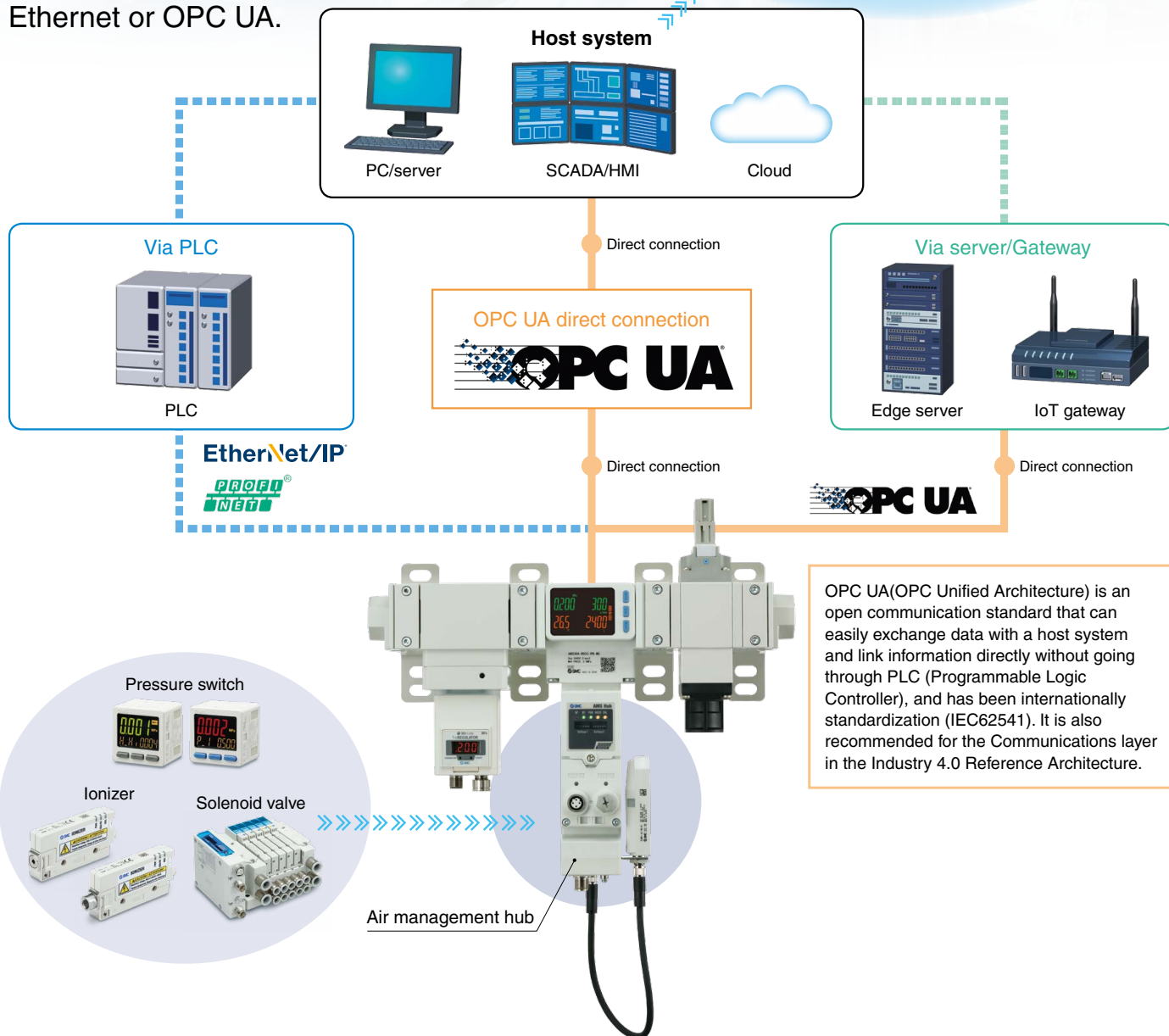
Residual pressure exhaust valve allows further reduction of air consumption by shutting off the air supply. Equipped with automatic-isolation mode that can be shut off after set-up setting times from standby mode (patent pending)

Allows visualization of production equipment status

“Flow rate,” “pressure,” and “temperature” as well as various sensor information can be communicated to host system via Industrial Ethernet or OPC UA.



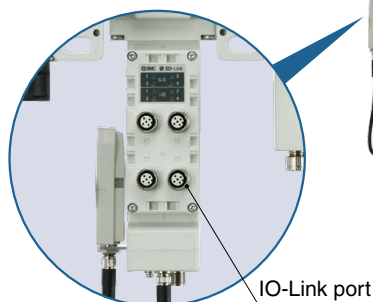
Equipment status can be monitored from another location or from outside the office.



OPC UA (OPC Unified Architecture) is an open communication standard that can easily exchange data with a host system and link information directly without going through PLC (Programmable Logic Controller), and has been internationally standardization (IEC62541). It is also recommended for the Communications layer in the Industry 4.0 Reference Architecture.

IO-Link compatible

Layout for IO-Link port on the back of the air management hub



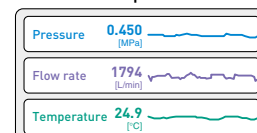
IO-Link port

Air Management System

Examples of IoT applications enabled by

Monitoring and remote control of each equipment condition is possible.

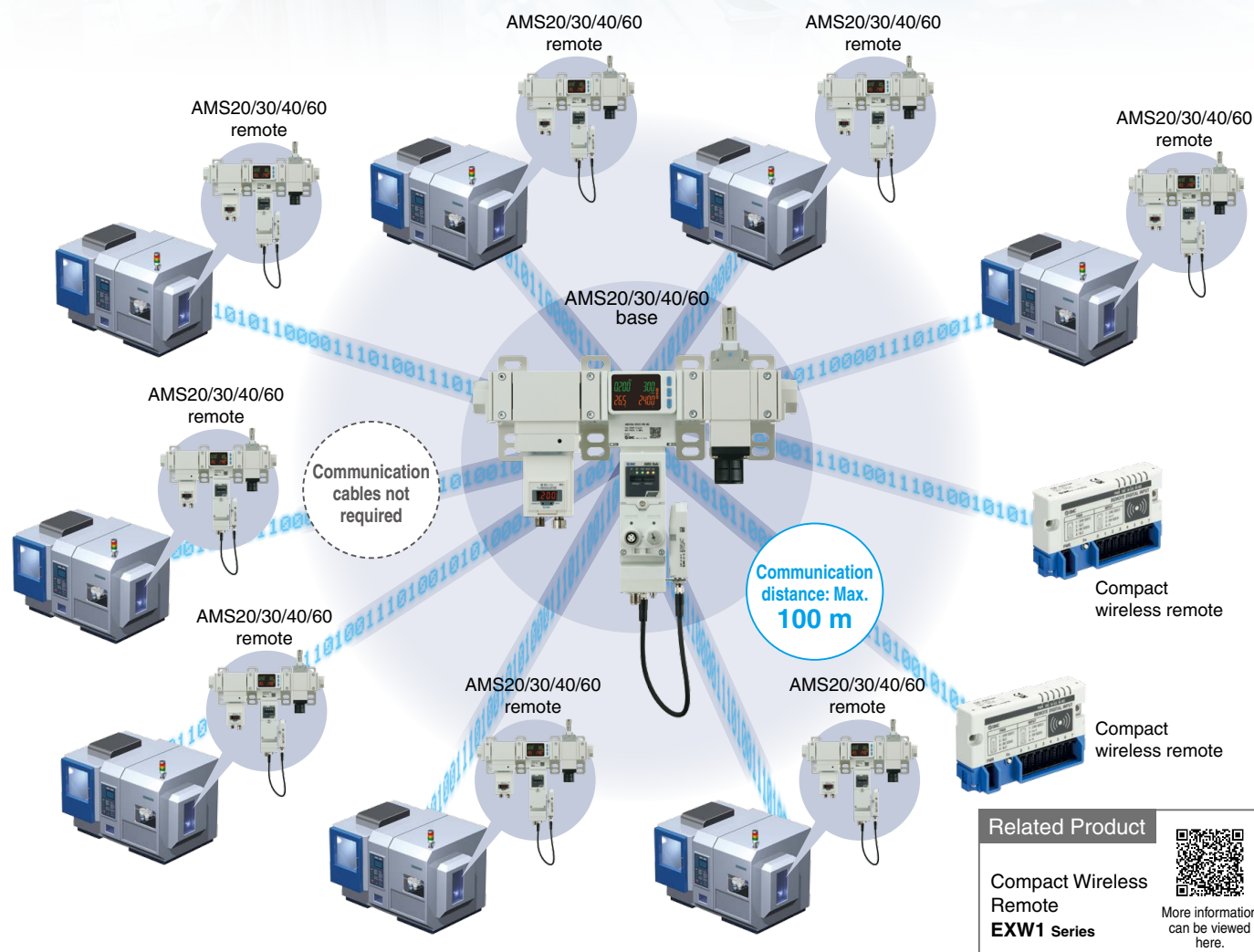
Transmission of “**pressure**,” “**flow rate**,” and “**temperature**” information possible



Compatible with wireless systems*

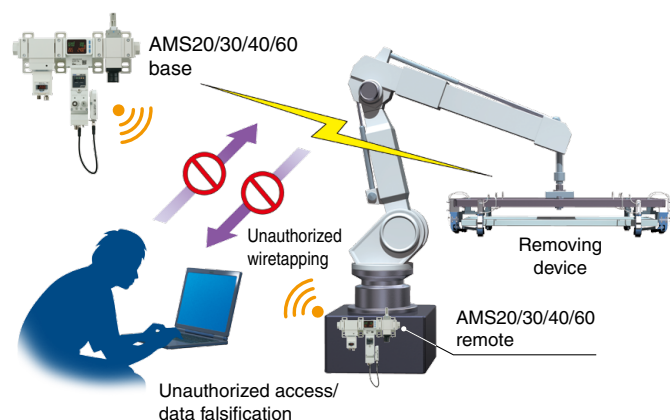
* When connecting a wireless adapter (sold separately)

- Communication cables not required
Reduced wiring work, space, and cost
Minimized disconnection risk
- Connectivity to up to 10 remotes (AMS20/30/40/60 or small wireless devices)



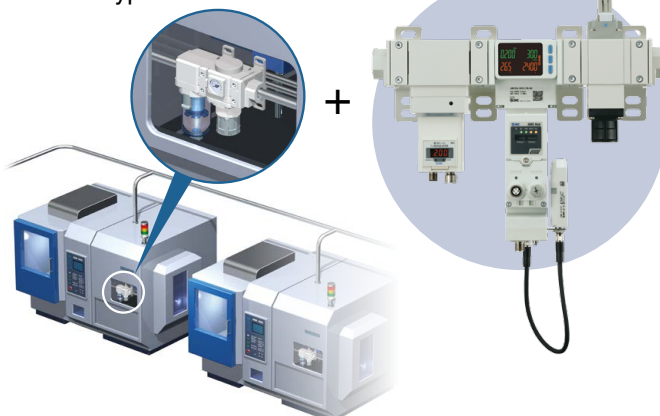
High security using encryption

Unauthorized access from outside is prevented by using data encryption.

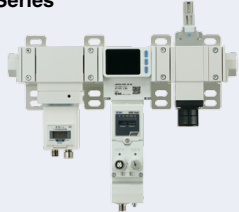
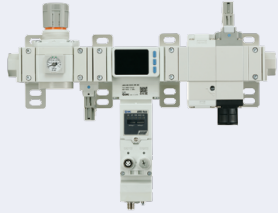


Can be retrofitted to existing equipment

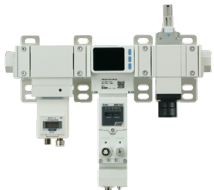


With OPC UA and wireless systems, it can be introduced without connection to PLC and changing the programming. Modular type F.R.L. combination can be connected.





System Configuration

Series	Size	Port size						Flow capacity [L/min]								Communication protocol	Output data
		1/8	1/4	3/8	1/2	3/4	1	5	10	20	40	500	1000	2000	4000		
Electro-Pneumatic Regulator Type AMS20A/30A/40A/60A Series 	20	●	●													PROFINET EtherNet/IP™ OPC UA	· Instantaneous flow · Accumulated flow · Pressure · Fluid temperature · Various sensor information transmitted via IO-Link · Diagnosis
	30		●	●													
	40				●	●											
	60					●	●										
Regulator Type AMS20B/30B/40B/60B Series 	20	●	●														
	30		●	●													
	40				●	●											
	60					●	●										

CONTENTS

	Air Management System Electro-Pneumatic Regulator Type AMS20A/30A/40A/60A Series How to Order p. 5 Standard Specifications p. 6
	Air Management System Regulator Type AMS20B/30B/40B/60B Series How to Order p. 11 Standard Specifications p. 12 Flow Rate Characteristics p. 7, 13 Dimensions Electro-Pneumatic Regulator Type ... p. 15 Regulator Type p. 17
	 Air Management Hub EXA1 Series How to Order p. 19 Specifications p. 19 Dimensions p. 20  Standby Electro-Pneumatic Regulator ITV2050 to 3050-X399 How to Order p. 22 Specifications p. 22 Dimensions p. 23

	Standby Regulator AR20S to 50S Series How to Order p. 25 Specifications p. 25 Dimensions p. 26
	 Residual Pressure Relief 3-Port Solenoid Valve VP346E/546E/746E/946E-X660/X661 How to Order p. 27 Specifications p. 27 Dimensions p. 28
	Optional Accessories ① Wireless Adapter p. 44 ② Seal Cap (10 pcs.) p. 44 ③ Power Supply Cable (M8 connector, For EXW1-A11N-X1, With connectors on both sides (socket/plug)) p. 44 ④ Power Supply Cable (M12 connector, For EXA1) p. 45 ⑤ Connection Cable for Standby Regulator/Residual Pressure Relief Valve (With M12 angle connectors on both sides (male/female)) p. 45 ⑥ Piping Adapter p. 46 ⑦ Spacer with Bracket p. 46 ⑧ Silencer p. 47

Air Management System

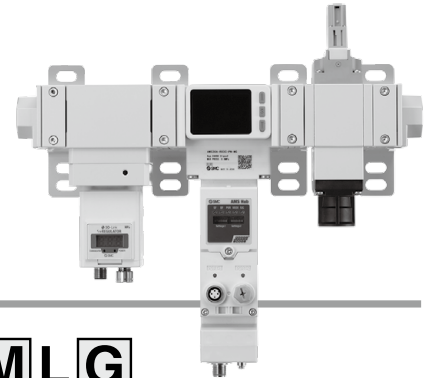
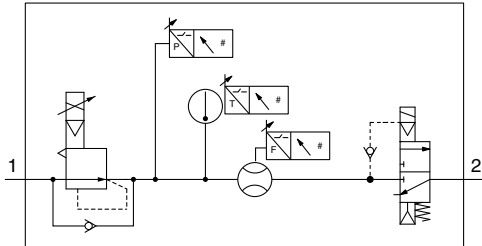
Electro-Pneumatic Regulator Type

AMS20A/30A/40A/60A Series



RoHS

Symbol



How to Order

AMS **40** A - **F** **04** **C** - **PN** - **M** **L** **G**

① ② ③ ④ ⑤ ⑥ ⑦

	Symbol	Description	① Body size			
			20	30	40	60
② Pipe thread type	R	Rc	●	●	●	●
	N	NPT	●	●	●	●
	F	G	●	●	●	●
	H	Without attachments	●	●	●	●
③ Port size	+					
	01	1/8	●	—	—	—
	02	1/4	●	●	—	—
	03	3/8	—	●	●	—
	04	1/2	—	—	●	—
	06	3/4	—	—	—	●
	10	1	—	—	—	●
④ N.O./N.C.	00	Without attachments	●	●	●	●
	+					
⑤ Protocol	C	N.C. (Normally closed)	●	●	●	●
	D	N.O. (Normally open)	●	●	●	●
⑥ Unit	+					
	SA	Standalone (When wireless adapter is connected: Wireless remote)	●	●	●	●
	PN	PROFINET, OPC UA (When wireless adapter is connected: Wireless base)	●	●	●	●
⑦ Manual override	EN	EtherNet/IP™, OPC UA (When wireless adapter is connected: Wireless base)	●	●	●	●
	+					
⑧	K*1	EXA1/ITV: Units selection function	●	●	●	●
	M	EXA1/ITV: SI units only	●	●	●	●
⑨	+					
	G	Non-locking push type	●	●	●	●
⑩	E	Push-turn locking type (Manual)	●	●	●	●

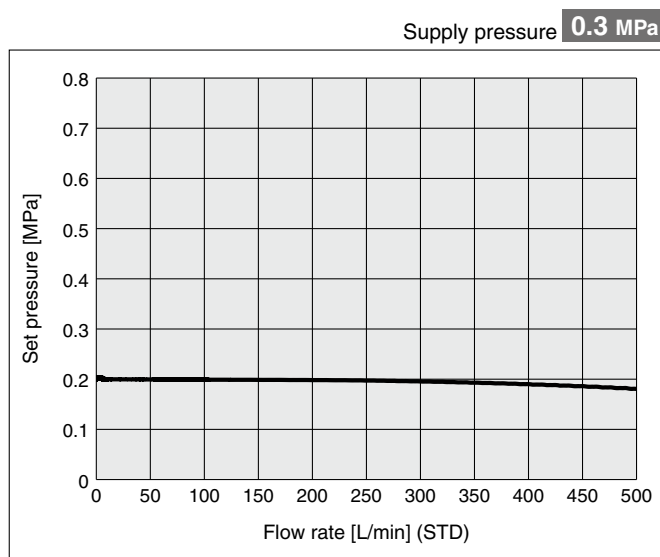
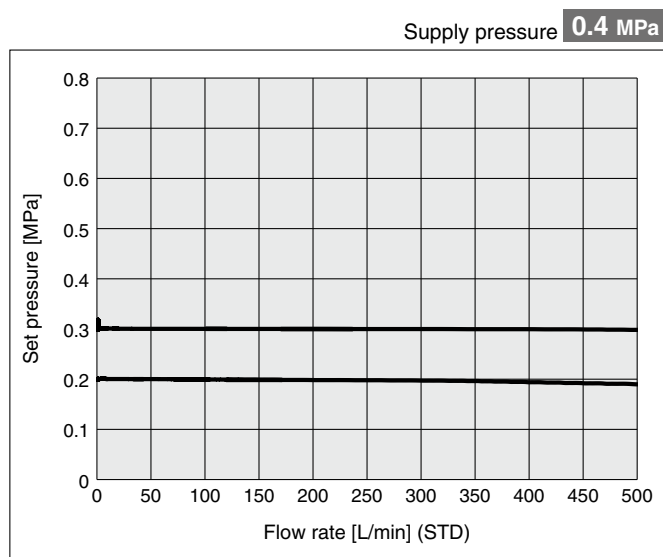
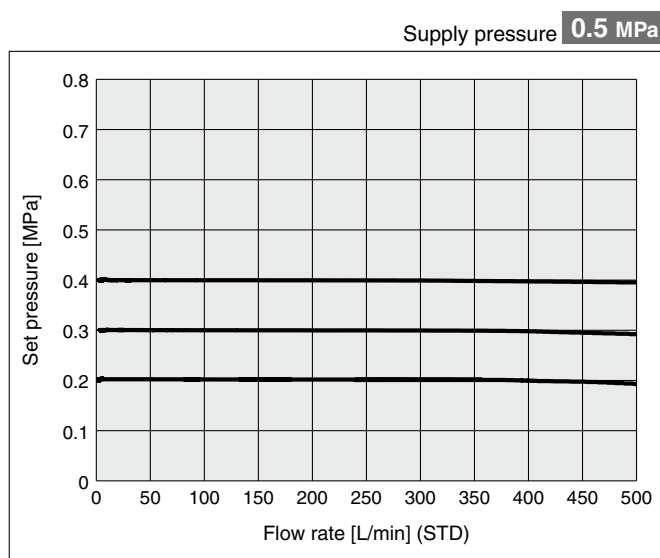
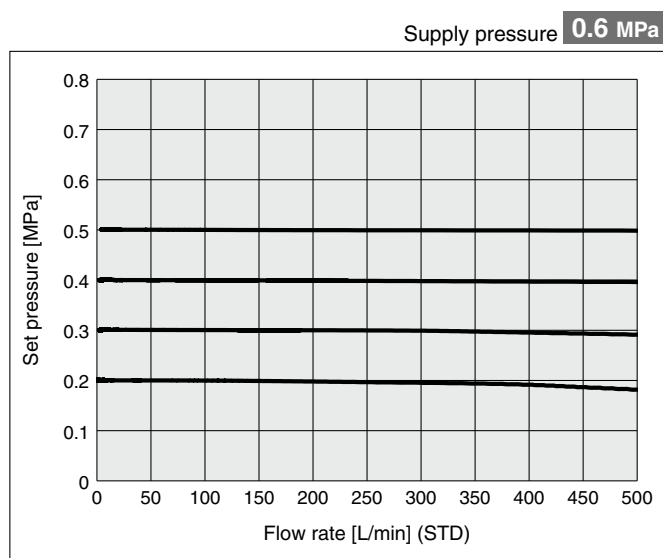
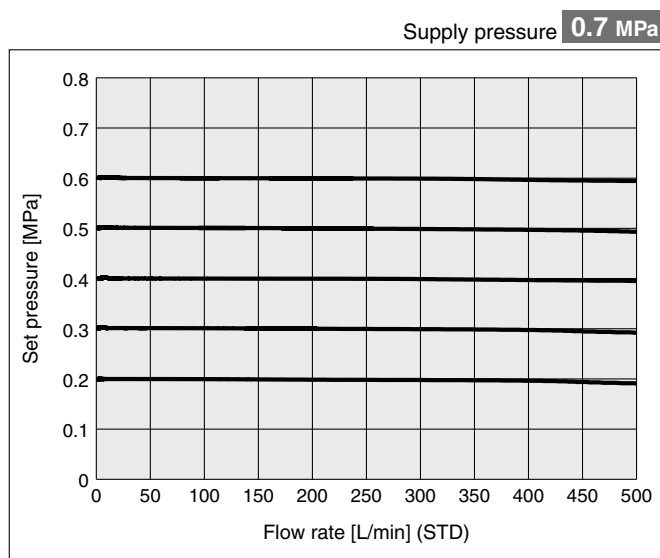
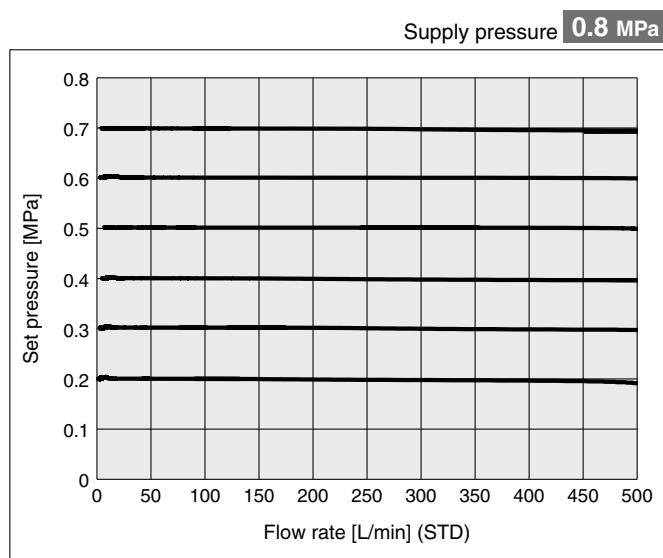
*1 Applies to overseas destinations only

Standard Specifications: Electro-Pneumatic Regulator Type

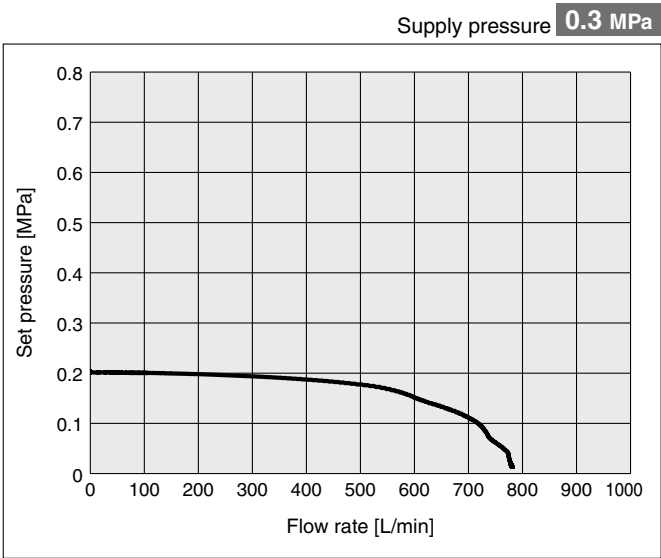
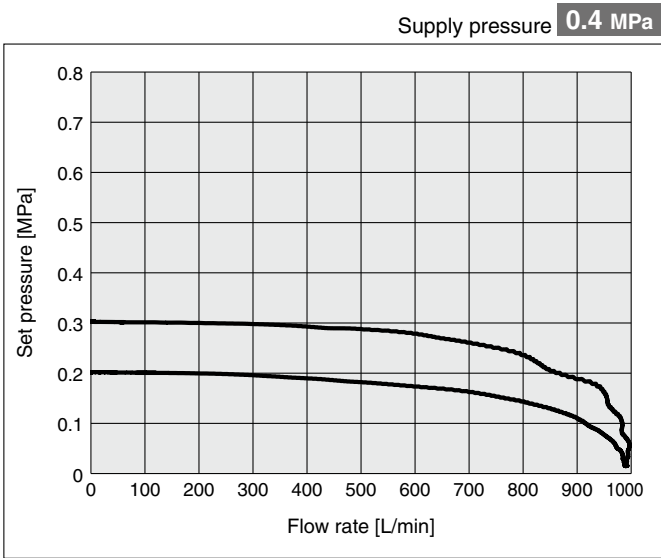
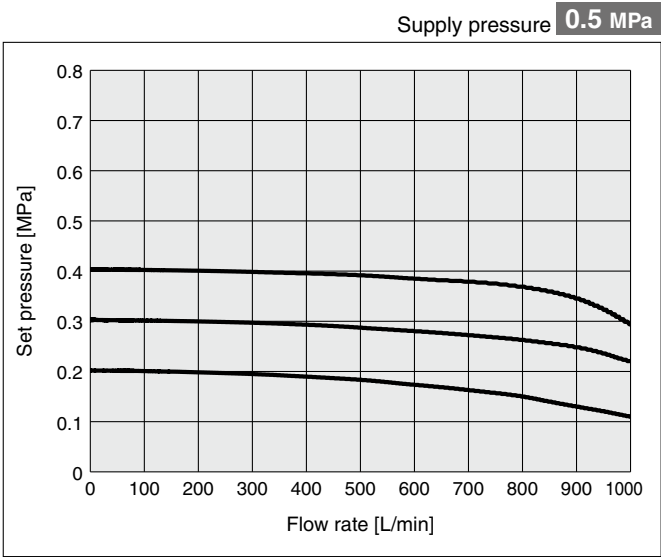
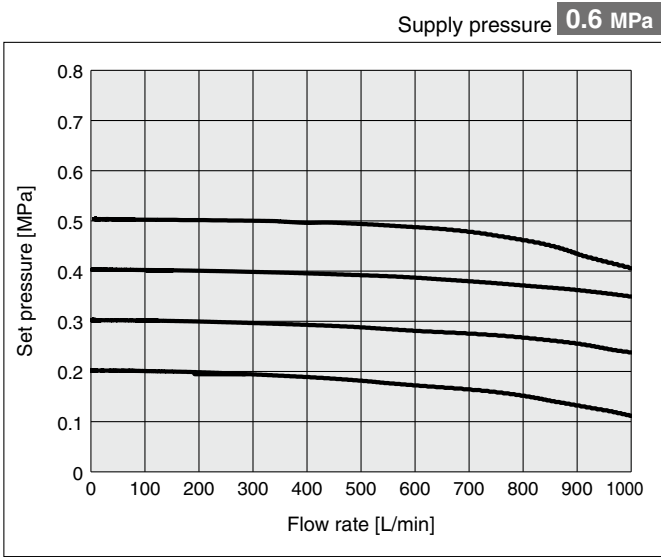
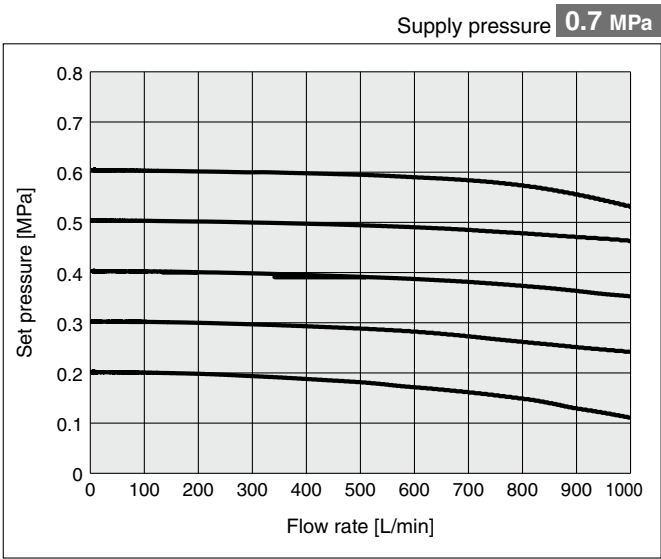
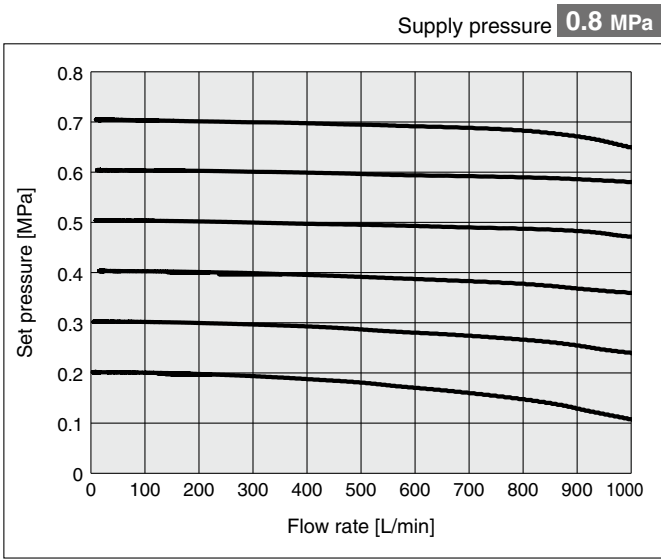
Model		AMS20A	AMS30A	AMS40A	AMS60A
Component	Standby electro-pneumatic regulator	ITV2050-20	ITV2050-30	ITV3050-40	ITV3050-60
	Air management hub	EXA1-20	EXA1-30	EXA1-40	EXA1-60
	Residual pressure relief valve	VP346E	VP546E	VP746E	VP946E
Port size		1/8, 1/4	1/4, 3/8	3/8, 1/2	3/4, 1
Fluid		Air			
Rated flow range		5 to 500 L/min	10 to 1000 L/min	20 to 2000 L/min	40 to 4000 L/min
Ambient and fluid temperatures		0 to 50°C			
Proof pressure		1.0 MPa			
Max. operating pressure		0.8 MPa			
Supply pressure range		0.3 to 0.8 MPa			
Set pressure range		0.2 to 0.7 MPa			
Standby pressure range		0.2 to 0.4 MPa			
Power supply voltage		24 VDC ±10%			
Current consumption		500 mA or less			
Input/Output		DI x 2 DI, DO IO-Link, DI			
Enclosure		IP65 (Electrical equipment part only)			

AMS20A/30A/40A/60A Series

Flow Rate Characteristics (Representative values): AMS20A/Electro-Pneumatic Regulator Type

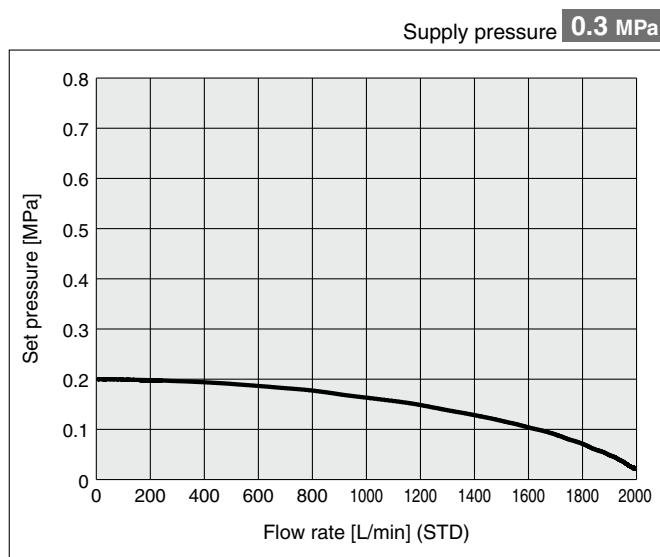
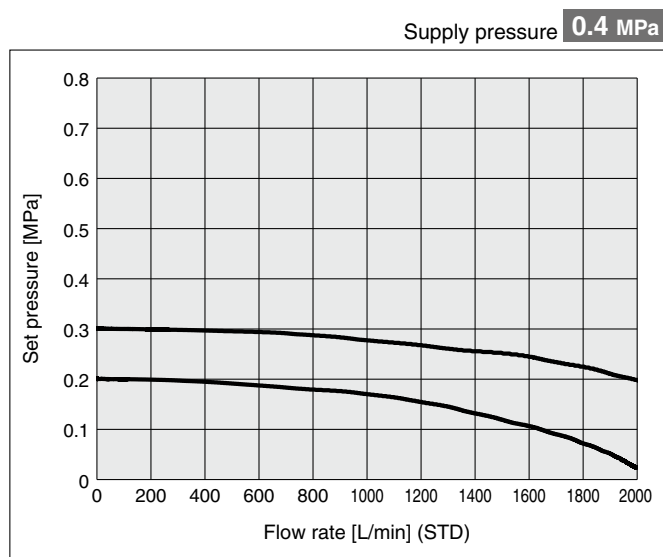
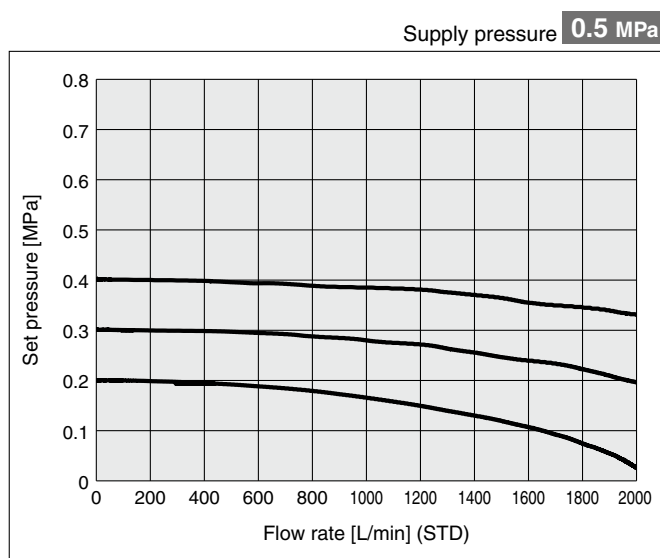
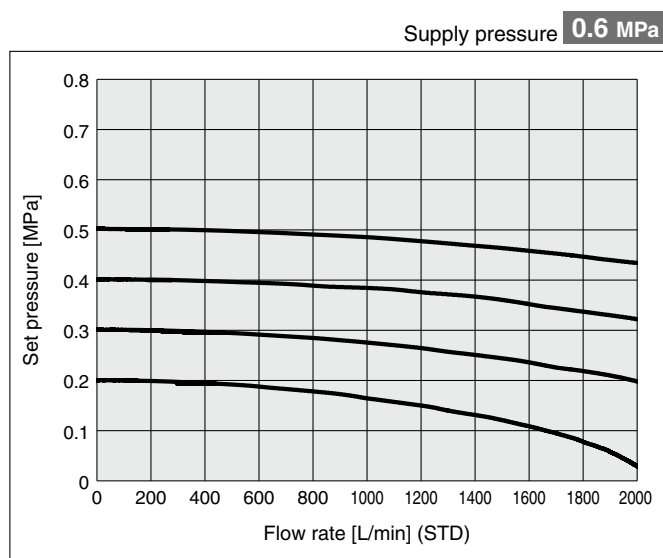
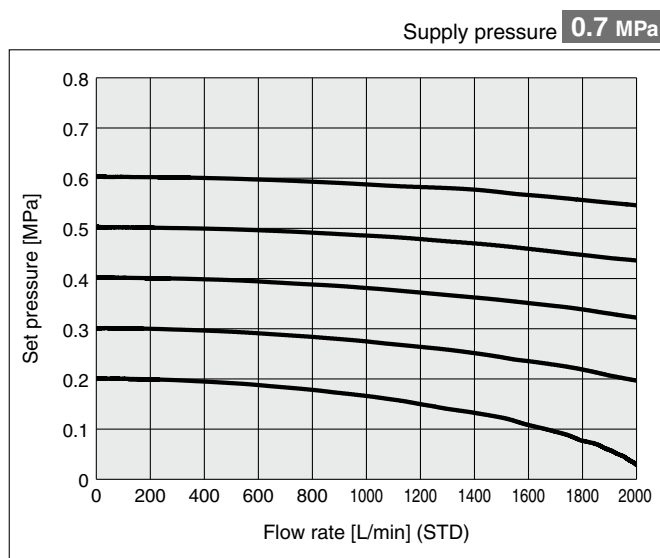
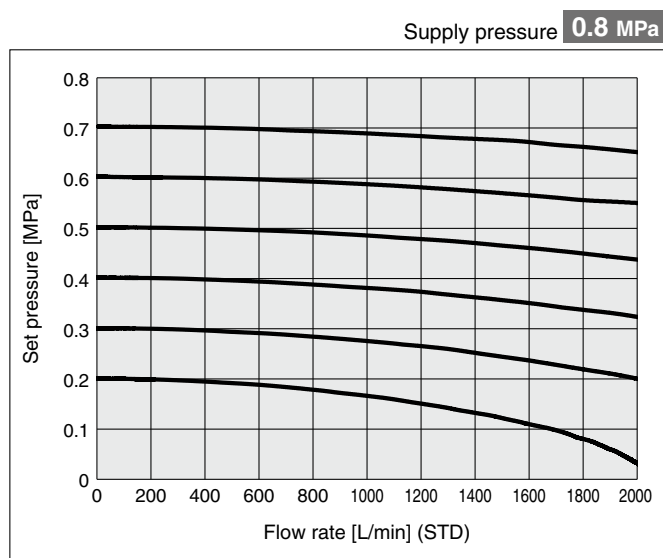


Flow Rate Characteristics (Representative values): **AMS30A/Electro-Pneumatic Regulator Type**

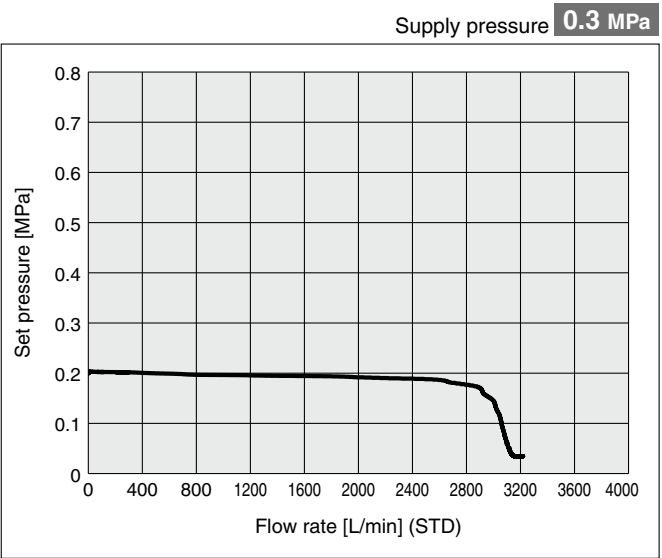
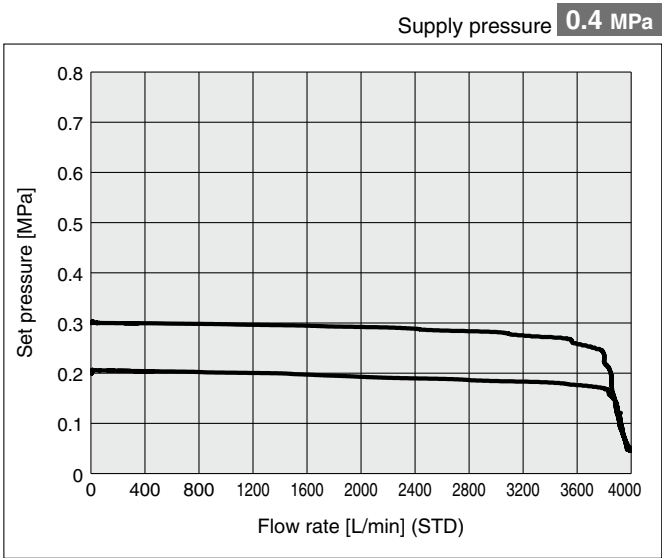
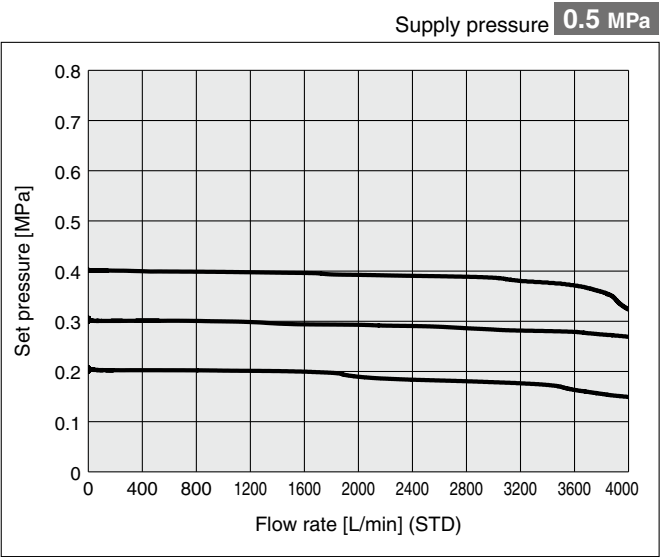
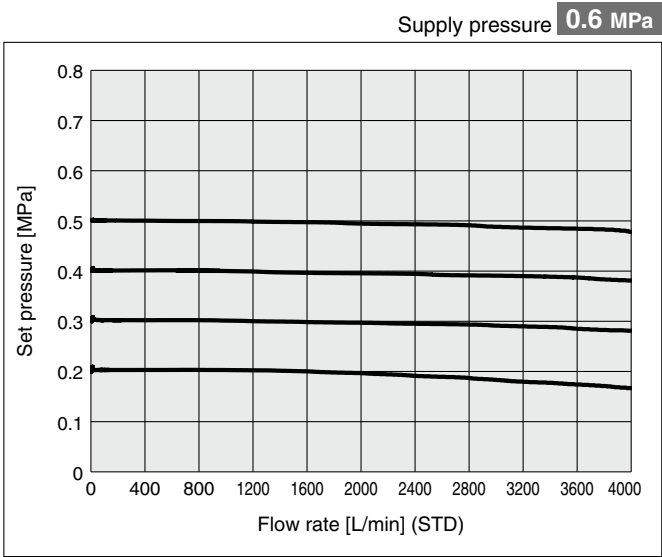
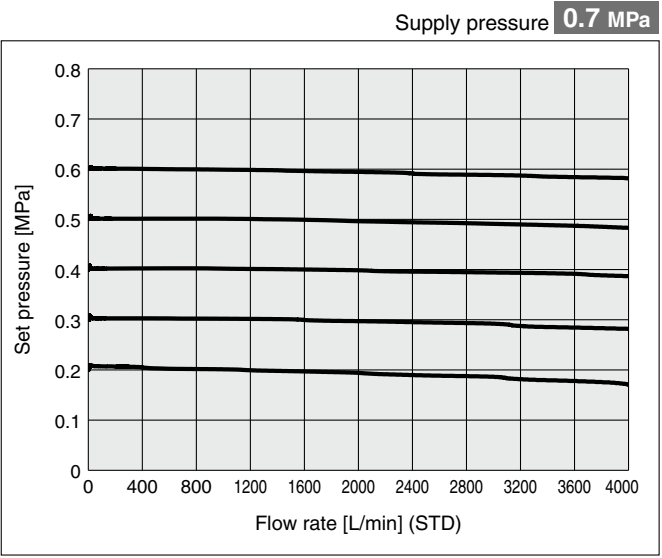
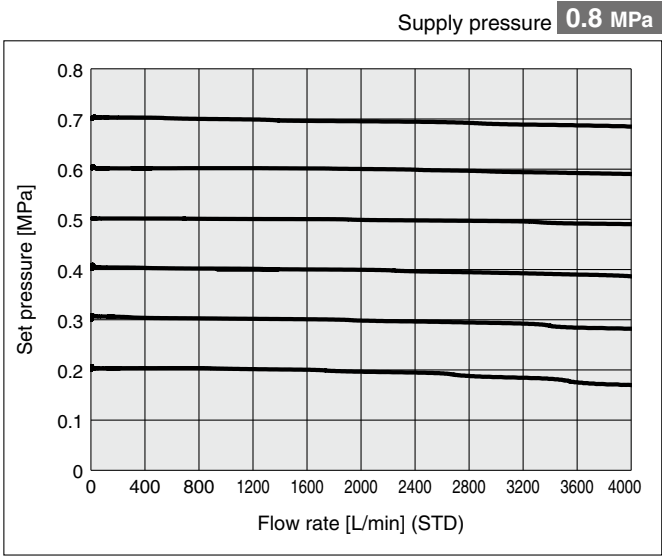


AMS20A/30A/40A/60A Series

Flow Rate Characteristics (Representative values): AMS40A/Electro-Pneumatic Regulator Type



Flow Rate Characteristics (Representative values): **AMS60A/Electro-Pneumatic Regulator Type**

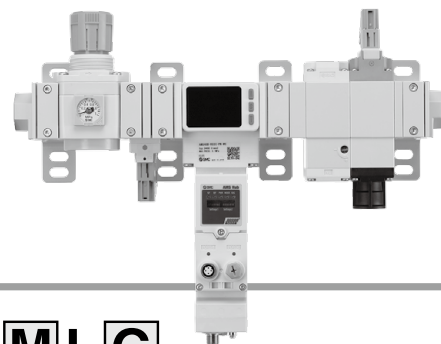
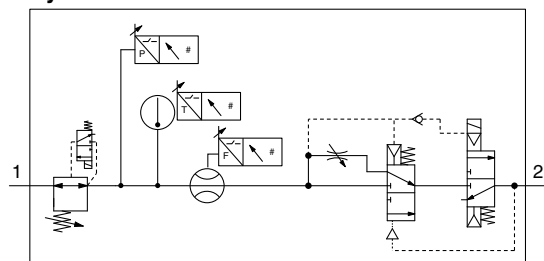


Air Management System Regulator Type



AMS20B/30B/40B/60B Series

Symbol



How to Order

AMS **40** B - **F** **04** **C** - **PN** - **M** **L** **G**

①
②
③
④
⑤
⑥
⑦

		Symbol	Description	①						
				Body size						
				20	30	40	60			
②	Pipe thread type	R	Rc	●	●	●	●			
		N	NPT	●	●	●	●			
		F	G	●	●	●	●			
		+								
③	Port size	01	1/8	●	—	—	—			
		02	1/4	●	●	—	—			
		03	3/8	—	●	●	—			
		04	1/2	—	—	●	—			
		06	3/4	—	—	—	●			
		10	1	—	—	—	●			
		00	Without attachments	●	●	●	●			
		+								
④	N.O./N.C.	C	N.C. (Normally closed)	●	●	●	●			
		D	N.O. (Normally open)	●	●	●	●			
		+								
⑤	Protocol	SA	Standalone (When wireless adapter is connected: Wireless remote)	●	●	●	●			
		PN	PROFINET, OPC UA (When wireless adapter is connected: Wireless base)	●	●	●	●			
		EN	EtherNet/IP™, OPC UA (When wireless adapter is connected: Wireless base)	●	●	●	●			
		+								
⑥	Unit	K*1	Pressure gauge: MPa/psi dual scale, EXA1: Units selection function	●	●	●	●			
		M	Pressure gauge in SI units: MPa, EXA1: SI units only	●	●	●	●			
		+								
⑦	Manual override	G	Non-locking push type	●	●	●	●			
		E	Push-turn locking type (Manual)	●	●	●	●			

*1 Applies to overseas destinations only

Standard Specifications: Regulator Type

Model		AMS20B	AMS30B	AMS40B	AMS60B
Component	Standby regulator	AR20S	AR30S	AR40S	AR50S
	Air management hub	EXA1-20	EXA1-30	EXA1-40	EXA1-60
	Residual pressure relief valve	VP346E	VP546E	VP746E	VP946E
Port size		1/8, 1/4	1/4, 3/8	3/8, 1/2	3/4, 1
Fluid		Air			
Rated flow range		5 to 500 L/min	10 to 1000 L/min	20 to 2000 L/min	40 to 4000 L/min
Ambient and fluid temperatures		0 to 50°C			
Proof pressure		1.0 MPa			
Max. operating pressure		0.7 MPa			
Supply pressure range		0.3 to 0.7 MPa			
Standby pressure range		0.2 to 0.4 MPa			
Power supply voltage		24 VDC ±10%			
Current consumption		400 mA or less			
Input/Output		DI x 2 DI, DO IO-Link, DI			
Enclosure		IP65 (Electrical equipment part only)			

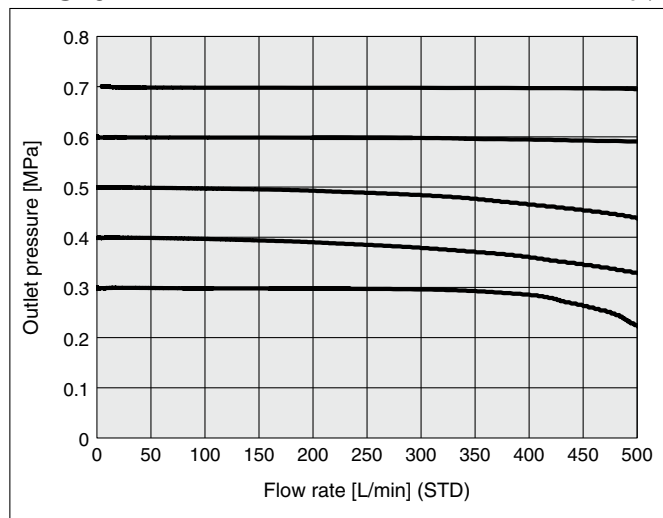
AMS20B/30B/40B/60B Series

Flow Rate Characteristics (Representative values): AMS20B/30B/40B/60B/Regulator Type

Conditions/Supply pressure: 0.3 to 0.7 MPa, Standby pressure: 0.2 MPa **Operation mode**

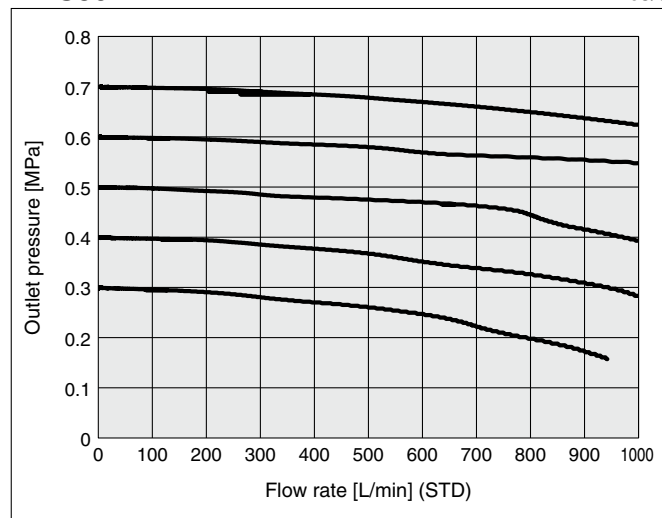
AMS20B

Rc1/4



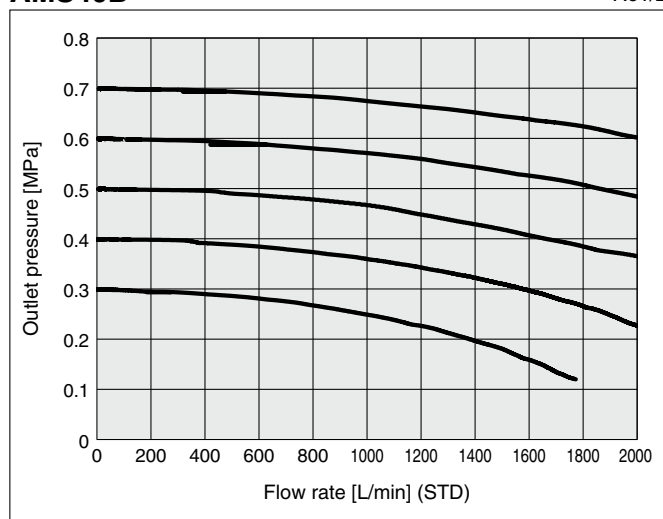
AMS30B

Rc3/8



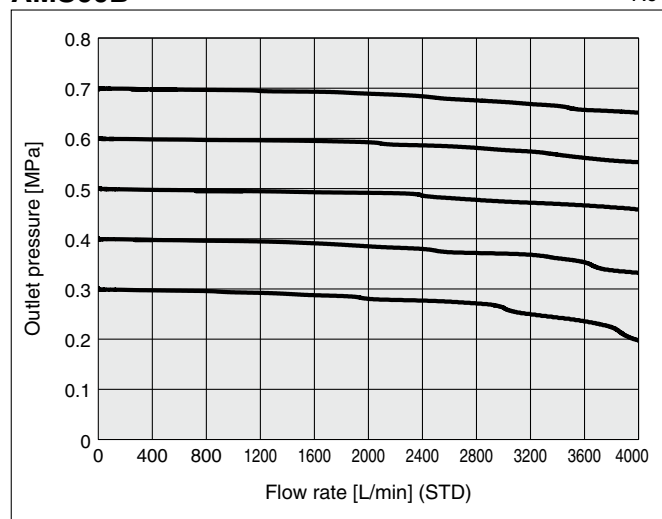
AMS40B

Rc1/2



AMS60B

Rc1

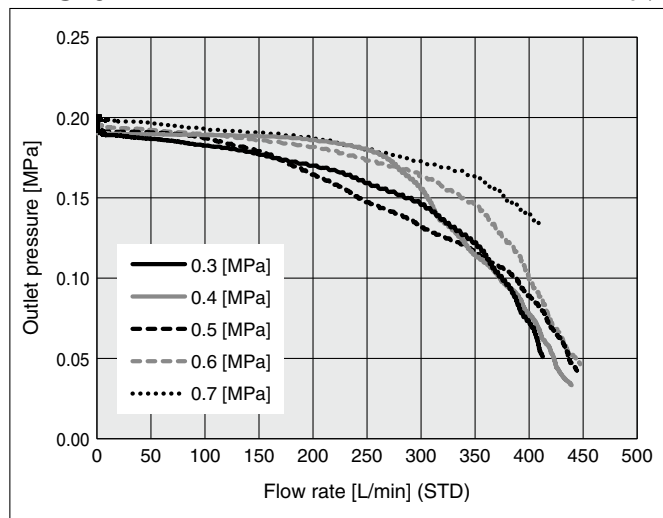


Flow Rate Characteristics (Representative values): AMS20B/30B/40B/60B/Regulator Type

Conditions/Supply pressure: 0.5 MPa, Standby pressure: 0.2 MPa **Standby mode**

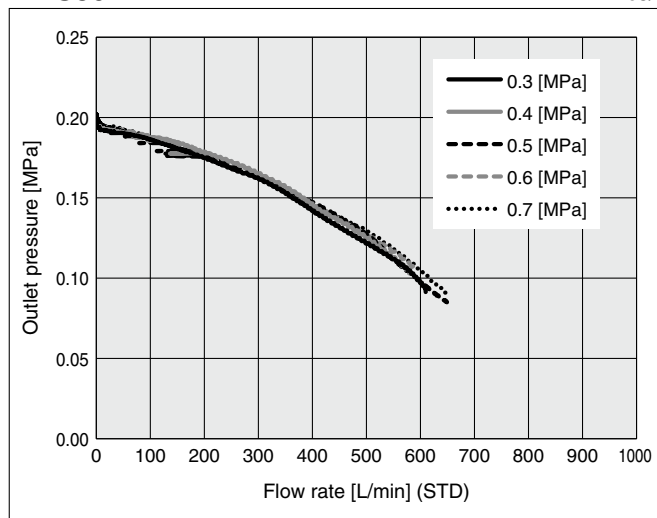
AMS20B

Rc1/4



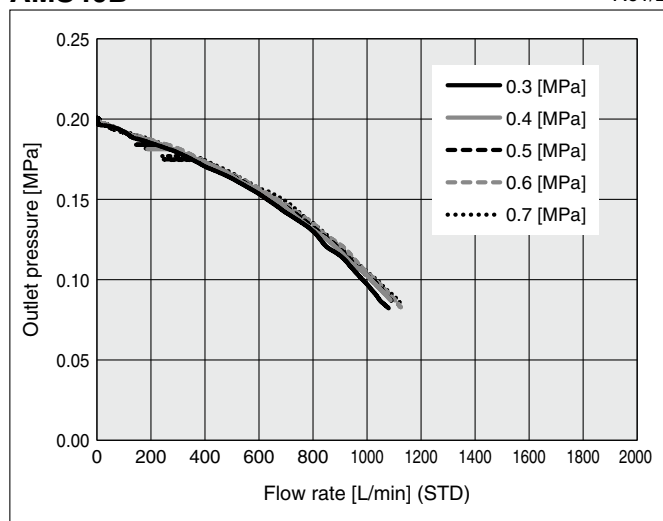
AMS30B

Rc3/8



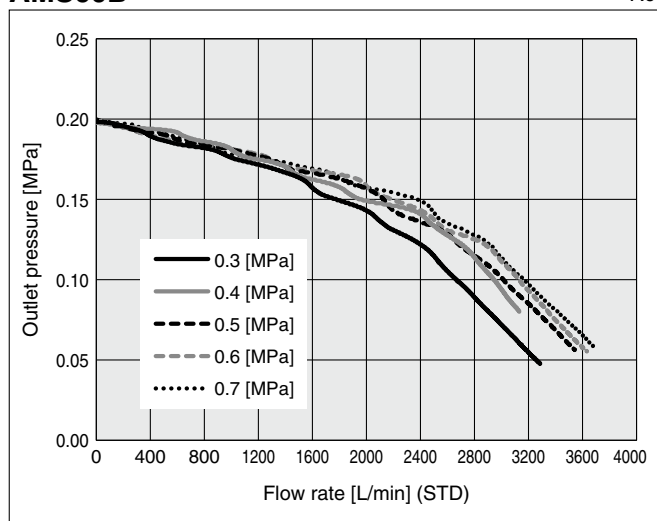
AMS40B

Rc1/2



AMS60B

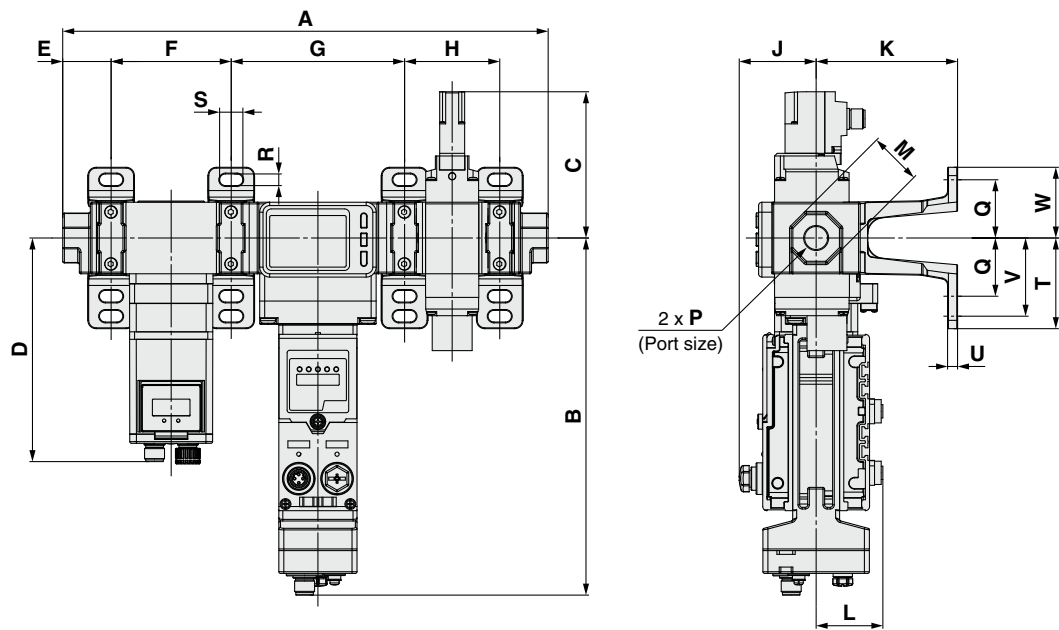
Rc1



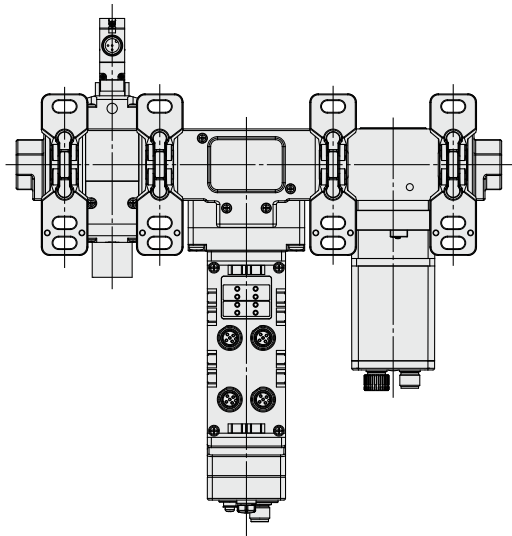
AMS20/30/40/60 Series

Dimensions: Electro-Pneumatic Regulator Type

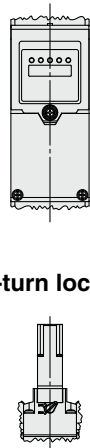
N.C. (Normally closed)
AMS20/30/40/60A-R/N/F□C



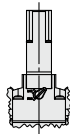
Back side



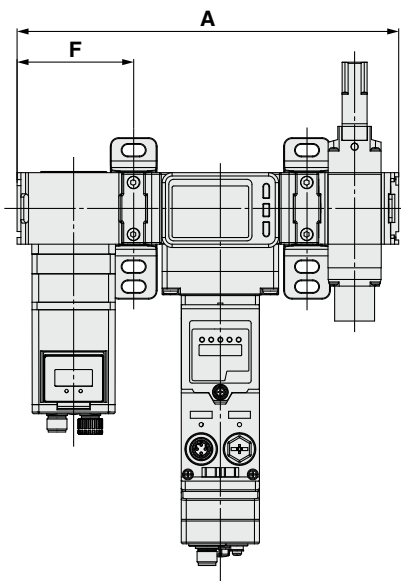
SA: Standalone
(Wireless remote)



E: Push-turn locking type



AMS20/30/40/60A-H00C



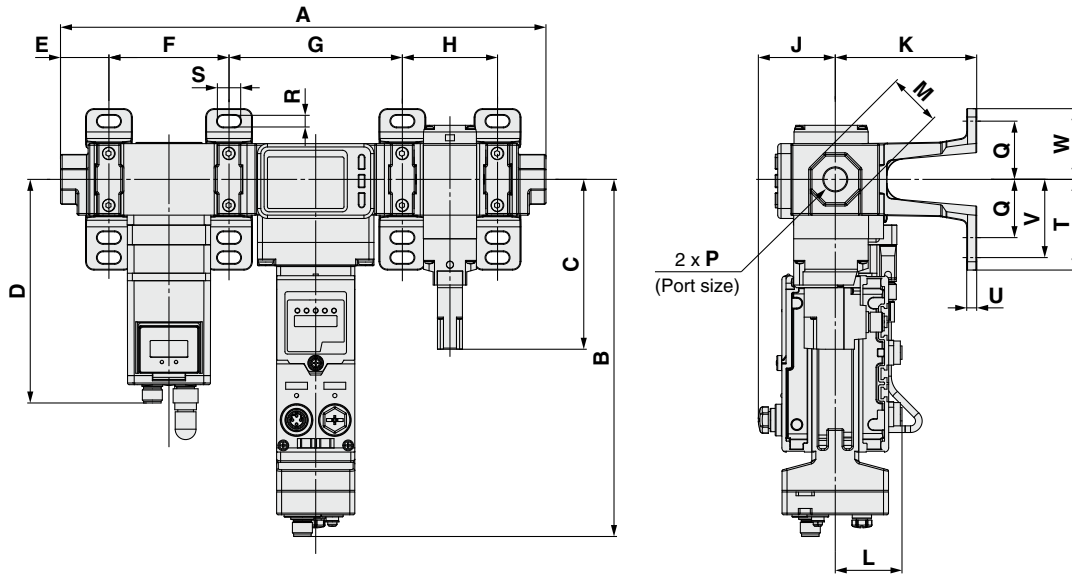
Model	P	A	B	C	D	E	J	M	L	Bracket dimensions										
										K	F	G	H	Q	R	S	T	U	V	W
AMS20A-□C	1/8, 1/4	274.3	214.7	81.7	134.4	25.6	46.2	24	40.1	85	70.2	103.2	49.7	35	7	14	54.5	6	47	42.5
AMS30A-□C	1/4, 3/8	291.8	214.7	87.9	134.4	29.1	46.2	30	40.1	85	72.2	104.2	57.2	35	7	14	54.5	6	47	42.5
AMS40A-□C	3/8, 1/2	334.8	214.9	92.4	151.6	32.6	46.2	36	40.1	85	89.2	105.2	75.2	40	9	18	65	7	55	50
AMS60A-□C	3/4, 1	401.8	214.8	93.7	151.6	42.1	46.2	46	40.1	100	90.2	126.2	101.2	50	11	20	80	8	70	60

Model	P	A	F
AMS20A-H00C	—	219.9	68.6
AMS30A-H00C	—	229.4	70.1
AMS40A-H00C	—	264.4	86.6
AMS60A-H00C	—	311.4	87.1

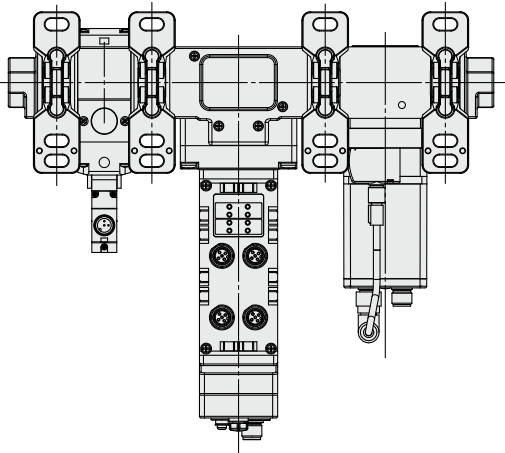
Dimensions: Electro-Pneumatic Regulator Type

N.O. (Normally open)

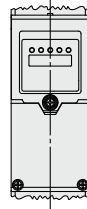
AMS20/30/40/60A-R/N/F□D



Back side



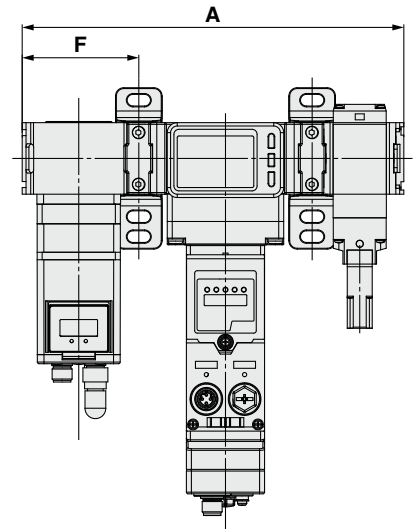
SA: Standalone
(Wireless remote)



E: Push-turn locking type



AMS20/30/40/60A-H00D



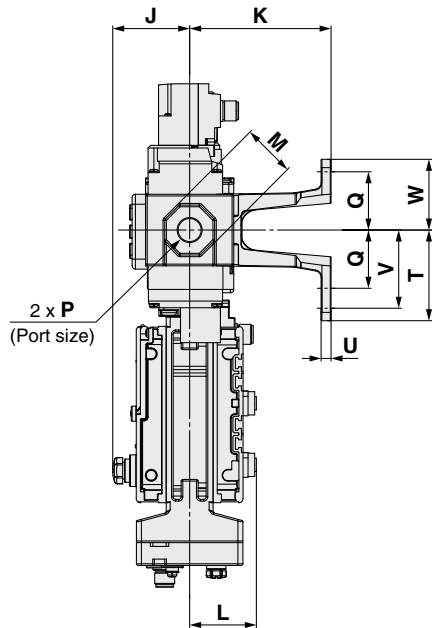
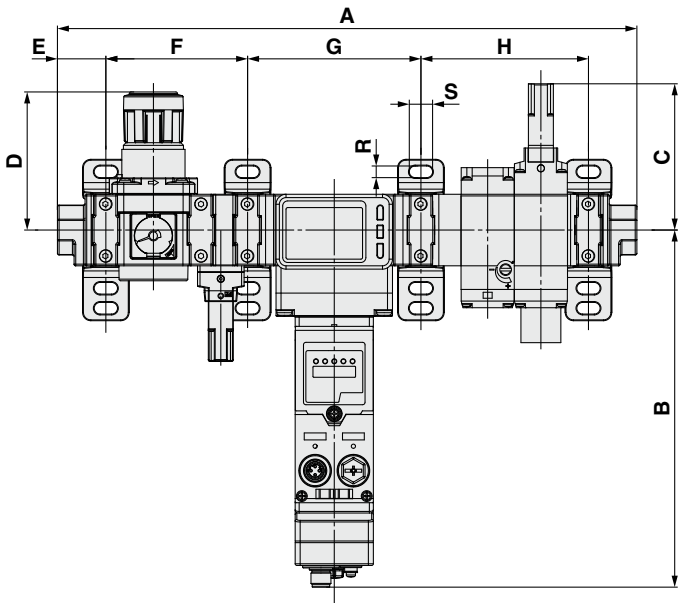
Model	P	A	B	C	D	E	J	M	L	Bracket dimensions										
										K	F	G	H	Q	R	S	T	U	V	W
AMS20A-□D	1/8, 1/4	274.3	214.7	85.1	134.4	25.6	46.2	24	40.1	85	70.2	103.2	49.7	35	7	14	54.5	6	47	42.5
AMS30A-□D	1/4, 3/8	291.8	214.7	102.1	134.4	29.1	46.2	30	40.1	85	72.2	104.2	57.2	35	7	14	54.5	6	47	42.5
AMS40A-□D	3/8, 1/2	334.8	214.9	119.4	151.6	32.6	46.2	36	40.1	85	89.2	105.2	75.2	40	9	18	65	7	55	50
AMS60A-□D	3/4, 1	401.8	214.8	117.7	151.6	42.1	46.2	46	40.1	100	90.2	126.2	101.2	50	11	20	80	8	70	60

Model	P	A	F
AMS20A-H00D	—	219.9	68.6
AMS30A-H00D	—	229.4	70.1
AMS40A-H00D	—	264.4	86.6
AMS60A-H00D	—	311.4	87.1

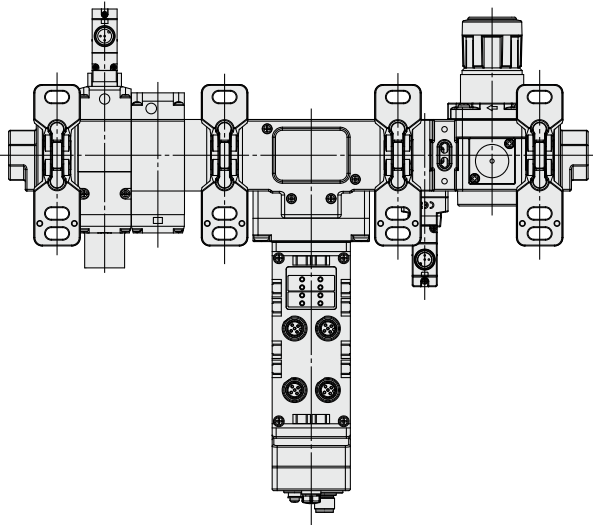
AMS20/30/40/60 Series

Dimensions: Regulator Type

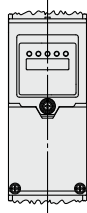
N.C. (Normally closed)
AMS20/30/40/60B-R/N/F□C



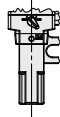
Back side



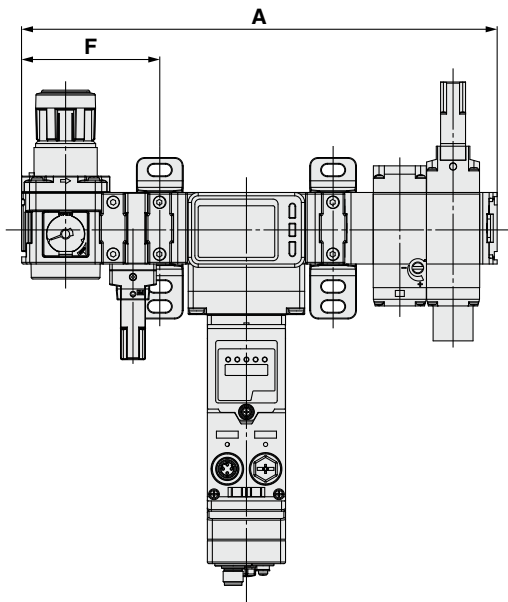
SA: Standalone
(Wireless remote)



E: Push-turn
locking type



AMS20/30/40/60B-H00C



Model	P	A	B	C	D*1	E	J	M	L	Bracket dimensions										
										K	F	G	H	Q	R	S	T	U	V	W
AMS20B-□C	1/8, 1/4	301.8	214.7	81.7	66.8	25.6	46.2	24	40.1	85	71.2	103.2	76.2	35	7	14	54.5	6	47	42.5
AMS30B-□C	1/4, 3/8	348.3	214.7	87.9	86.5	29.1	46.2	30	40.1	85	85.2	104.2	100.7	35	7	14	54.5	6	47	42.5
AMS40B-□C	3/8, 1/2	395.8	214.9	92.4	91.5	32.6	46.2	36	40.1	85	103.2	105.2	122.2	40	9	18	65	7	55	50
AMS60B-□C	3/4, 1	491.8	214.8	93.4	125	42.1	46.2	46	40.1	100	124.2	126.2	157.2	50	11	20	80	8	70	60

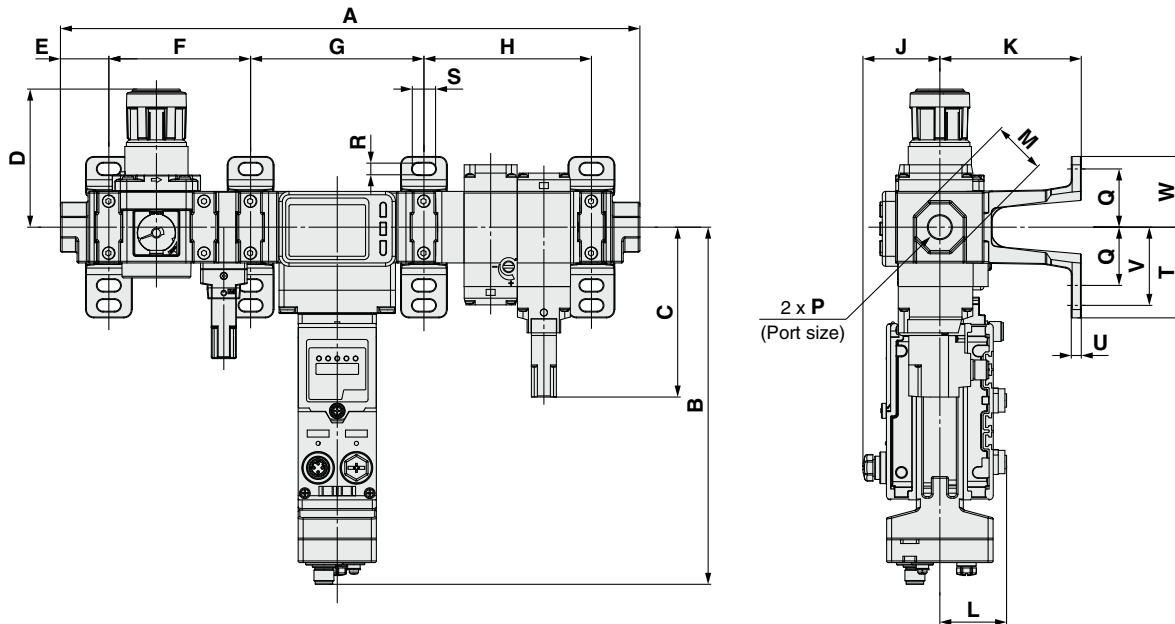
Model	P	A	F
AMS20B-□00C	—	247.4	69.6
AMS30B-□00C	—	285.9	83.1
AMS40B-□00C	—	325.4	100.6
AMS60B-□00C	—	401.4	121.1

*1 The dimension of D is the length when the regulator knob is unlocked.

Dimensions: Regulator Type

N.O. (Normally open)

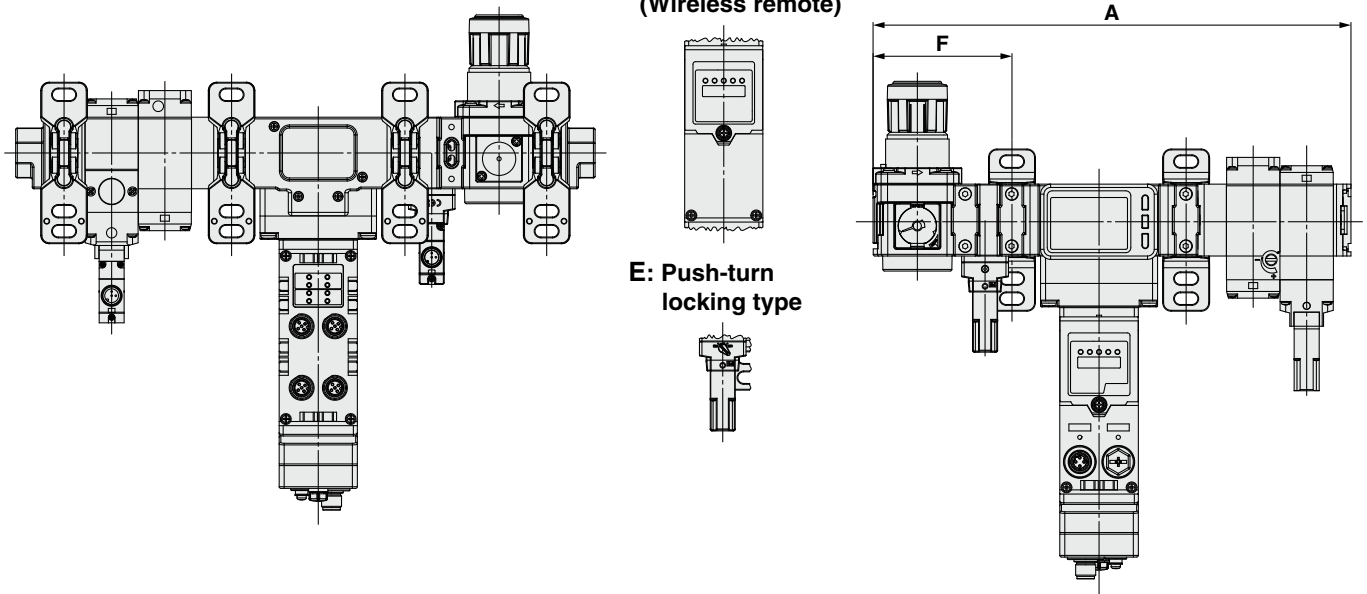
AMS20/30/40/60B-□D



Back side

SA: Standalone
(Wireless remote)

AMS20/30/40/60B-H00D



Model	P	A	B	C	D*1	E	J	M	L	Bracket dimensions										
										K	F	G	H	Q	R	S	T	U	V	W
AMS20B-□D	1/8, 1/4	301.8	214.7	85.1	66.8	25.6	46.2	24	40.1	85	71.2	103.2	76.2	35	7	14	54.5	6	47	42.5
AMS30B-□D	1/4, 3/8	348.3	214.7	102.1	86.5	29.1	46.2	30	40.1	85	85.2	104.2	100.7	35	7	14	54.5	6	47	42.5
AMS40B-□D	3/8, 1/2	395.8	214.9	119.4	91.5	32.6	46.2	36	40.1	85	103.2	105.2	122.2	40	9	18	65	7	55	50
AMS60B-□D	3/4, 1	491.8	214.8	118	125	42.1	46.2	46	40.1	100	124.2	126.2	157.2	50	11	20	80	8	70	60

Model	P	A	F
AMS20B-□00D	—	247.4	69.6
AMS30B-□00D	—	285.9	83.1
AMS40B-□00D	—	325.4	100.6
AMS60B-□00D	—	401.4	121.1

*1 The dimension of D is the length when the regulator knob is unlocked.

Air Management Hub

EXA1 Series



How to Order

EXA1 - **40** - **SA** - **M** L

① ② ③

	Symbol	Description	① Body size [Applicable AC size]			
			20	30	40	60
②	Protocol	SA Standalone (When wireless adapter is connected: Wireless remote)	●	●	●	●
		PN PROFINET, OPC UA (When wireless adapter is connected: Wireless base)	●	●	●	●
		EN EtherNet/IP™, OPC UA (When wireless adapter is connected: Wireless base)	●	●	●	●
③	Unit	+				
		K*1 Units selection function	●	●	●	●
		M SI units only	●	●	●	●

*1 Applies to overseas destinations only

All Protocols Common Specifications

Model			EXA1-20	EXA1-30	EXA1-40	EXA1-60		
Fluid	Measured fluid*1		Air					
	Fluid temperature		0 to 50°C					
Electrical	Power supply voltage		24 VDC ±10%					
	Protection		Polarity protection, Over current protection					
Electrical	Current consumption		400 mA					
	Indicator		LED & LCD					
Environment	Operating temperature range		0 to 50°C (No freezing and condensation)					
	Storage temperature range		-10 to 60°C (No freezing and condensation)					
	Enclosure		IP65 (Electrical equipment part only)					
Flow	Standards		CE/UKCA marking					
	Rated flow range		5 to 500 L/min	10 to 1000 L/min	20 to 2000 L/min	40 to 4000 L/min		
	Accumulated flow range		0 to 9,999,999,990 L					
	Smallest settable increment	Instantaneous flow	1 L/min		2 L/min			
		Accumulated flow	10 L					
	Accuracy		±3.0% F.S.					
	Repeatability		±1.0% F.S.					
Pressure	Pressure characteristics		±5.0% F.S. (0 to 1.0 MPa, 0.5 MPa standard)					
	Temperature characteristics		±5.0% F.S. (0 to 50°C, 25°C standard)					
	Unit		L/min, CFM (ft³/min)					
	Rated pressure range		0 to 1.0 MPa					
Pressure	Proof pressure		1.5 MPa					
	Accuracy		±3.0% F.S.					
	Repeatability		±1.0% F.S.					
	Temperature characteristics		±5.0% F.S. (0 to 50°C, 25°C standard)					
Temperature	Unit		MPa, kPa, kgf/cm², bar, psi					
	Rated temperature range		0 to 50°C					
	Accuracy*2		±2.5°C (Flow range:10% to 100%)					
Input/Output	Unit		°C, °F					
	User configurable port	Number of free ports		1				
		Configuration		Digital input (x 2), Digital input and output, IO-link and digital input				
		IO-Link	Communication speed	COM1 (4.8 kbps) COM2 (38.4 kbps) COM3 (230.4 kbps) Automatically switches depending on the connected device				
			Input	Max. supply current	0.3 A			
				Input type	PNP			
		Rated input current		Pin 2: Typ. 2.5 mA, Pin 4: Typ.5.8 mA				
		ON voltage		13 V or more				
		Output	OFF voltage	8 V or less				
			Output type	PNP				
			Max. load current	0.25 A				
			Output for Air Management System function		IO-Link/PNP input/PNP output			

Protocol specifications (EXA1-□-PN)

Model		EXA1-□-PN
Communication	Protocol	PROFINET IO (Conformance Class C)
	Communication speed	100 Mbps
	Configuration file	GSDML file*3
	Web server	Support
Input/Output	Output	Fail safe
	Fail safe	HOLD/CLEAR

*3 The configuration file can be downloaded from the SMC website.
<https://www.smcworld.com>

Protocol specifications (EXA1-□-EN)

Model		EXA1-□-EN
Communication	Number of communication ports	2 port
	Protocol	EtherNet/IP™ (Conformance version: Composite 11)
	Communication speed	100 Mbps
	Communication method	Full duplex/Half duplex
Communication	Configuration file	EDS file*3
	Occupation area (Number of inputs/outputs)	Max. (512 byte/512 byte)
	IP address setting range	Through DHCP server: Optional address
	Device information	Vendor ID : 7(SMC Corporation) Device type : 12 (Communication Adapter) Product code : 263
Input/Output	Web server	Support
	Output	Fail safe
Input/Output	Output	Fail safe
	Fail safe	HOLD/CLEAR

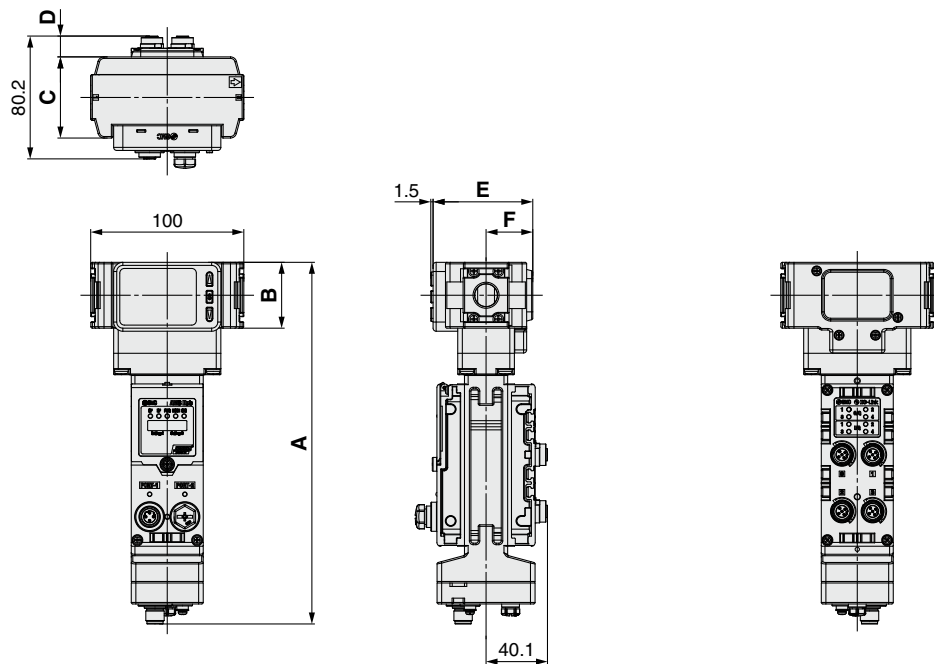
*3 The configuration file can be downloaded from the SMC website.
<https://www.smcworld.com>

*1 Air quality grade is JIS B 8392-1:2012 [4:6:-] and ISO 8573-1:2010 [4:6:-].

*2 When the flow range is less than 10%, temperature accuracy is -2.5 to 7.5°C.

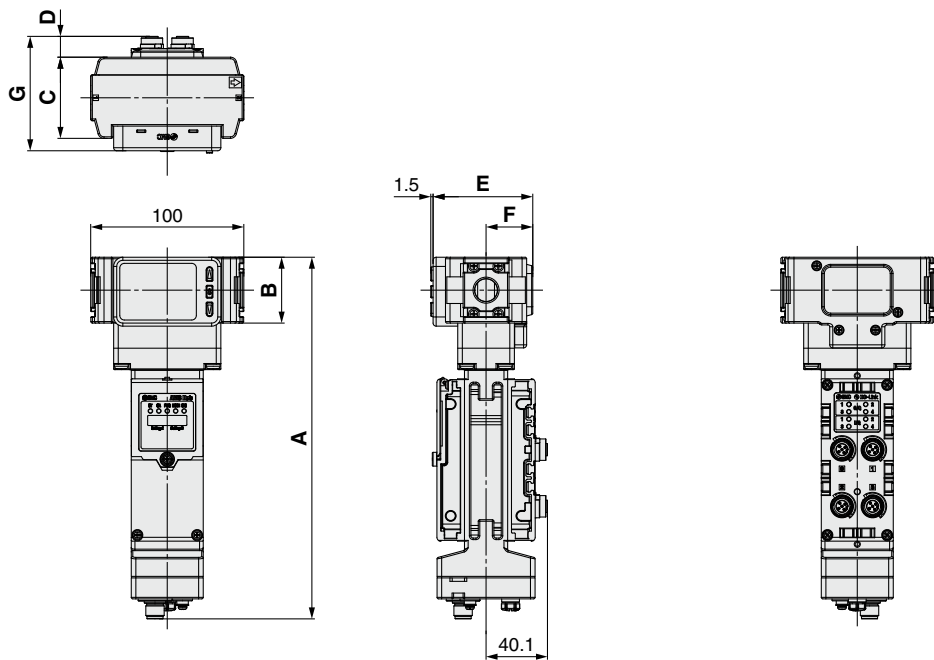
Dimensions: Sizes 20, 30, 40

EXA1-20/30/40-PN/EN-□



Model	A	B	C	D	E	F
EXA1-20	236.2	35	42	19.1	65.1	30.5
EXA1-30	236.2	43	53	13.6	65.1	30.5
EXA1-40	240.4	51	71	4.6	71	35.5

EXA1-20/30/40-SA-□

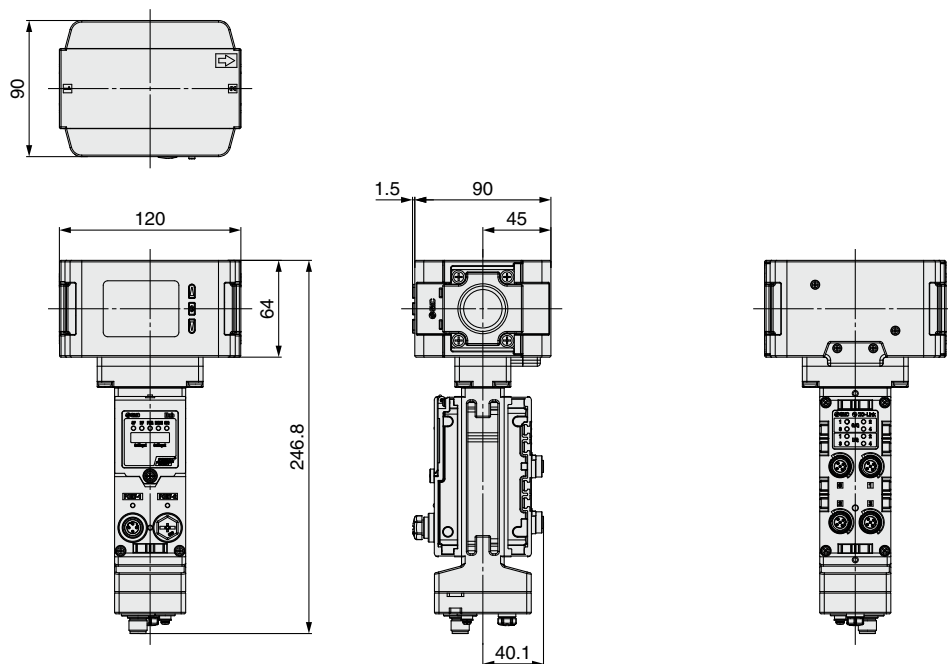


Model	A	B	C	D	E	F	G
EXA1-20	236.2	35	42	19.1	65.1	30.5	74.7
EXA1-30	236.2	43	53	13.6	65.1	30.5	74.7
EXA1-40	240.4	51	71	4.6	71	35.5	75.6

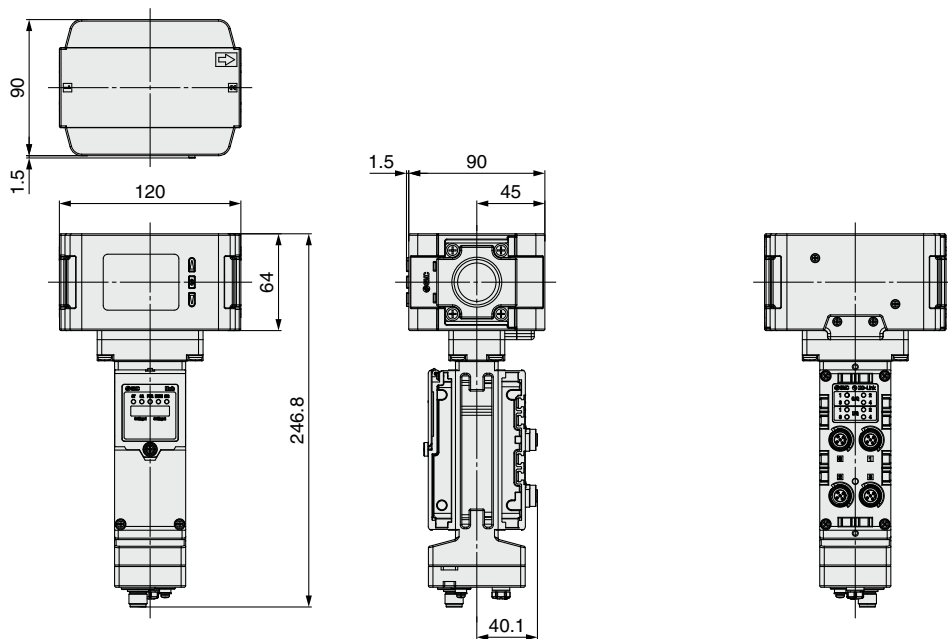
EXA1 Series

Dimensions: **Size 60**

EXA1-60-PN/EN-□

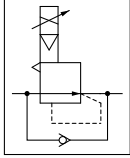


EXA1-60-SA-□



Standby Electro-Pneumatic Regulator *ITV2050 to 3050-X399*

Symbol



How to Order

For AMS20A	ITV20	50	-IL	20	-	1	-	K	-X399
For AMS30A	ITV20	50	-IL	30	-	1	-	K	-X399
For AMS40A	ITV30	50	-IL	40	-	1	-	K	-X399
For AMS60A	ITV30	50	-IL	60	-	1	-	K	-X399
		1 2		3 4		5		6	

1 Pressure range

5	0.005 to 0.7 MPa
---	------------------

2 Power supply voltage

0	24 VDC ±10%
---	-------------

3 Input signal

IL	IO-Link
----	---------

4 Applicable AMS□A size

20	For AMS20A
30	For AMS30A
40	For AMS40A
60	For AMS60A

5 Type of actuation

1	Normally closed
2	Normally open*2

6 Pressure display unit

K	Units selection function
M	SI units only*6

Specifications

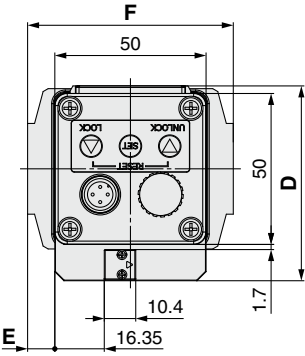
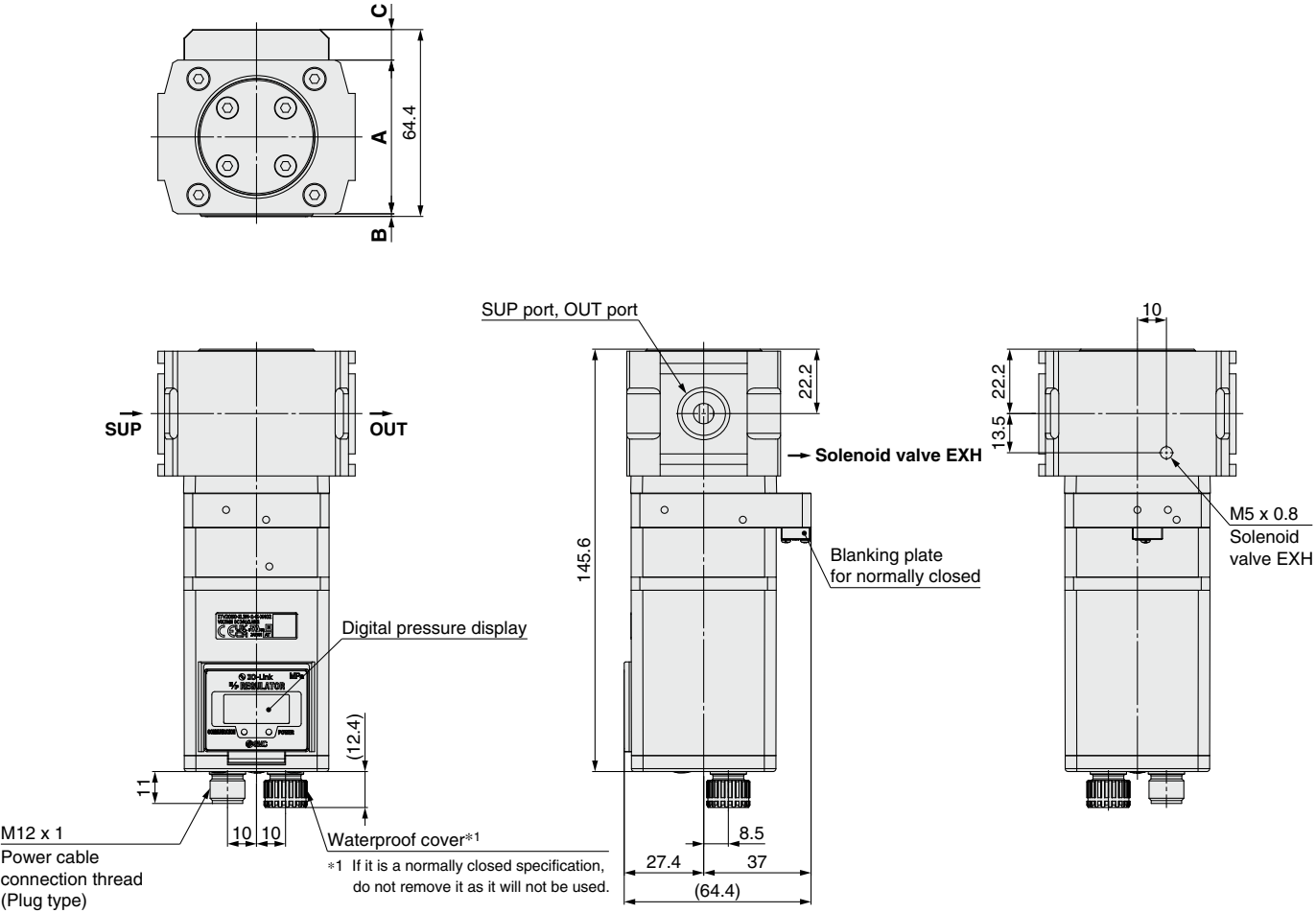
Applicable AMS series		AMS20A	AMS30A	AMS40A	AMS60A
Min. supply pressure		Set pressure ±0.1 MPa			
Max. supply pressure		0.8 MPa			
Set pressure range (Rated)*1		0.005 to 0.7 MPa			
Power supply	Voltage	24 VDC ±10%			
	Current consumption	0.12 A or less			
Communication	Protocol	IO-Link			
	Version	VERSION 1.1			
	Communication speed	230.4 kbps (COM3)			
	IO-Link port	CLASS A			
	IO-Link type	Device			
Linearity		±1% F.S. or less*4			
Repeatability		±0.5% F.S. or less			
Sensitivity		0.2% F.S. or less			
Temperature characteristics		±0.12% F.S./°C or less			
Output pressure display	Accuracy	±2% F.S. ±1 digit or less			
	Min. unit*5	3 digits MPa: 0.001, 2 digits MPa: 0.01, kgf/cm ² : 0.01, bar: 0.01, psi: 1, kPa: 1			
Ambient and fluid temperatures		0 to 50°C (No condensation)			
Enclosure		IP65			
Weight (Without accessories)		727 g	780 g	1320 g	1640 g

- *1 This product does not exhaust by itself. It is not possible to decrease the output pressure with this product alone. (Except when supply pressure is shut off)
- *2 In the case of the normally open specification, the output pressure is the supply pressure minus 0.1 MPa or more when the product is turned off.
- *3 This product will reduce output pressure to 0.005 MPa or less if the secondary side output is present when supply pressure is shut off.
- *4 Since this product does not exhaust by itself, it does not meet product specifications if there is no pressure drop or overshoot.
- *5 If the unit is fixed to SI, only MPa or kPa will be displayed.
- *6 For use in Japan, the product fixed to SI unit must be used to comply with the new Measurement Act.
- *7 This product is for AMS20A/30A/40A/60A only. Do not use for any other application.

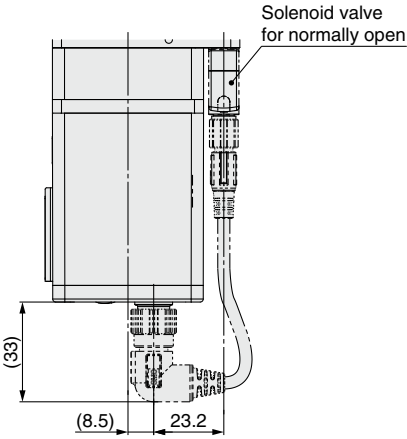
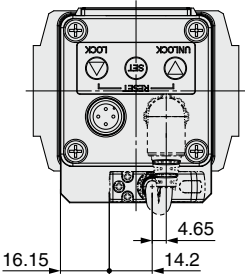
ITV2050 to 3050-X399

Dimensions: Sizes 20, 30

N.C. (Normally closed)
ITV2050-□20/30-□-X399



N.O. (Normally open)



Model	A	B	C	D	E	F
ITV2050-20-□-X399	50	2.4	11.8	64.5	8.5	67
ITV2050-30-□-X399	53	0.9	10.5	64.4	9	68

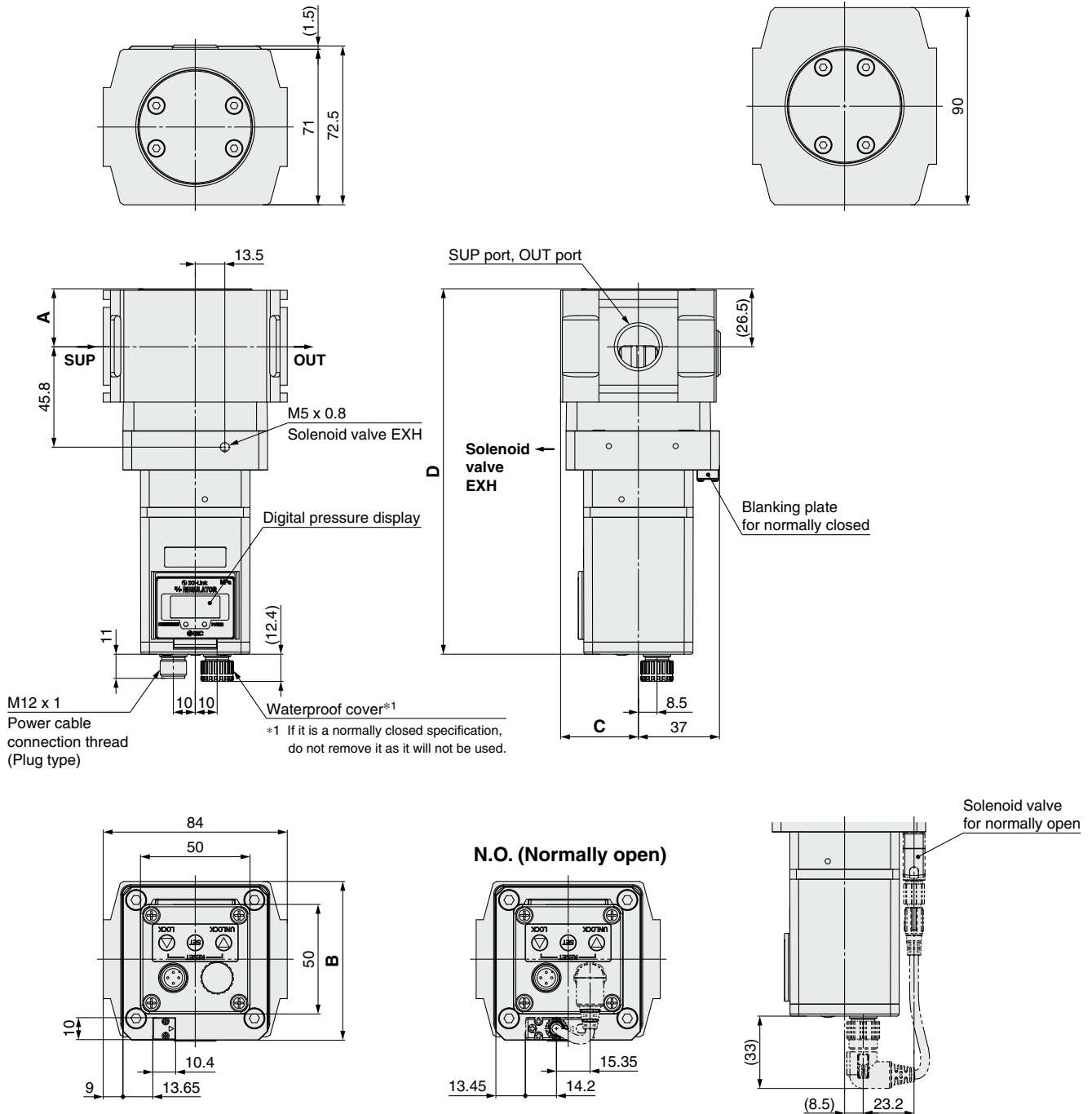
Standby Electro-Pneumatic Regulator *ITV2050 to 3050-X399*

Dimensions: **Sizes 40, 60**

N.C. (Normally closed)

ITV3050-□40/60-□-X399

ITV3050-60



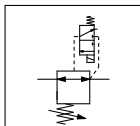
Model	A	B	C	D
ITV3050-40-□-X399	26.5	72.5	35.5	166.8
ITV3050-60-□-X399	33	90	45	173.6

Standby Regulator

RoHS

AR20S to 50S Series

Symbol



How to Order

AR **30** S - **F** **03** E - Y **15V**

1 2 3 4 5



	Symbol	Description	① Body size			
			20	30	40	50
② Pipe thread type	Nil	Rc	●	●	●	●
	N	NPT	●	●	●	●
	F	G	●	●	●	●
③ Port size (Screws are IN side only.)	02	1/4	●	—	—	—
	03	3/8	—	●	—	—
	04	1/2	—	—	●	—
	10	1	—	—	—	●
+						
Pressure gauge	E	Square embedded type pressure gauge (with limit indicator)	●	●	●	●
+						
Knob	Y	Upward	●	●	●	●
④ Unit	Nil	Name plate and pressure gauge in SI units: MPa	●	●	●	●
	Z	Name plate: MPa, Pressure gauge: MPa/psi dual scale	●	●	●	●
+						
Solenoid valve mounting position and electrical entry direction	1	Mounting position: Opposite side of the knob, Entry direction: Rear side	●	●	●	●
+						
Rated voltage	5	24 VDC	●	●	●	●
+						
Electrical entry	V	M12 connector	●	●	●	●
+						
Light/surge voltage suppressor	Nil	With light/surge voltage suppressor	●	●	●	●
+						
⑤ Manual override	Nil	Non-locking push type	●	●	●	●
	E	Push-turn locking type (Manual)	●	●	●	●

Specifications

Model	AR20S-D	AR30S-D	AR40S-D	AR50S-D
Port size	1/4	3/8	1/2	1
Fluid	Air			
Ambient and fluid temperatures	0 to 50°C			
Proof pressure	1.05 MPa			
Max. operating pressure	0.7 MPa			
Set pressure range	0.2 to 0.4 MPa			
Regulator exhaust construction	Non-relieving type			
Pilot valve exhaust method	Individual exhaust			
Lubrication	Not required			
Impact/Vibration resistance*1	150/30 m/s ²			
Enclosure	IP65 (Electrical equipment part only)			
Weight	0.30 kg	0.49 kg	0.77 kg	1.49 kg

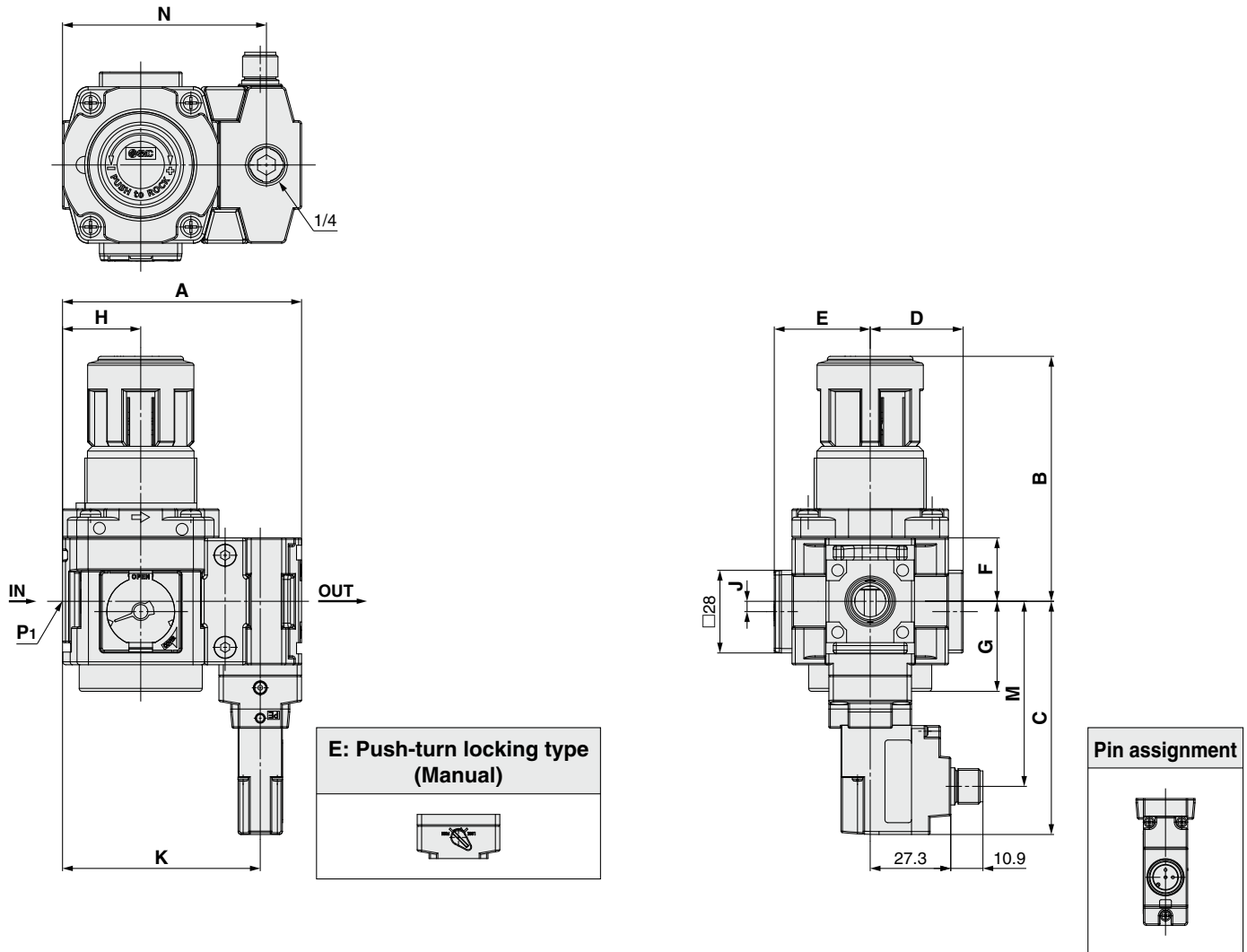
*1 Impact resistance: No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. The test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

Coil rated voltage	24 VDC
Allowable voltage fluctuation	±10% of the rated voltage
Power consumption	0.4 W
Surge voltage suppressor	Diode
Indicator light	LED

Dimensions



Model	P1	A	B*1	C	D	E	F	G	H	J	K	M	N
AR20S	1/4	68	66.8	73	26	27	17.5	26.5	20	2	54	56.7	55.6
AR30S	3/8	81	86.5	79	31.5	32.5	21.5	30.5	26.5	3.5	67	62.7	69.1
AR40S	1/2	98	91.5	83	40.5	41.5	25.5	35.5	35	—	84	66.7	86.6
AR50S	1	118	125	90.5	50	51	32	43	45	—	104	74.2	105

*1 The dimension of B is the length when the regulator knob is unlocked.

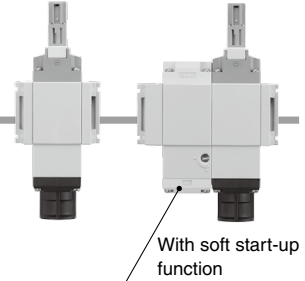
Residual Pressure Relief 3-Port Solenoid Valve

VP346E/546E/746E/946E-X660/X661

How to Order

VP 46 E - 5 Z 1 - -

1 2 3 4 5 6 7 8



1 Series

3	VP300
5	VP500
7	VP700
9	VP900

2

E	Residual pressure relief 3-port solenoid valve
---	------------------------------------------------

3 Rated voltage

5	24 VDC
---	--------

5 Light/surge voltage suppressor

Z	With light/surge voltage suppressor
---	-------------------------------------

6 Manual override

Nil	Non-locking push type
E	Push-turn locking type (Manual)

7 Soft start-up function

Nil	None
S	With soft start-up function

8 Custom specifications

X660	N.C., Special cable entry direction
X661	N.O., Special cable entry direction

4 M12 connector

		Pin assignment	Series			
			VP300	VP500	VP700	VP900
KO	Without connector		—	—	—	●
KVO	Without connector		●	●	●	—

Specifications

Fluid	Air	
Type of actuation	N.C. (X660)/N.O. (X661)	
Operating pressure range	0.2 to 0.7 MPa	
Ambient and fluid temperatures	-10 to 50°C (No freezing)	
Max. operating frequency*1	VP(3,5,7)46E	1 Hz
	VP946E	To be determined (Verification required)
Manual override	Non-locking push type Push-turn locking type (Manual)	
Pilot exhaust	Individual exhaust	
Lubrication	Not required	
Impact/Vibration resistance*2	VP(3,5,7)46E	150/30 m/s ²
	VP946E	To be determined (Verification required)
Enclosure	IP65 (Electrical equipment part only)	

*1 Excludes the type with a soft start-up function

*2 Impact resistance: No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. The test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

* This valve is a large flow rate pilot-operated solenoid valve. If the operating pressure falls below 0.2 MPa due to a pressure drop caused by insufficient air supply, it may not be able to switch properly.

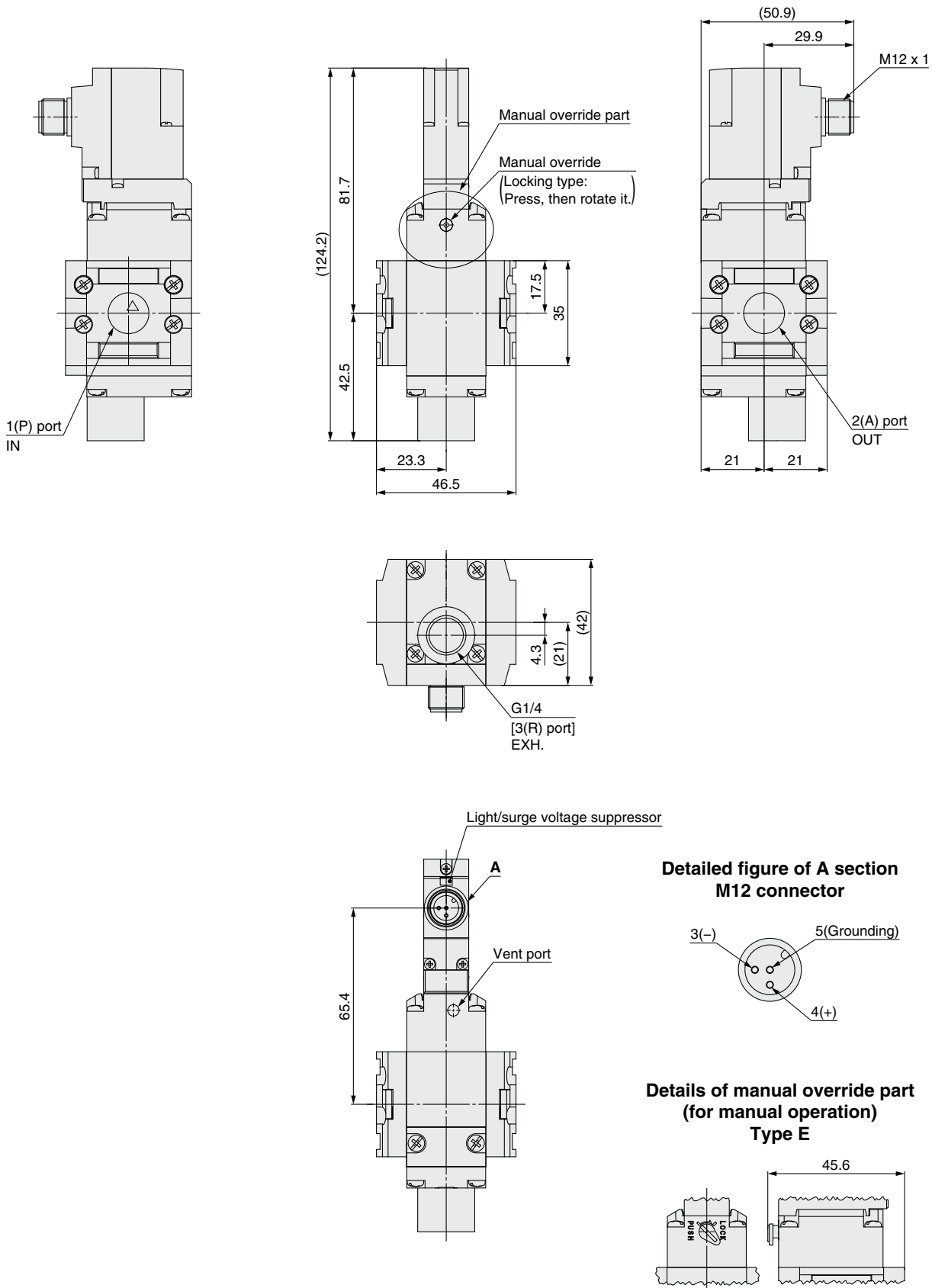
Solenoid Specifications

Coil rated voltage	24 VDC
Allowable voltage fluctuation	±10% of the rated voltage
Power consumption	0.4 W
Surge voltage suppressor	Diode
Indicator light	LED

Dimensions

N.C. (Normally closed)

VP346E-X660

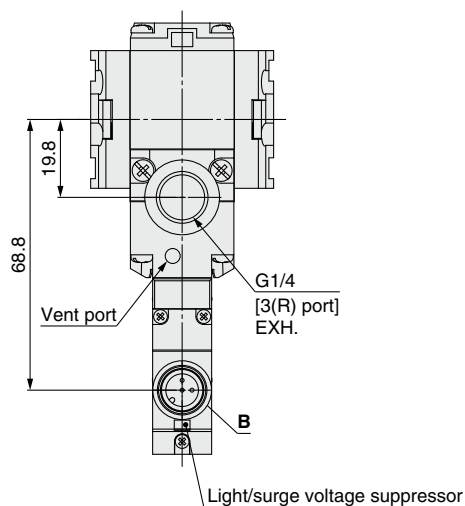
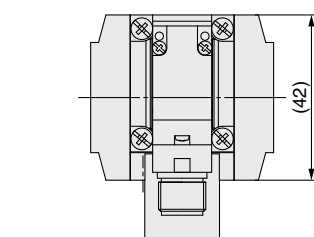
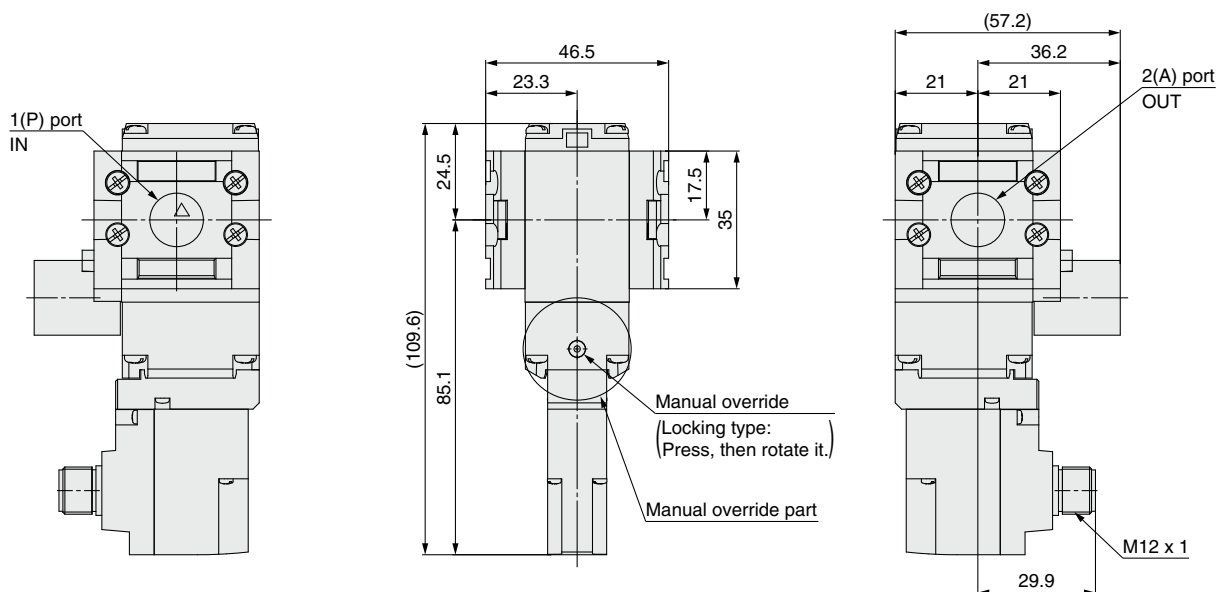


VP346E/546E/746E/946E-X660/X661

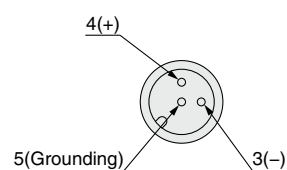
Dimensions

N.O. (Normally open)

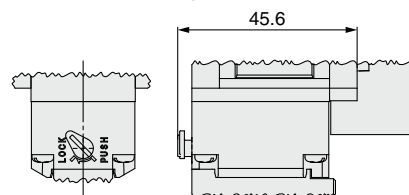
VP346E-X661



Detailed figure of B section
M12 connector

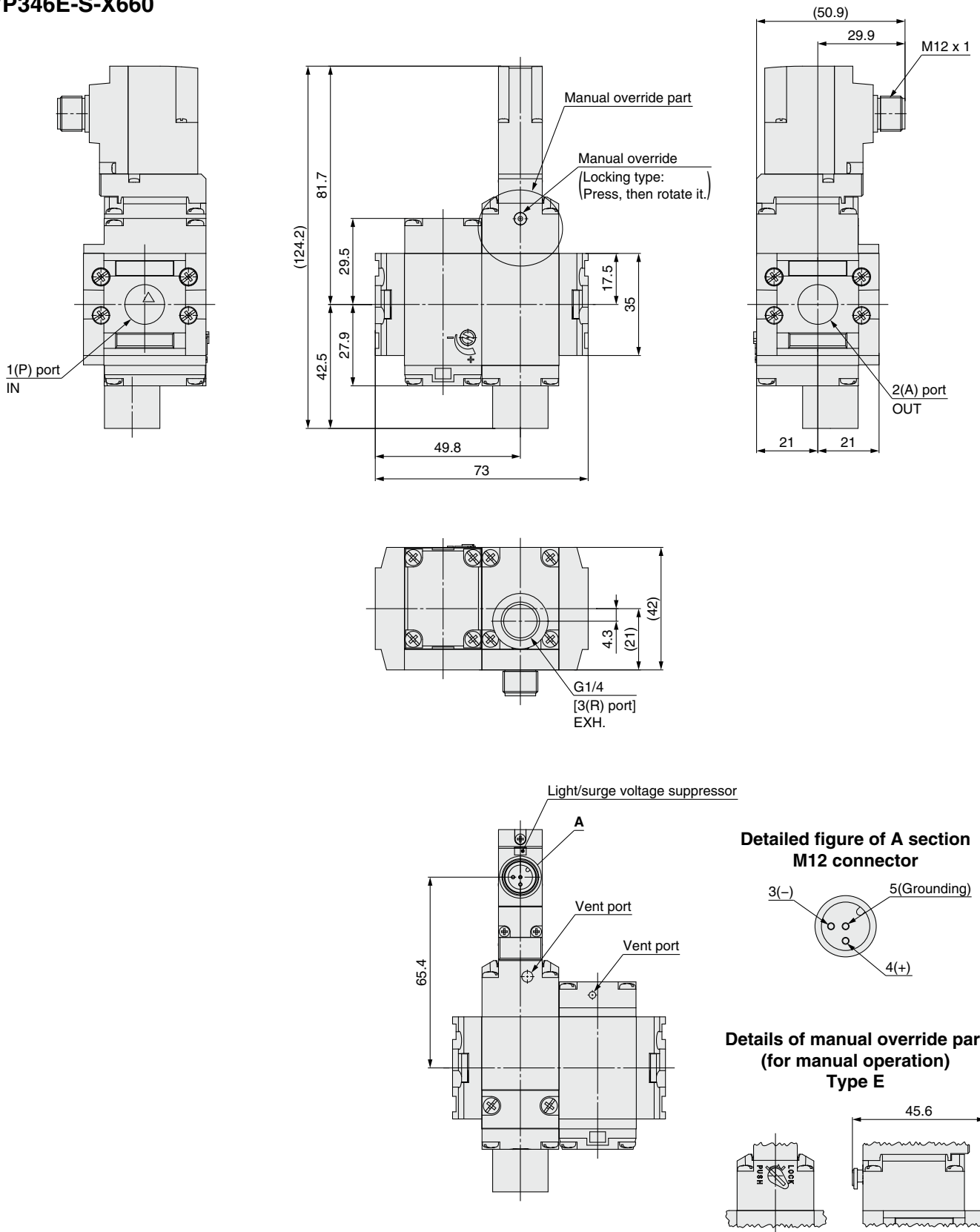


Details of manual override part
(for manual operation)
Type E



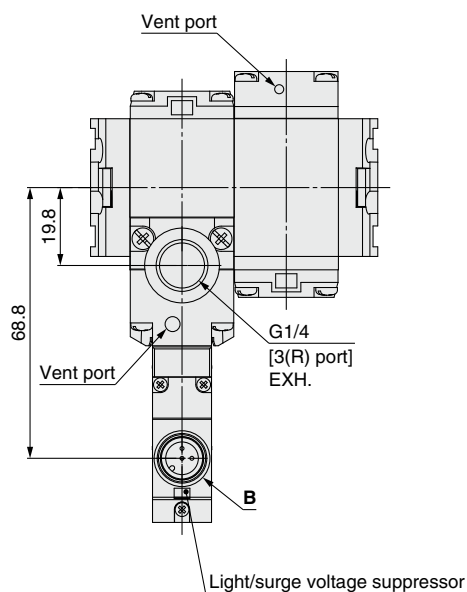
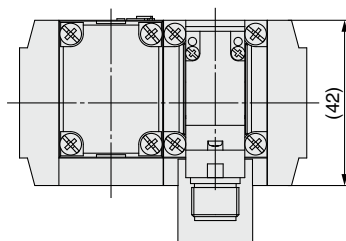
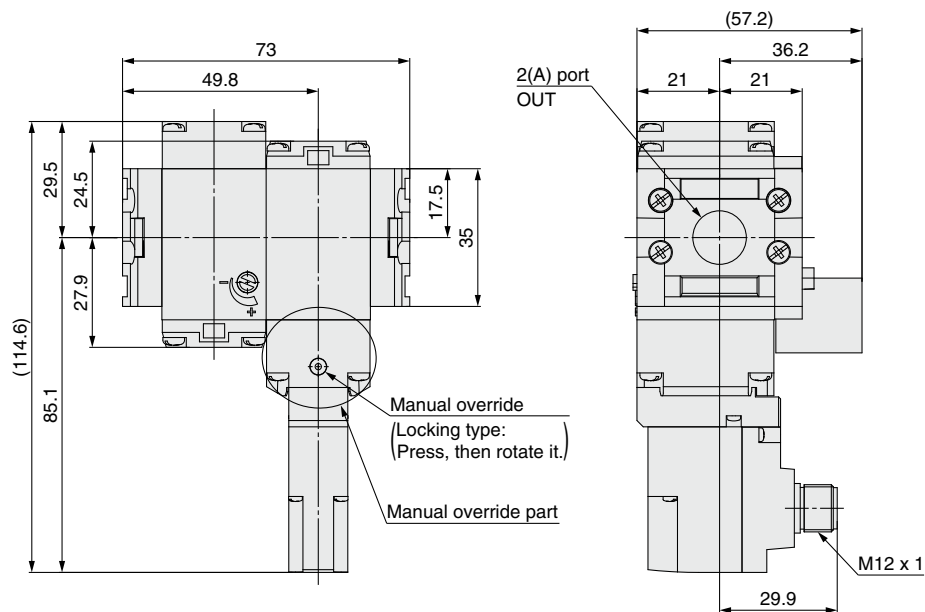
Dimensions

With soft start-up function
N.C. (Normally closed)
VP346E-S-X660



Dimensions

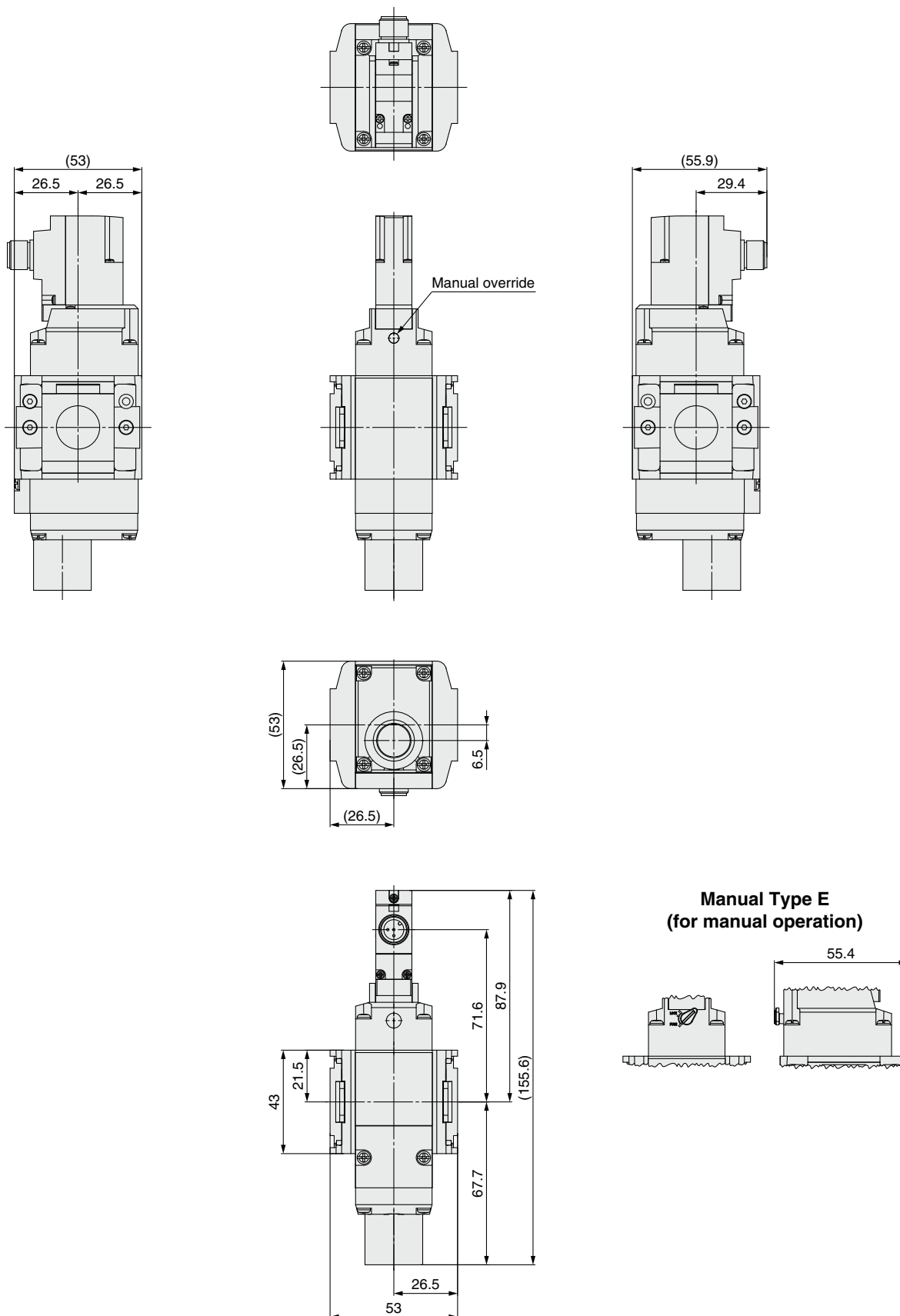
1(P) port
IN



Dimensions

N.C. (Normally closed)

VP546E-X660

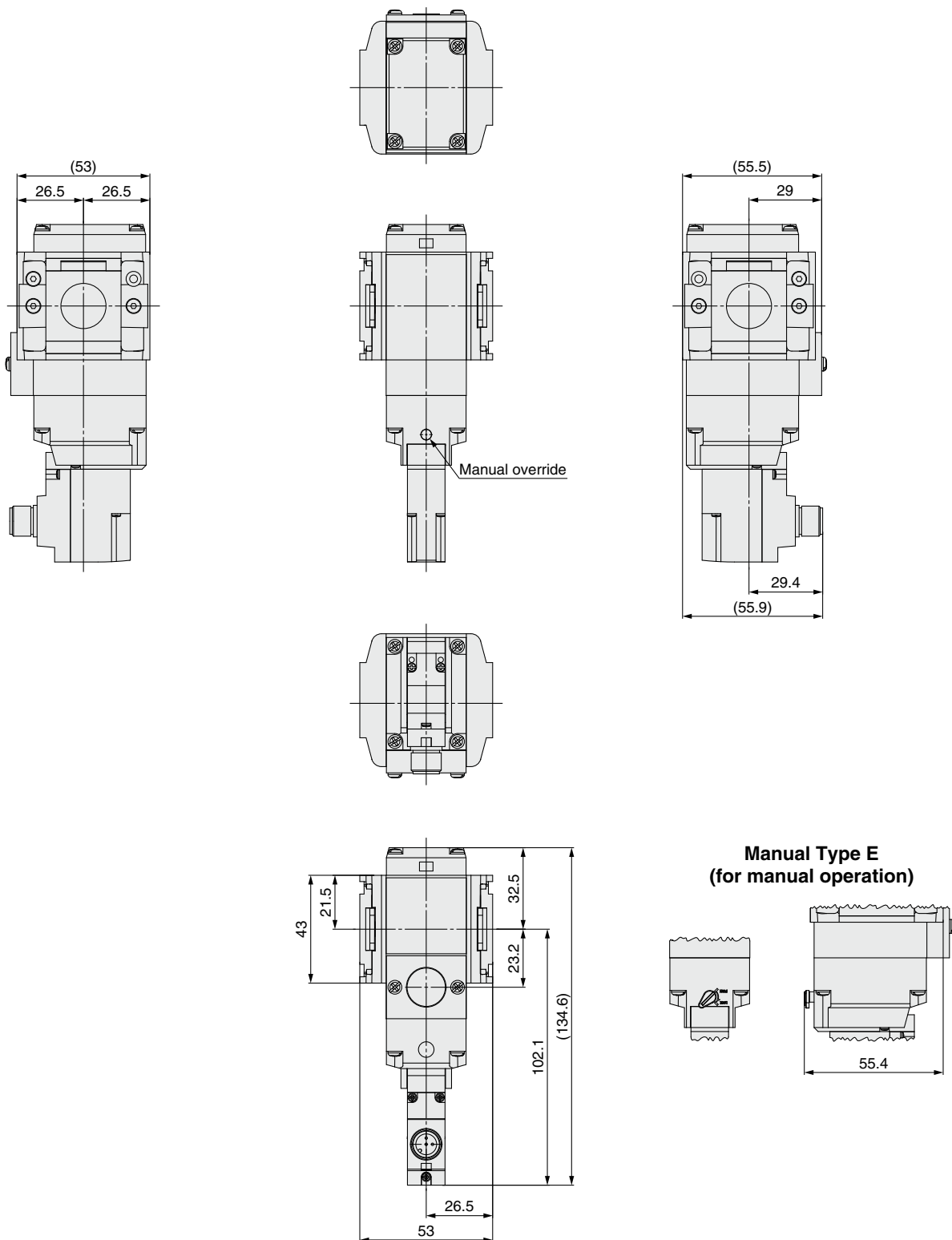


VP346E/546E/746E/946E-X660/X661

Dimensions

N.O. (Normally open)

VP546E-X661

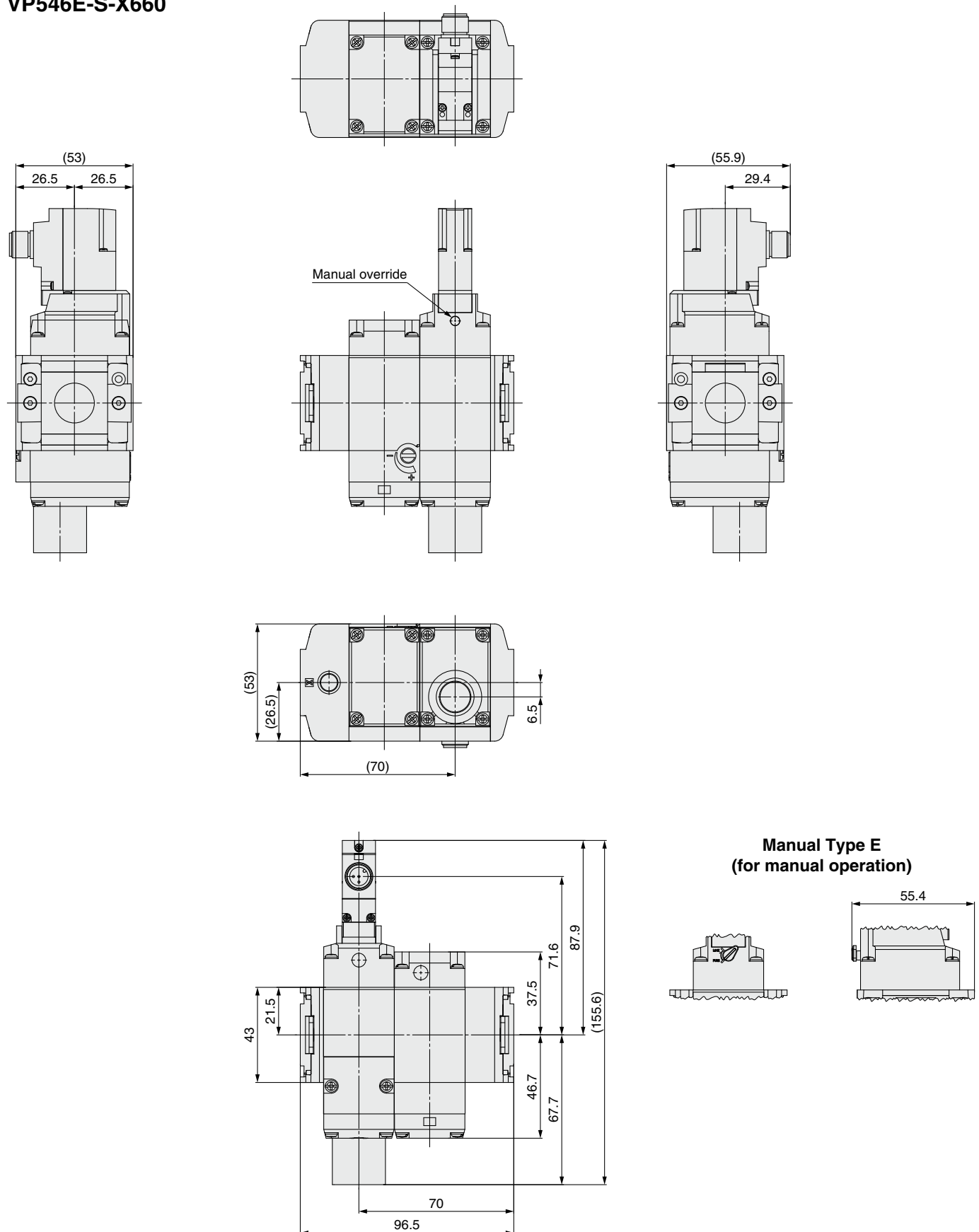


Dimensions

With soft start-up function

N.C. (Normally closed)

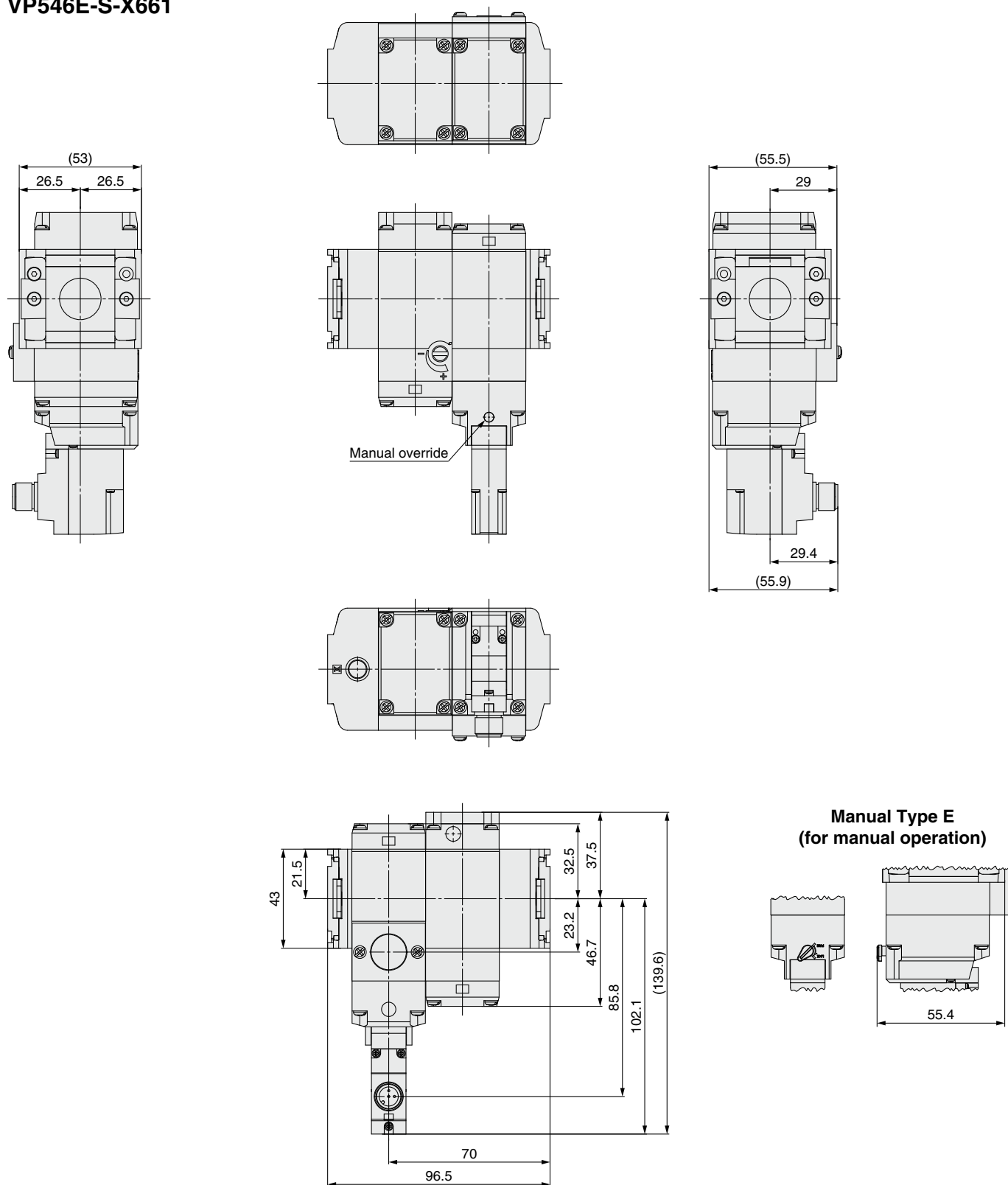
VP546E-S-X660



VP346E/546E/746E/946E-X660/X661

Dimensions

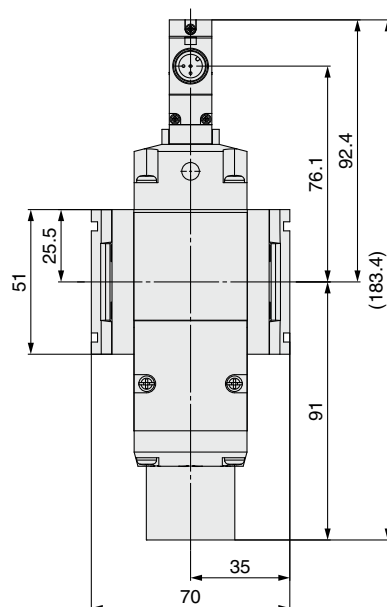
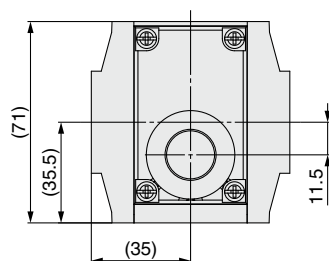
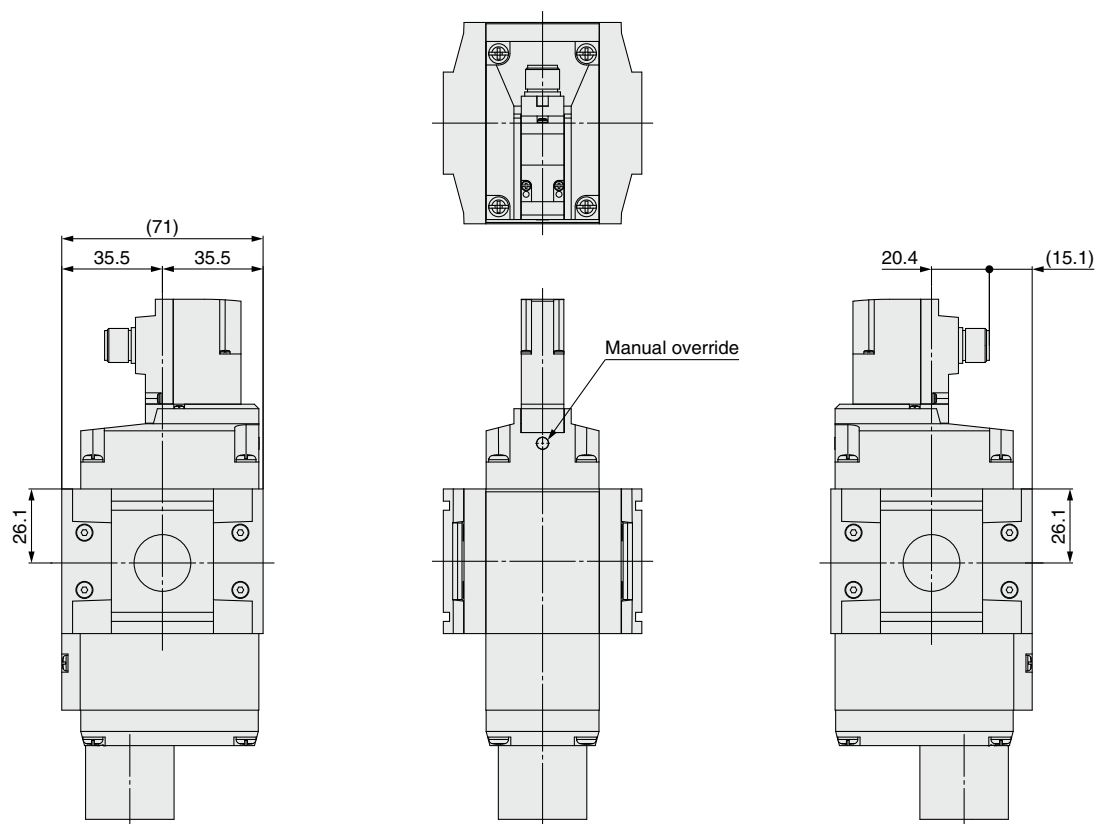
With soft start-up function
N.O. (Normally open)
VP546E-S-X661



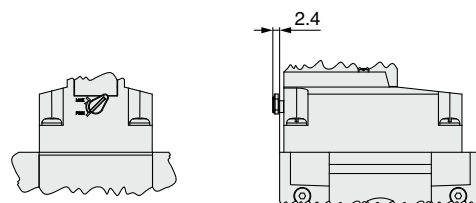
Dimensions

N.C. (Normally closed)

VP746E-X660



**Manual Type E
(for manual operation)**

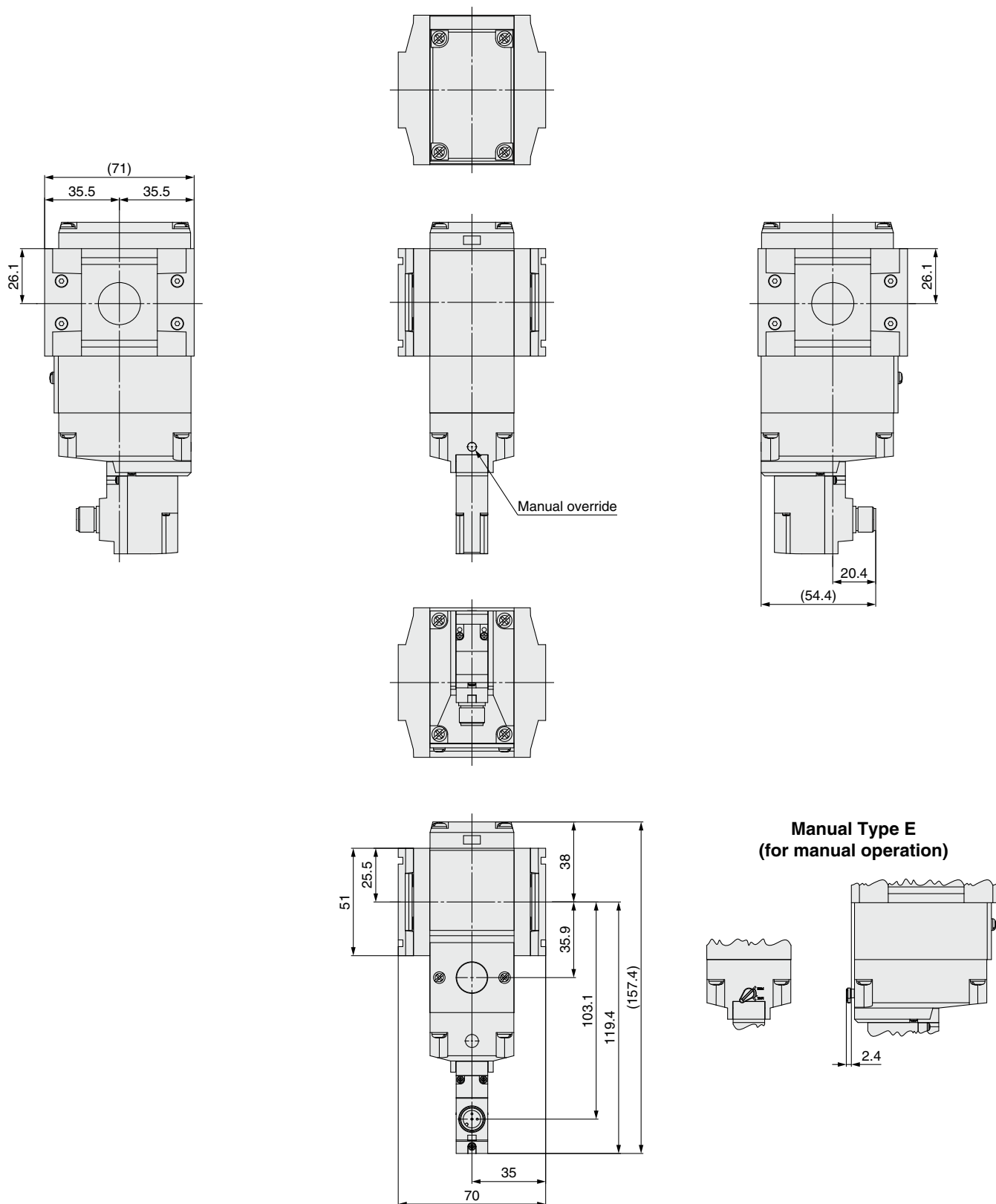


VP346E/546E/746E/946E-X660/X661

Dimensions

N.O. (Normally open)

VP746E-X661

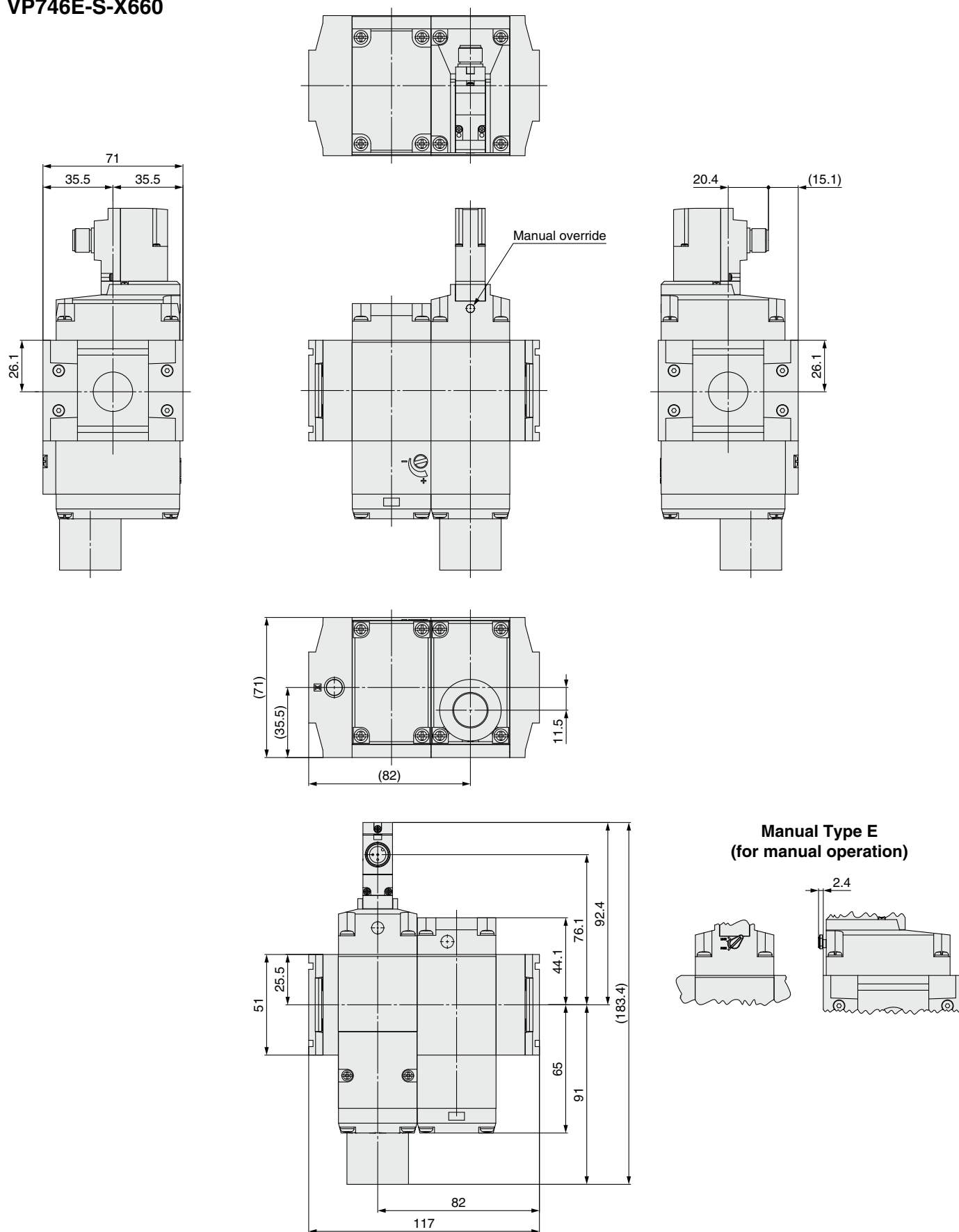


Dimensions

With soft start-up function

N.C. (Normally closed)

VP746E-S-X660



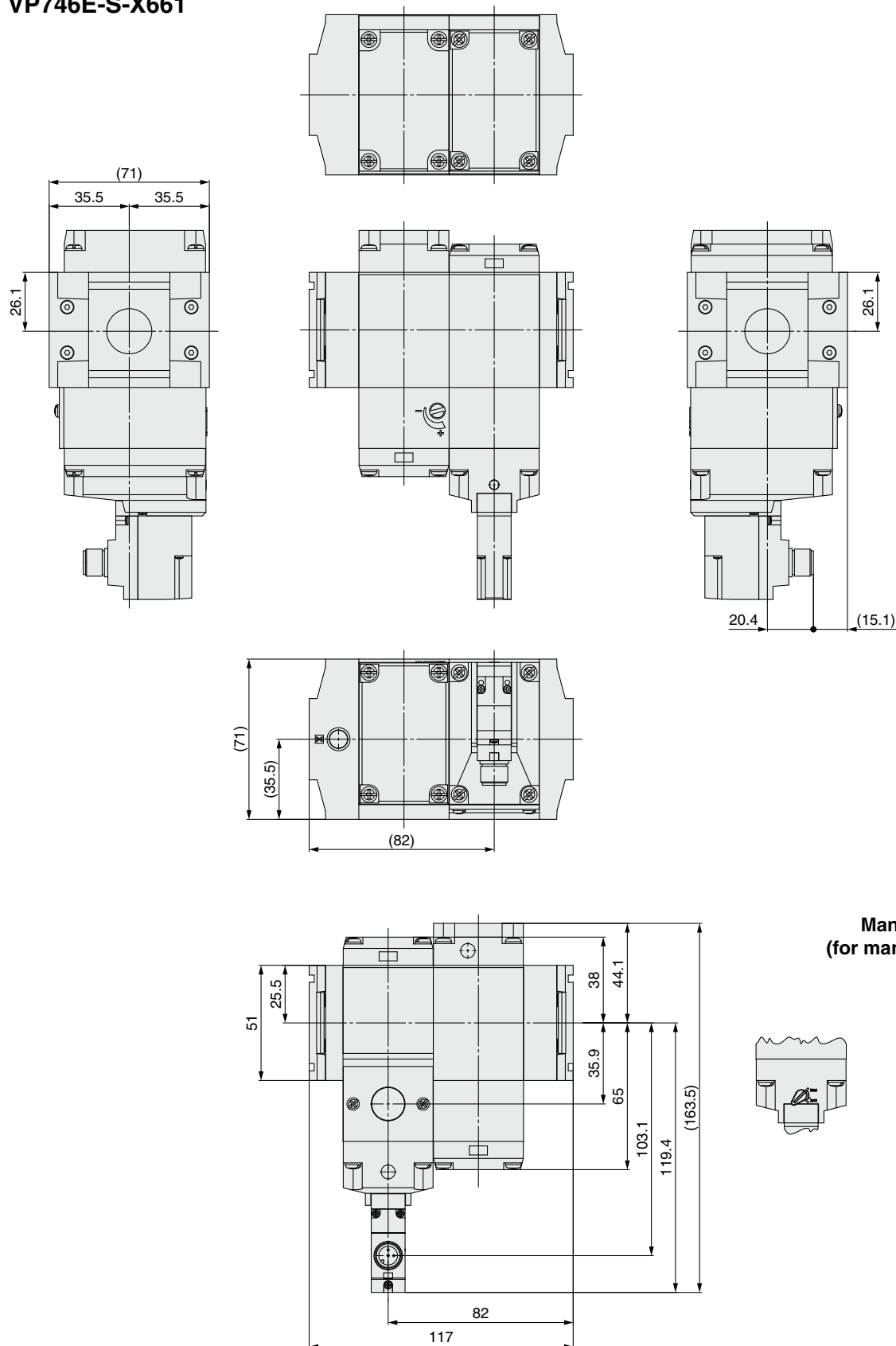
VP346E/546E/746E/946E-X660/X661

Dimensions

With soft start-up function

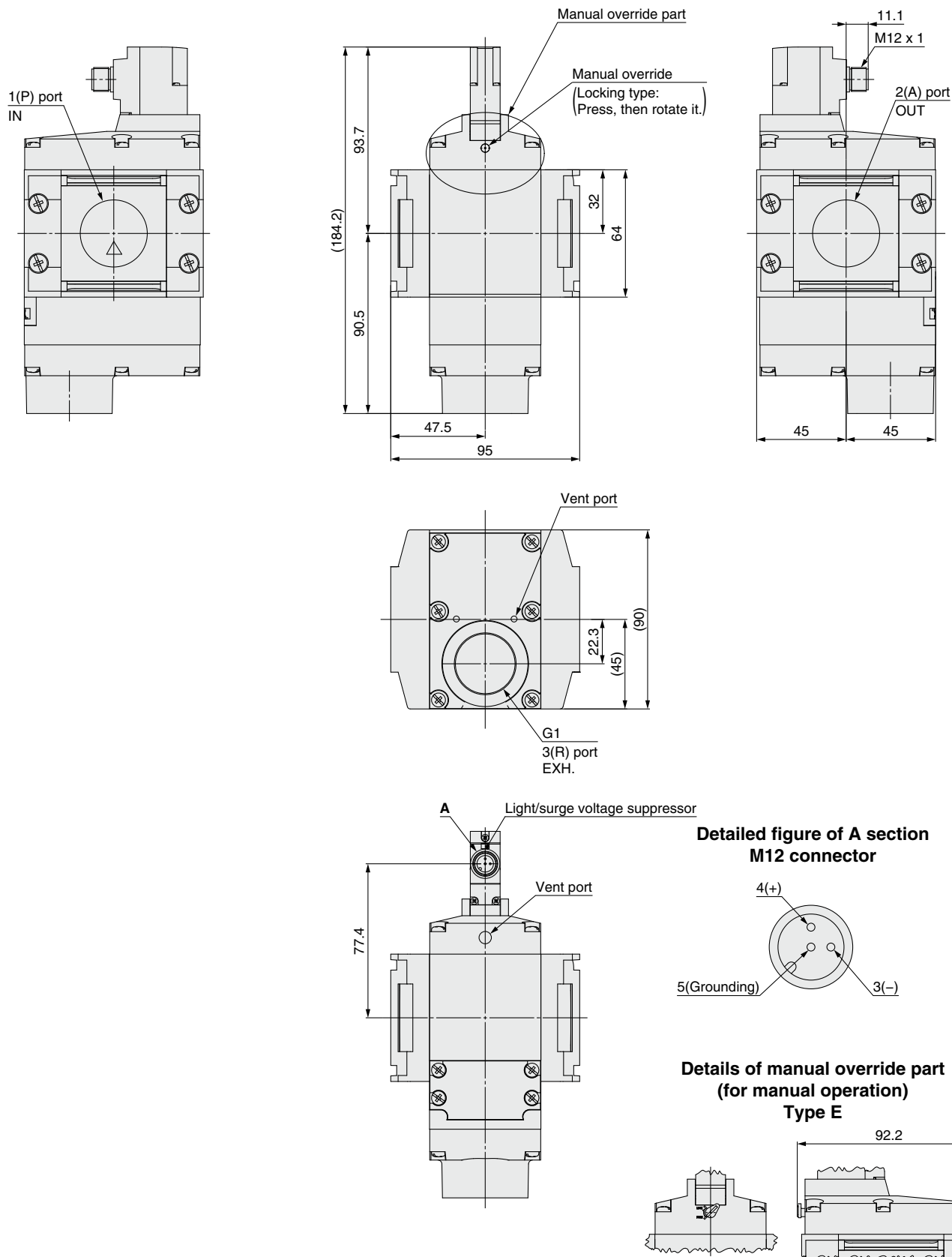
N.O. (Normally open)

VP746E-S-X661



Dimensions

N.C. (Normally closed)
VP946E-X660

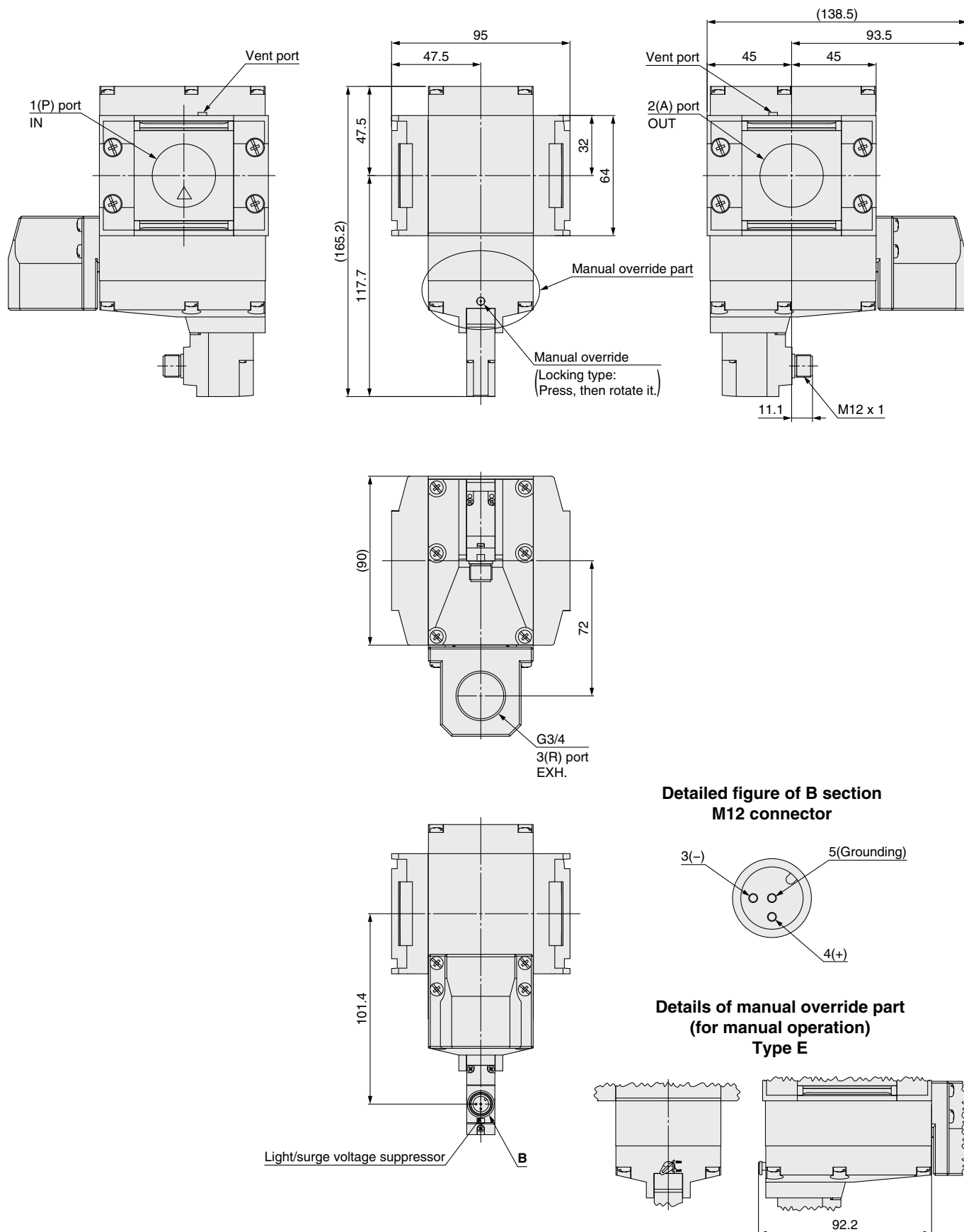


VP346E/546E/746E/946E-X660/X661

Dimensions

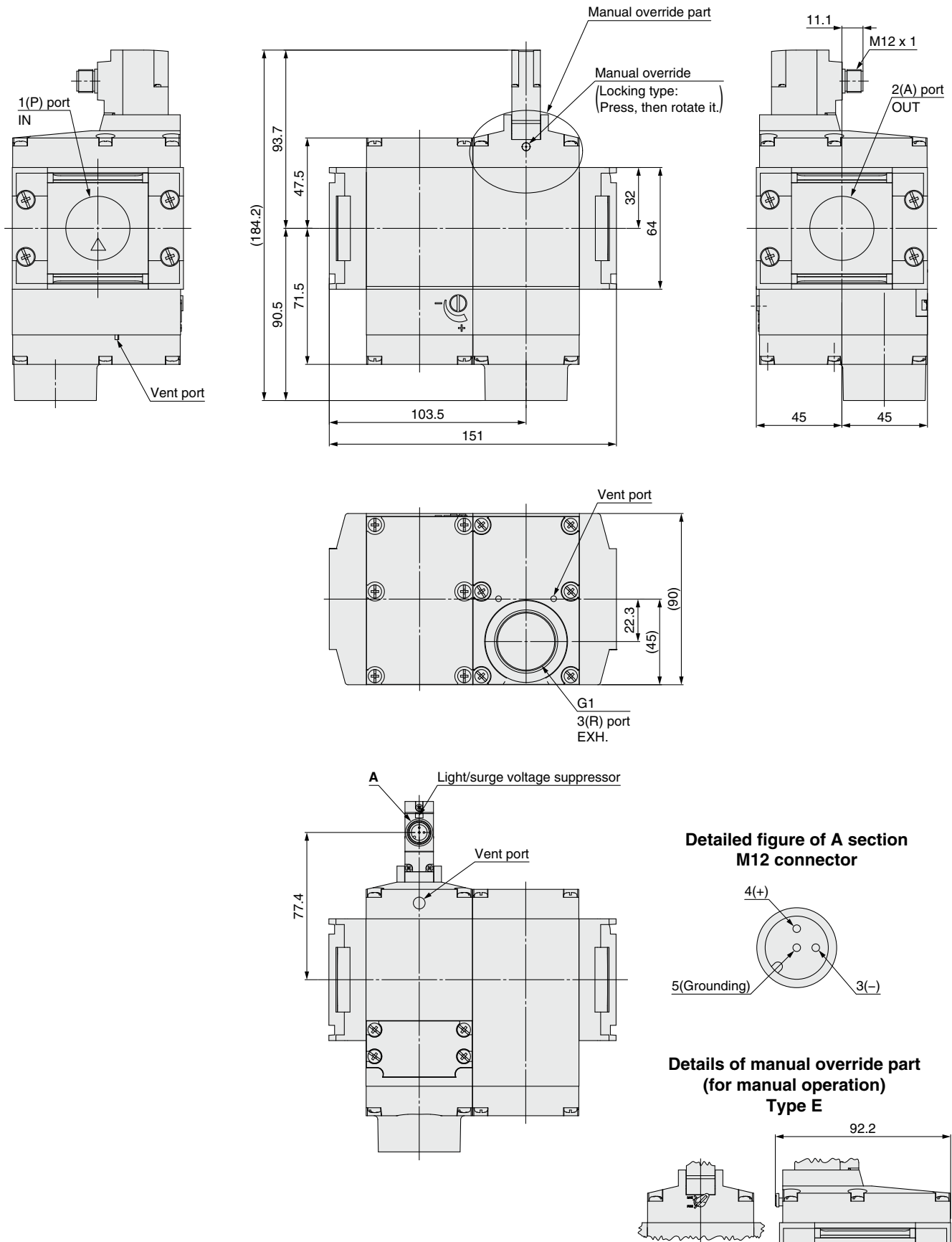
N.O. (Normally open)

VP946E-X661



Dimensions

With soft start-up function
N.C. (Normally closed)
VP946E-S-X660



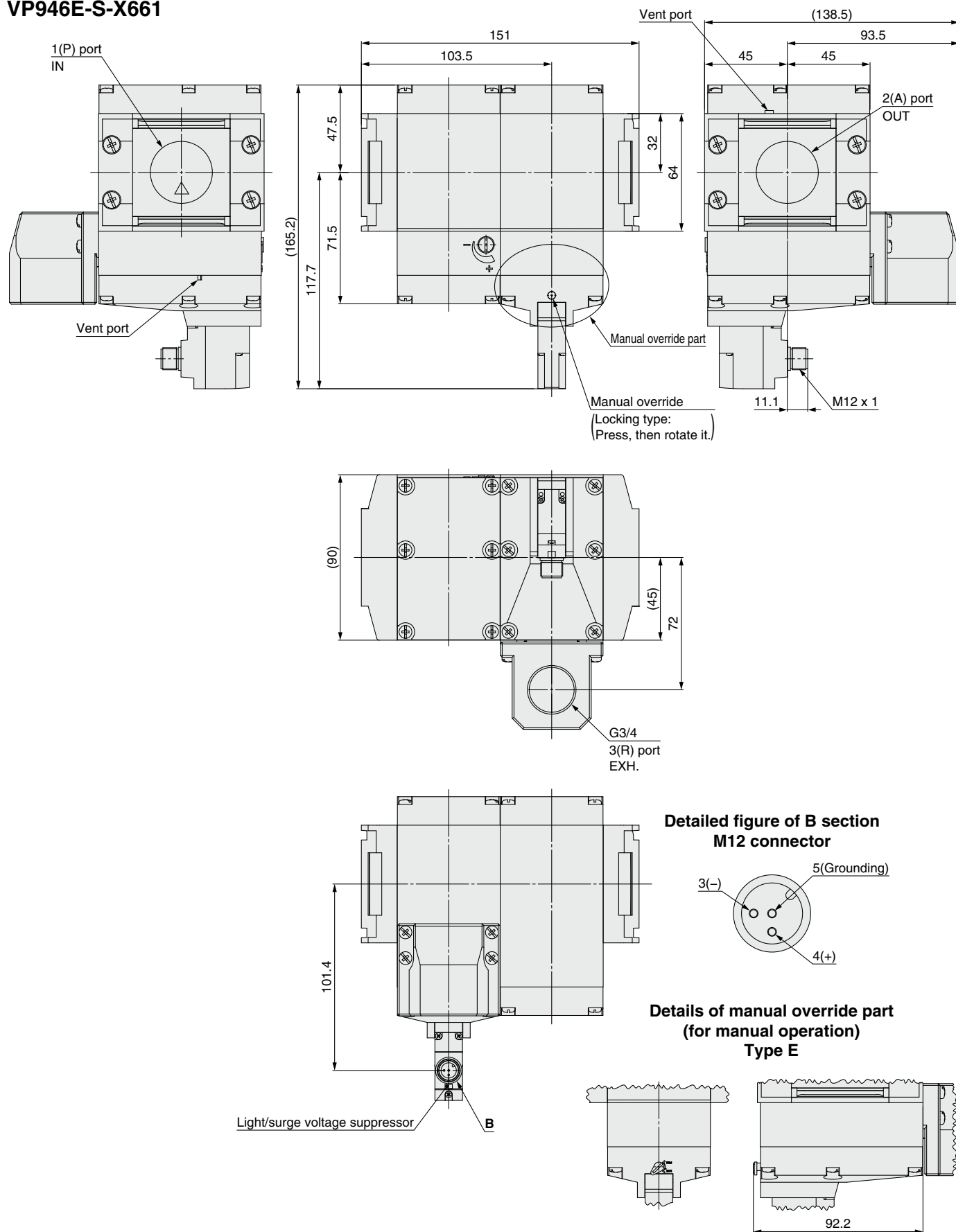
VP346E/546E/746E/946E-X660/X661

Dimensions

With soft start-up function

N.O. (Normally open)

VP946E-S-X661



AMS20/30/40/60 Series

Optional Accessories

① Wireless Adapter

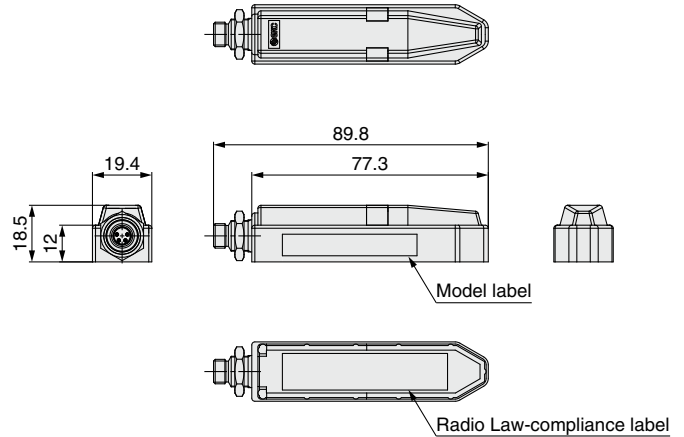
Wireless adapter for air management hub EXA1

EXW1-A11N-X1

Specifications

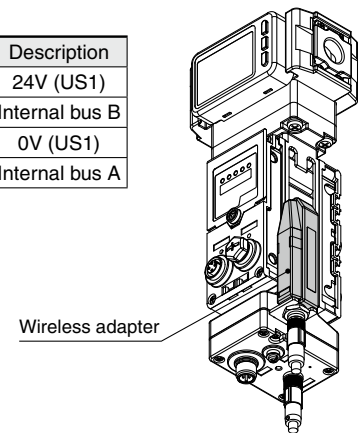
Item	Specifications
Wireless communication	Protocol SMC original protocol (SMC encryption)
	Radio wave type (spread) Frequency Hopping Spread Spectrum (FHSS)
	Frequency 2.4 GHz (2403 to 2481 MHz)
	Number of frequency channels 79 ch
	Channel bandwidth 1.0 MHz
	Communication speed 1 Mbps
	Communication distance Approx. 100 m (Depending on the operating environment)
Electrical	Radio Law certificate Refer to the SMC website for the latest information regarding in which countries the product is certified.
	Power supply voltage range 24 VDC +10% to 12 VDC -10%
	Current consumption 50 mA or less
General	Enclosure IP67
	Ambient temperature (Operating temperature) 0 to 50°C
	Ambient temperature (Storage temperature) -10 to 60°C
	Ambient humidity 35 to 85%RH (No condensation)
	Withstand voltage 500 VAC, 1 min
	Insulation resistance 500 VDC, 10 MΩ or more
	Vibration resistance Conforms to EN 61131-2 5 ≤ f < 8.4 Hz 3.5 mm 8.4 ≤ f < 150 Hz 9.8 m/s ²
	Impact resistance Conforms to EN 61131-2 147 m/s ² , 11 ms
	Standards CE/UKCA marking
	Weight 40 g

Please purchase an EXW1-AC-X1 connection cable separately.



Connector

M8, 4-pin, plug	Terminal no.	Description
	1	24V (US1)
	2	Internal bus B
	3	0V (US1)
	4	Internal bus A



② Seal Cap (10 pcs.)

Be sure to mount a seal cap on any unused I/O connectors.

Otherwise, the specified enclosure cannot be maintained.

EX9-AWES For M8



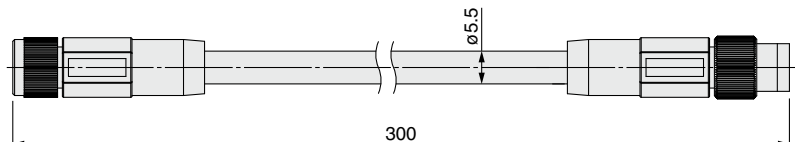
EX9-AWTS For M12



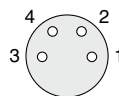
③ Power Supply Cable (M8 connector, For EXW1-A11N-X1, With connectors on both sides (socket/plug))

EXW1-AC1-X1 Straight 0.3 m

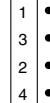
* This product must be used in a fixed position.



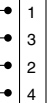
Socket connector pin arrangement



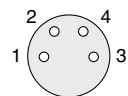
Terminal no.



Terminal no.



Plug connector pin arrangement



Connections

Item	Specifications
Cable O.D.	ø5.5 mm
Conductor nominal cross section	AWG24
Wire O.D. (Including insulator)	1.12 mm

AMS20/30/40/60 Series

④ Power Supply Cable (M12 connector, For EXA1)

* The shape of the M12 connector is A-coded (Normal key).

EX500-AP **050** - **S**

Cable length (L)

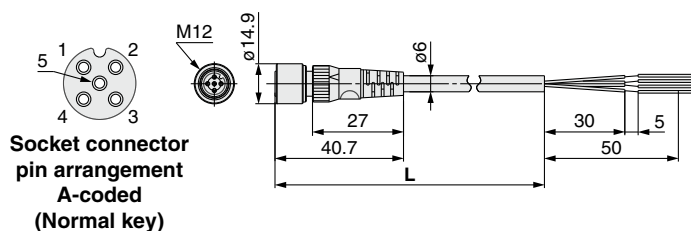
010	1000 mm
050	5000 mm

Connector specification

S	Straight
A	Angled

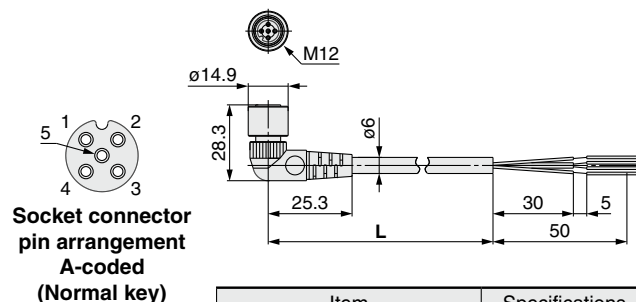


Straight connector type

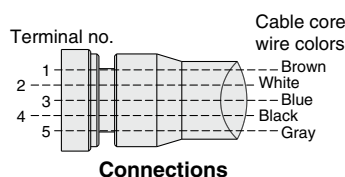


Item	Specifications
Cable O.D.	ø6 mm
Nominal cross section	0.3 mm²/AWG22
Wire diameter (Including insulator)	1.5 mm
Min. bending radius	40 mm (Fixed)

Angled connector type



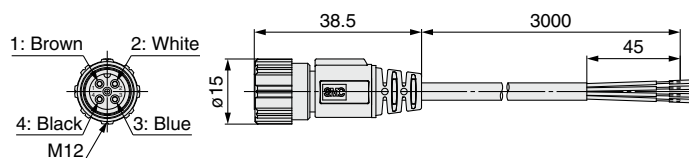
Item	Specifications
Cable O.D.	ø6 mm
Nominal cross section	0.3 mm²/AWG22
Wire diameter (Including insulator)	1.5 mm
Min. bending radius	40 mm (Fixed)



ZS-37-A

Lead wire with M12 connector

Pin no.	Pin name	Wire color
1	DC(+)	Brown
2	FUNC	White
3	DC(-)	Blue
4	OUT(C/Q)	Black



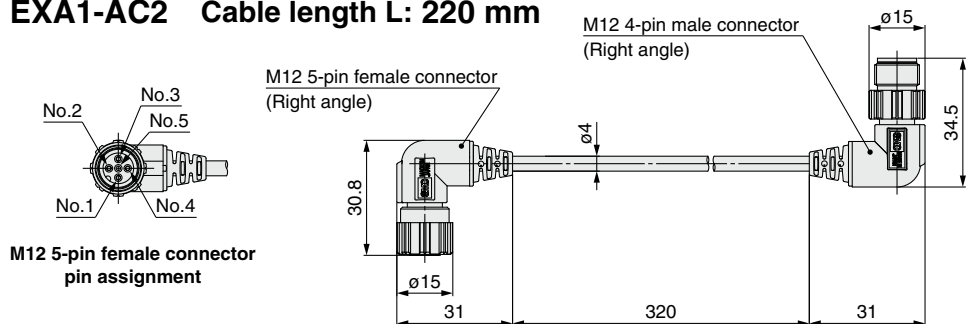
Cable Specifications

Item	Specifications
Conductor	Nominal cross section AWG23
Insulator	Outside diameter Approx. 1.1 mm
Color	Brown, Blue, Black, White
Sheath	Finished outside diameter ø4

⑤ Connection Cable for Standby Regulator/Residual Pressure Relief Valve (With M12 angle connectors on both sides (male/female))

EXA1-AC1 Cable length L: 320 mm

EXA1-AC2 Cable length L: 220 mm



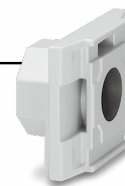
Terminal no.	Terminal no.
1	1
2	2
3	3
4	4
5	5

Connections



⑥ Piping Adapter

A piping adapter allows for the installation/removal of the component without removing the piping and thus makes maintenance easier.



E 200 - 01 - D

Applicable size

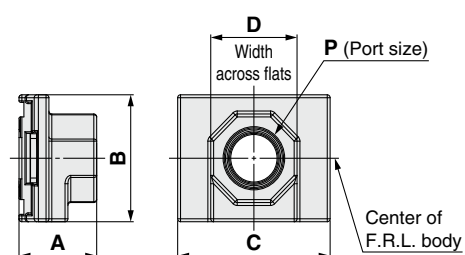
200	AMS20
300	AMS30
400	AMS40
600	AMS60

Thread type

Symbol	Thread type
Nil	Rc
F	G
N	NPT

Port size

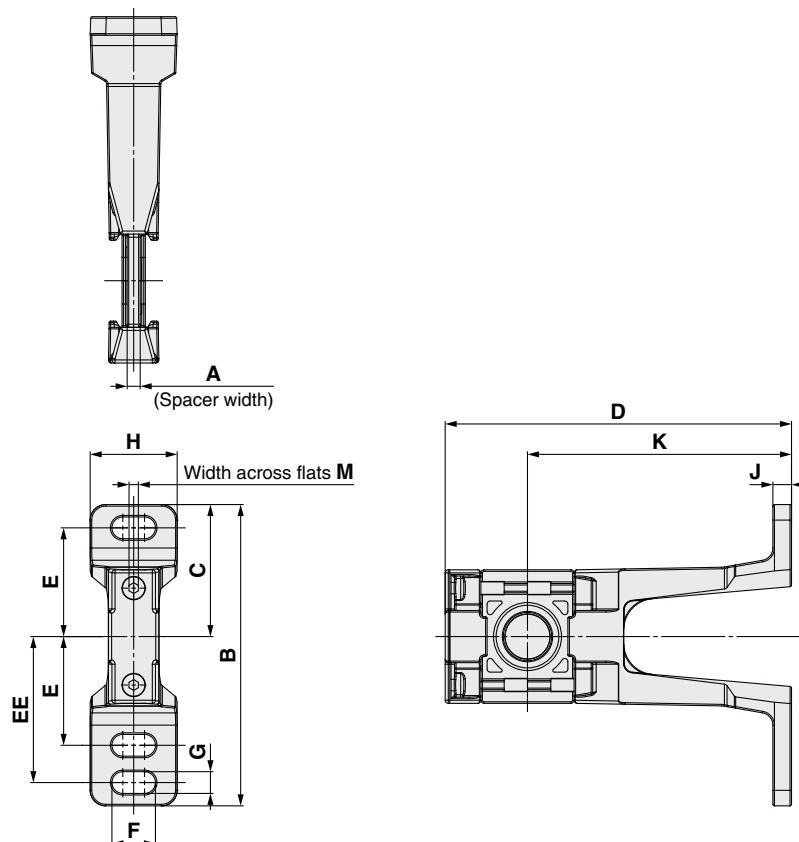
Symbol	Port size	AMS20	AMS30	AMS40	AMS60
01	1/8	●			
02	1/4	●	●		
03	3/8		●	●	
04	1/2			●	
06	3/4				●
10	1				●



Model	P	A	B	C	D
E200-01	1/8	24	35	42	24
E200-02	1/4	24	35	42	24
E300-02	1/4	27	43	53	30
E300-03	3/8	27	43	53	30
E400-03	3/8	30	51	71	36
E400-04	1/2	30	51	71	36
E600-06	3/4	39	64	90	46
E600-10	1	39	64	90	46

* A spacer with bracket is required for modular unit.

⑦ Spacer with Bracket



Model	A	B	C	D	E	EE	F	G	H	J	K	M	Applicable size
Y200T-2-D	3.2	97	42.5	106	35	47	14	7	28	6	85	2	AMS20
Y300T-2-D	4.2	97	42.5	111.5	35	47	14	7	28	6	85	3	AMS30
Y400T-1-D	5.2	115	50	120.5	40	55	18	9	32	7	85	3	AMS40
Y600T-2-D	6.2	140	60	145	50	70	20	11	37	8	100	4	AMS60

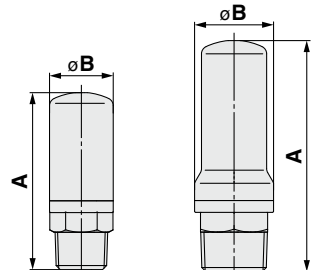
AMS20/30/40/60 Series

8 Silencer

Compact Resin Type

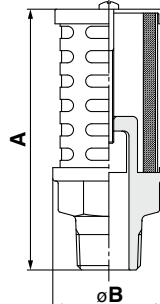
AN20

AN30, AN40



Metal Body Type

AN500, 600



Dimensions [mm]

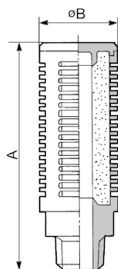
Model	Port size R	A	B
AN20-02	1/4	45	16.5
AN30-03	3/8	58.5	20
AN40-04	1/2	68	24

Dimensions [mm]

Model	Port size R	A	B
AN500-06	3/4	107	46
AN600-10	1	127	50

High Noise Reduction Type

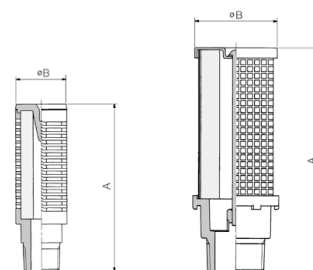
AN202 to 402



High Noise Reduction Type

ANA1-06

ANA1-10



Dimensions [mm]

Model	Port size R	A	B
AN202-02	1/4	64	22
AN302-03	3/8	84	28
AN402-04	1/2	95	34

Dimensions [mm]


Model	Port size R	A	B
ANA1-06	3/4	111	46
ANA1-10	1	132	50


Compatibility Chart for Residual Pressure Relief Valve and Silencers


	Silencer	Compact resin type			Metal type		High noise reduction type				
	Model	AN20-02	AN30-03	AN40-04	AN500-06	AN600-10	AN202-02	AN302-03	AN402-04	ANA1-06	ANA1-10
	Port size	1/4	3/8	1/2	3/4	1	1/4	3/8	1/2	3/4	1
VP346E	X660 (N.C.)	○	—	—	—	—	○	—	—	—	—
	X661 (N.O.)	○	—	—	—	—	—	—	—	—	—
VP546E	X660 (N.C.)	—	○	—	—	—	—	○	—	—	—
	X661 (N.O.)	—	○	—	—	—	—	—	—	—	—
VP746E	X660 (N.C.)	—	—	○	—	—	—	—	○	—	—
	X661 (N.O.)	—	○	—	—	—	—	—	—	—	—
VP946E	X660 (N.C.)	—	—	—	—	○	—	—	—	—	○
	X661 (N.O.)	—	—	—	○	—	—	—	—	○	—

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

 **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

 **Danger :** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots – Safety.
etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.


Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

 **Safety Instructions** Be sure to read the “Handling Precautions for SMC Products” (M-E03-3) and “Operation Manual” before use.

SMC Corporation

Akihabara UDX 15F,
4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN
Phone: 03-5207-8249 Fax: 03-5298-5362
<https://www.smcworld.com>
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Specifications are subject to change without prior notice
and any obligation on the part of the manufacturer.

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