

Picking Switch Picking Sensor

SL-VPK01/VPK02 NA1/NA2 series

Picking Switch

NEW Picking Switch for Shutter SL-VPK02

The Picking Sensor Essential for Configuring a High-reliability Picking System





Solution to Common Problems in Assembly Lines!



Note: The shutter in the photo is only for display purposes. It is recommended to use plastic board in actual applications.

Just pick the parts when the indicator lights. Same easy picking even when the number of parts types increase or the worker changes! Installation Examples

Advantages of Use of Picking System

Elimination of defects

Improvement of productivity

There is no need to refer to the parts list when picking parts. As a result, a significant increase in picking speed can be achieved.

eliminate picking errors.

Reduction of worker education and training

Since the worker only needs to observe the picking operation, even a beginner can perform the task easily.

Allows confirmation of picking of correct parts to help



• Picking of parts for vehicle body assembly

Picking system enables accurate assembly even on a mixed production line.

Assembly of engines, transmissions, automotive components

Picking system is used in processes that handle many parts in order to eliminate installation of incorrect parts and to improve productivity.

Assembly of seats

Picking system ensures accurate picking of parts in small-lot production of multiple types of products with different colors and specifications.



Assembly of electronic products

Picking system eliminates picking errors in cellular manufacturing systems.







Lever switch operation

Moves in any

direction!

Toward front

To right

Features of Products by Sensor Type

Lamp colors selectable

It can be selectable from green (default), red, blue, and a

The address setting remote controller (optional) is required for changing the lamp color.



After lever switch is operated: Turn off



After lever switch operation Green Blue flash lamp

Allows recheck after picking

Remote controller

The SL-VAR1 address setting remote controller (optional) enables easy setting of addresses and selection of lamp color. The remote controller helps reduce the setting workload during shelf rearrangement. The remote controller can be used repeatedly for changing settinas.

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Suitable for picking of important maintenance parts and safety-related parts for which erroneous picking must be prevented by all means!

165

Opening

angle

Closing

angle



Toward back

Downward •

To left

Equipped with shutter for zero picking error

The shutter closes to prevent erroneous picking. The unit features a cantilever supporter and is compact, so it is suitable for installation on a narrowwidth shelf for miniature parts.



Four-stage setting for both opening angle and closing angle

The shutter operates properly even if the tray extends from the edge of parts shelf. The shutter closing delay time can also be adjusted in five stages.

Note: The product is equipped with an arm (shutter) that operates at high speed. Take note of the arm (shutter) moving range in order to prevent the arm (shutter) from hitting the worker's face or other parts of the body.



- Equipped with a large, bright and highly visible job indicator.
- Non-contacting sensing system allows reduction of man-hours and improvement of tact time.
- Compact size and space-saving installation.

Compact Size Picking Sensor NA1-PK3 SERIES



Ultra-slim Body Picking Sensor

NA1-PK5 SERIES NA1-5 SERIES



General Purpose & Slim Body Area Sensor NA2-N SERIES



W30 × H190 to 590 × D13 mm W1.181 × H7.480 to 23.228 × D0.512 in

Space-saving cigarette-lighter size

Ultra-small dimensions of W24 × H70 × D8 mm W0.945 × H2.756 × D0.315 in. The unit can be installed in a limited space in a parts box.





Picking of miniature parts such as screws

NA1-PK3 Cigarette lighter

Only 10 mm 0.394 in in thickness

Space-saving installation means the unit does not get in the way of worker productivity.





Confirmation of removal of mechanism parts

Flexible cable routing

Maximum sensing height of 540 mm 21.260 in (28 beam channels)

The maximum sensing height is 540 mm 21.260 in (28 beam channels). With the beam pitch of 20 mm 0.787 in (minimum sensing object: ø30mm ø1.181 in) and sensing range of 5 m 16.404 ft, the unit responds to a wide range of needs.





Confirmation of removal of parts from board racks

Confirmation of removal of large-size parts

5





• Complex wiring results in tangled wires.

4

• Large expenses and many hours are required for rewiring when the layout is changed or shelves are added.

Easy and secure connection

A variety of pressure contact connectors are available. The hook-up connector allows one-touch connection to the main cable linked to **S-LINK V** I/O units or to an **S-LINK V** I/O unit connected with sensors or other devices.

Pressure contact connectors enable immediate connection of additional units to desired locations and also allow easy maintenance.



System configuration





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- 'T'-branching at any cable location in any number of times.
- Easy rewiring when the layout is changed or shelves are added.

Advantages of 4-core flat cables

Ribbon-type 4-core flat cables can be easily and flexibly routed with a minimum space even in the tight space inside a machine or over a long distance.

They also allow easy branching and extension, and also facilitate additional wiring.



Conventional cable

4-core flat cable

Picking switch

Designation	Picking switch			
Item Model No.	SL-VPK01			
Supply voltage	24 V DC ±10 % (Supplied from the S-LINK V control unit. A separate power supply can also be used.)			
Current consumption	24 V - 0 V line: 25 mA or less (When the lamp is ON)			
Communication specification	Complies with S-LINK V protocol.			
Communications mode	B mode, C mode			
Address setting (using optional (remote controller)	Input address (lever switch): 0 to 255 Output address (lamp): Select an offset of +32, +64, +128, or +256 for the input address			
Lever switch (Input)	Turns ON when lever switch is tilted to angle of 15° or more or pulled downward for a distance of 1.6 mm 0.063 in or more.			
Lamp (Output)	Lamp (LED) color: Selectable from green (default), red, blue or 2-stage indication (green, blue) Turns ON when output signal from signal transmission line turns ON. Turns OFF when output signal from signal transmission line turns OFF.			
Ambient temperature	0 to +50 °C +32 to +122 °F (No dew condensation) Storage: -20 to +60 °C -4 to +140 °F			
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH			
Material	Enclosure: Polycarbonate, Lamp cover: Polycarbonate Rear case: SGMCC, Pipe mounting holder: Cold rolled carbon steel (SPCC)			
Cable	4-core cabtyre cable, 0.15 m 0.492 ft long (With a snap male connector SL-CP2)			
Net weight	200 g approx.			

Designation	Address setting remote controller			
Item Model No.	SL-VAR1			
Supply voltage	AAA alkaline batteries: 2 pcs (Note)			
Auto sleep	Incorporated (3 minutes)			
Transmission method	Infrared (Peak emission wavelength: 940 nm 0.037 mil)			
Setting distance (Max)	100 mm 3.973 in or less			
Ambient temperature	5 to +45 °C +41 to +113 °F (No dew condensation) Storage: 0 to +55 °C -32 to +131 °F			
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH			
Material	Enclosure: ABS, Control panel: Polycarbonate Communications window cover: Polycarbonate Cover: Silicone, Mounting clip: Nylon, Keyring: SWRM6			
Net weight	160 g approx. (excluding batteries)			

Note: Batteries not included. Please purchase separately.

Designation	Picking switch for shutter		
Item Model No.	SL-VPK02		
Power supply voltage	24 V DC ±10 % (Supplied from a S-LINK V control unit. A separate power supply is also available.)		
Current consumption	24 V DC line: 25 mA or less (When the lamp is ON) Current for shutter operation: 450 mA or less		
Communication specification	Complies with S-LINK V protocol.		
Communication mode	B mode, C mode		
Address setting (using optional (remote controller)	Input address (lever switch): 0 to 255 Output address (lamp, shutter): Select an offset of +32, +64, +128, or +256 from the input address.		
Number of I/Os	1 lever input, 1 lamp or shutter output		
Lever switch (Input)	Turns ON when lever switch is tilted to angle of 15° to 30° or pulled downward for a distance of about 2 mm 0.079 in or more.(Note)		
Lamp (Output)	Lamp (LED) color: Selectable from green (default), red, blue or 2-stage indication (green, blue) Turns ON when output signal from signal transmission line turns ON. Turns OFF when output signal from signal transmission line turns OFF.		
Recommended shutter	Material: Danpla (plastic board) Maximum thickness: 5 mm 0.197 in Maximum weight: 50 g approx. Recommended size: W300 × H210 mm W11.811 × H8.268 in		
Ambient	0 to +50 °C +32 to +122 °F (No dew condensation)		
temperature	Storage: -20 to +60 °C -4 to +140 °F		
Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
Material	Front cover: Polycarbonate Lamp cover: Polycarbonate, Rear case: ABS Pipe mounting holder: Cold rolled carbon steel (SPCC) Driving shaft: SUM Arm: Cold rolled carbon steel (SPCC)		
Cable	4-core cabtyre cable, 0.15 m 0.492 ft long (With a snap male connector SL-CP2)		
Weight	250g approx		

Note: Pulling load is 19.6N or less. Make sure that stress by forcible bend or pulling is not applied directly to the lever part.

Area sensor

Model No.	NA1-PK3	NA1-PK3-PN				
Number of beam channels	3 beam channels					
Sensing height	49.2 mm 1.937 in					
Sensing range (Note 2)	30 to 300 mm 1.181 to 11.811 in					
Beam pitch	24.6 mm 0.969 in					
Sensing object	ø29 mm ø1.142 in or more opaque object (completely beam interrupted object					
Supply voltage	12 to 24 V DC ±10 % Ripple P-P 10 % or less					
Output	NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)	PNP open-collector transiste • Maximum source current: 100 n • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 1 V or less (at 100 mA source curre 0.4 V or less (at 16 mA source curre				
Output operation	ON or OFF when one or more beam channels are interrupted, selectable by operation mode switch					
Response time	10 ms or less (when interference prevention function is used: 30 ms or less)					
Ambient temperature	Ambient -10 to +55 °C +14 to +131 °F (No dew condensation temperature icing allowed), Storage: -20 to +70 °C -4 to +158 °F					
Dimensions (mm in) W24 × H70 × D8 W0.945 × H2.756 × D0.315						

Notes: 1) 5 m 16.404 ft cable length type and pigtail type are also available. 2) The sensing range is the possible setting distance between the emitter and the receiver.

Model No. NA1-PK5 NA1-5 NA1-PK5-PN NA1-5-PN

Numb	er of beam channels	5 beam channels			
Sens	sing height	100 mm 3.937 in			
Sensi	ing range (Note)	0.1 to 1.2 m 0.328 to 3.937 ft (0.05 to 0.5 m 0.164) to 1.640 ft when set to SHORT	0.2 to 3 m 0.656 to 9.843 ft (0.05 to 1 m 0.164) to 3.281 ft when set to SHORT	0.1 to 1.2 m 0.328 to 3.937 ft (0.05 to 0.5 m 0.164) to 1.640 ft when set to SHORT	0.2 to 3 m 0.656 to 9.843 ft (0.05 to 1 m 0.164) to 3.281 ft when set to SHORT
Bear	n pitch	25 mm 0.984 in			
Sens	sing object	ø35 mm ø1.378 in or more opaque object (completely beam interrupted object)			
Supp	oly voltage	12 to 24 V DC ±10 % Ripple P-P 10 % or less			
Output Output operation		NPN open-coll • Maximum sink • Applied voltage less (between c • Residual voltage 1 V or less (at 10 0.4 V or less (at ON or OFF wh selectable by o	ector transistor current: 100 mA : 30 V DC or output and 0 V) le: 0 mA sink current) l6 mA sink current) en one or more b en two or more b peration mode s	PNP open-collector transistor • Maximum source current: 100 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 1 V or less (at 100 mA source current) 0.4 V or less (at 16 mA source current) Deam channels are interrupted / beam channels are interrupted, witch	
Resp	oonse time	(when the interference prevention is used, in Light state: 30 ms or less, in Dark state: 13 ms or less			
Ambient temperature		-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F			
Dime	ensions (mm in)	W30 × H1	40 × D10 W1	.181 × H5.512	× D0.394
Note: The sensing range is the possible setting distance between the emitter and the receiver					

and the receiver Model No. (Note 2) NA2-N8 NA2-N12 NA2-N16 NA2-N20 NA2-N24 NA2-N28 8 beam 12 beam 16 beam 20 beam 24 beam 28 beam Number of beam channels channels channels channels channels channels channels 140 mm 220 mm 300 mm 380 mm 460 mm 540 mm Sensing height 8.661 in 11.811 in 14.961 in 18.110 in 21.260 in 5.512 in Sensing range (Note 3) 5 m 16.404 ft Beam pitch 20 mm 0.787 in ø30 mm ø1.181 in or more opaque object (completely beam interrupted objects) Sensing object 12 to 24 V DC ±10 % Ripple P-P 10 % or less Supply voltage <NPN output type> <PNP output type> NPN open-collector transistor PNP open-collector transistor Maximum sink current: 100 mA · Maximum source current: 100 mA Applied voltage: 30 V DC or · Applied voltage: 30 V DC or Output less (between output and 0 V) less (between output and +V) Residual voltage: · Residual voltage: 2 V or less (at 100 mA sink current) 1 V or less (at 16 mA sink current) 1 V or less (at 16 mA sink current) Output ON when all beam channels are received (OFF when one or more beam channels are interrupted) operation 10 ms or less Response time (12 ms or less when the interference prevention function is used) Ambient -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -10 to +60 °C +14 to +140 °F temperature W30 × W30 × W30 × W30 × W30 × W30 × H190 × D13 H270 × D13 H350 × D13 H430 × D13 H510 × D13 H590 × D13 W30 ×

 Dimensions (mm in)
 W1.181 × H7.480 × D0.512
 W1.181 × H10.630 × D0.512
 W1.181 × H1.181 × D0.512
 W1.181 × H1.81 × D0.512
 W1.81 × H1.81 × D0.512
 W1.81 × H1.81 × H1.81

Notes: 1) 5 m 16.404 ft cable length type is also available. 2) PNP output type has a suffix "-**P**" to the model number.

2) FINF output type has a suffix -P to the model number.
3) The sensing range is the possible setting distance between the

emitter and the receiver.

DIMENSIONS (Unit: mm in)

Refer to our website for dimensions of area sensers. The CAD data can be downloaded from our website.

SL-VPK02



Mounting

• Use ø28 mm ø1.102 in pipes for the installation of the product.

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